



# Present Status and Prospects for Radiation Hard CVD Diamond Detectors

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on behalf of the **RD42 Collaboration**  
Nov. 30, 2001, CERN

## Outline of the Talk

- ❖ **Introduction**
- ❖ **Recent Results on Charge Collection Properties**
- ❖ **Recent Radiation Hardness Studies with Trackers**
- ❖ **Recent Tracking Studies**
- ❖ **Summary**
- ❖ **RD42 Future Plans**



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## Institutes from HEP, Heavy Ion, Solid State Physics



## Introduction



### Motivation: Tracking Devices Close to Interaction Region of Experiments

#### SLHC Issues:

- Inner tracking layers must survive!
- Inner tracking layers must provide high precision tracking to tag b, t, Higgs, ...
- Annual replacement of inner layers perhaps?

#### Diamond Properties:

- ❖ Radiation hardness
- ❖ Low dielectric constant → low capacitance
- ❖ Low leakage current → low readout noise
- ❖ Room Temperature Operation, Fast signal collection time

#### Tracking Detector Implementation:

- ❖ Based on Chemical Vapor Deposition (CVD) Diamond
- ❖ Signal Size and Uniformity?
- ❖ Performance of Trackers?
- ❖ Pixel Detector Performance?

#### References:

- CERN/LHCC 2001-002, Status Report RD42
- <http://rd42.web.cern.ch/RD42>

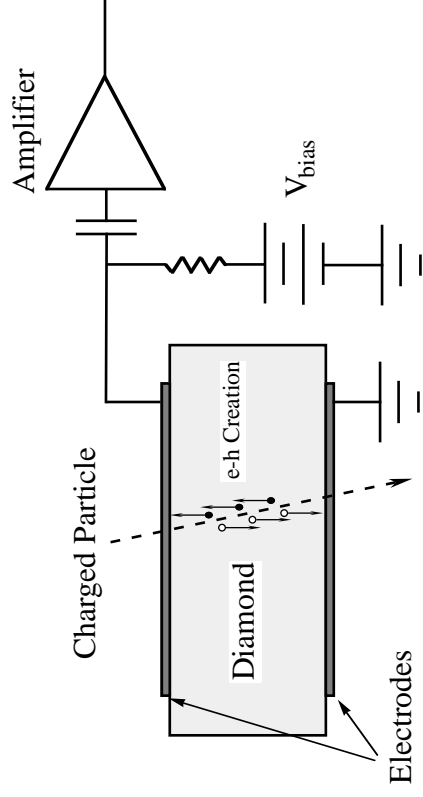


# Charge Collection Properties

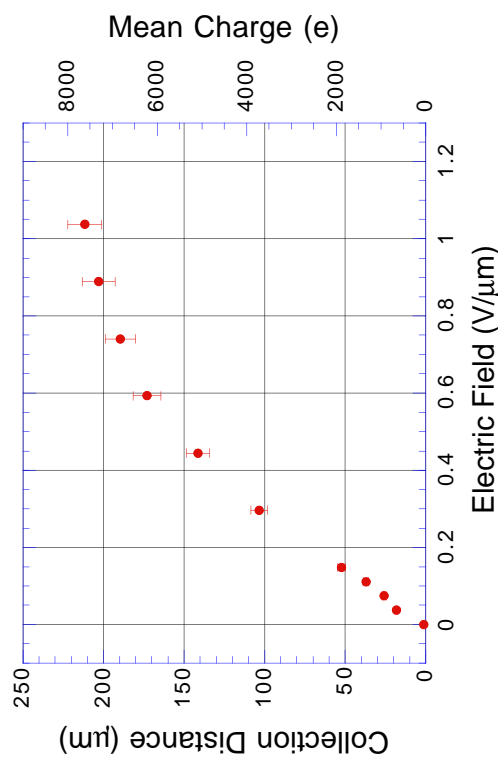


## Characterization of Diamond:

### Signal formation



### Signal versus applied electric field



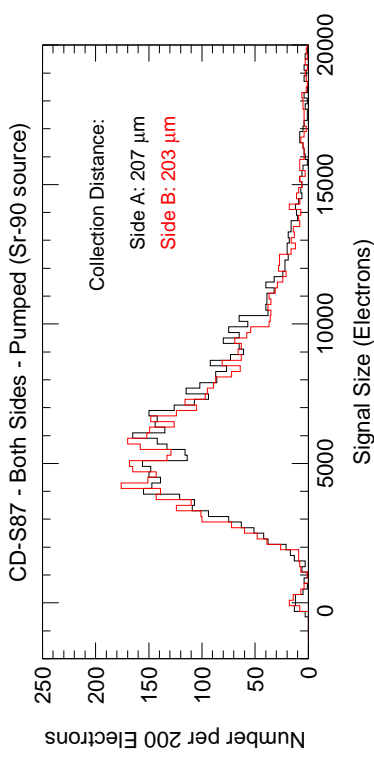
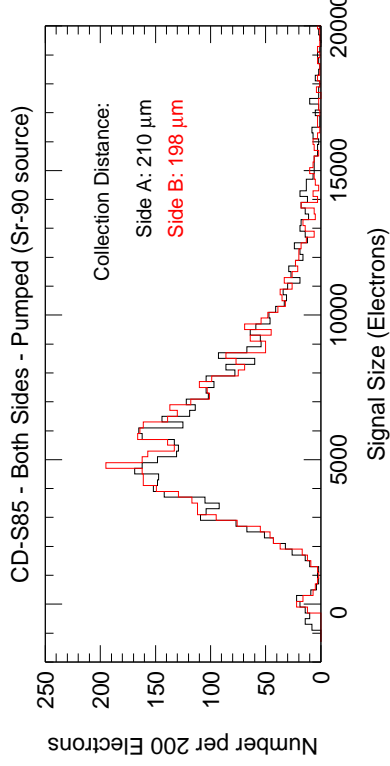
- ❖ Metalization is typically Cr/Au or Ti/Au or Ti/W
- ❖ Typically operate at  $1V/\mu m$
- ❖ Mobility saturated



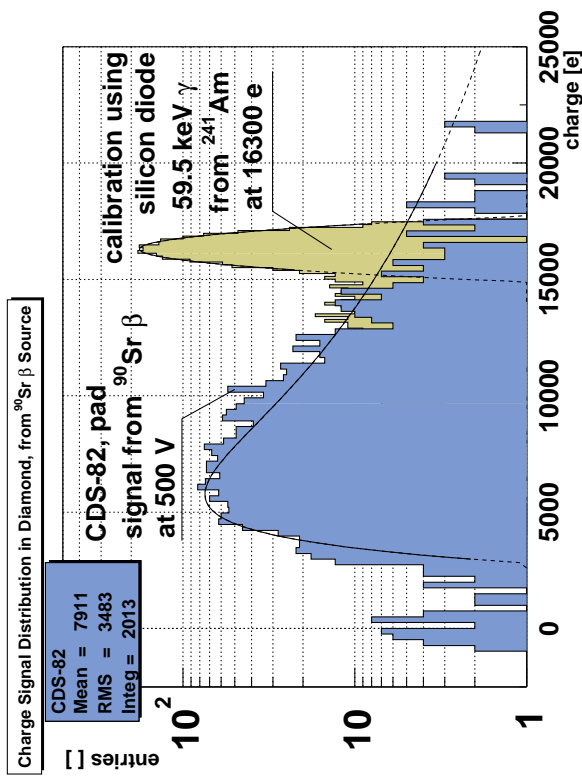
# Charge Collection Properties



## Latest Diamonds Measured with a $^{90}\text{Sr}$ Source:



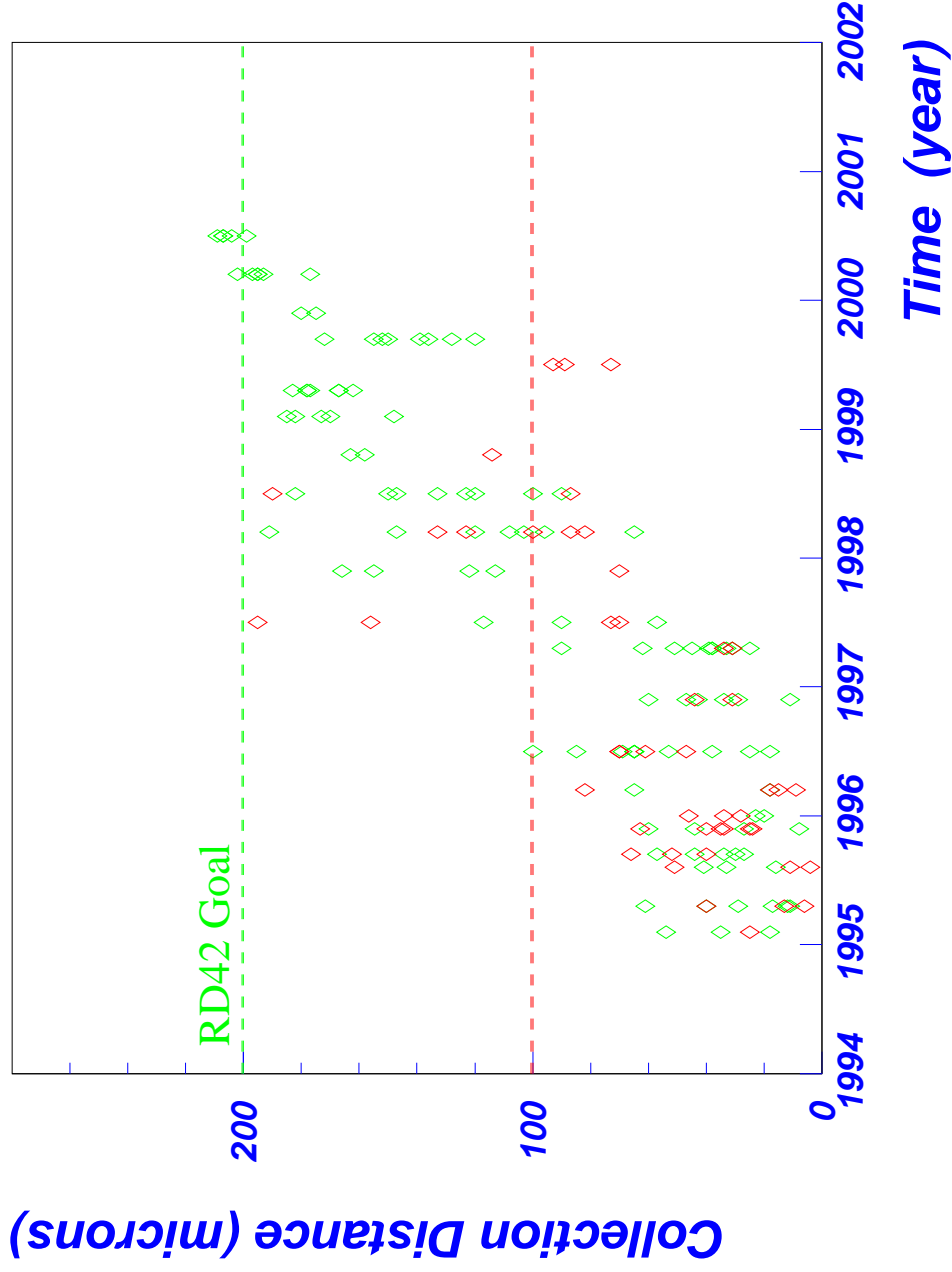
- ❖ Test Procedure: dot  $\rightarrow$  strip  $\rightarrow$  pixel
- ❖ Source data well separated from 0
- ❖ Symmetric charge collection
- ❖ Collection Distance routinely  $220\mu\text{m}$
- ❖ Most Probable Charge  $\approx 6000e$
- ❖ 99% of PH distribution above  $2000e$
- ❖ FWHM/MP  $\approx 0.95$  — Si has  $\approx 0.5$
- ❖ This diamond available in  $2 \times 4 \text{ cm}^2$  sizes





## History of Diamond Progress

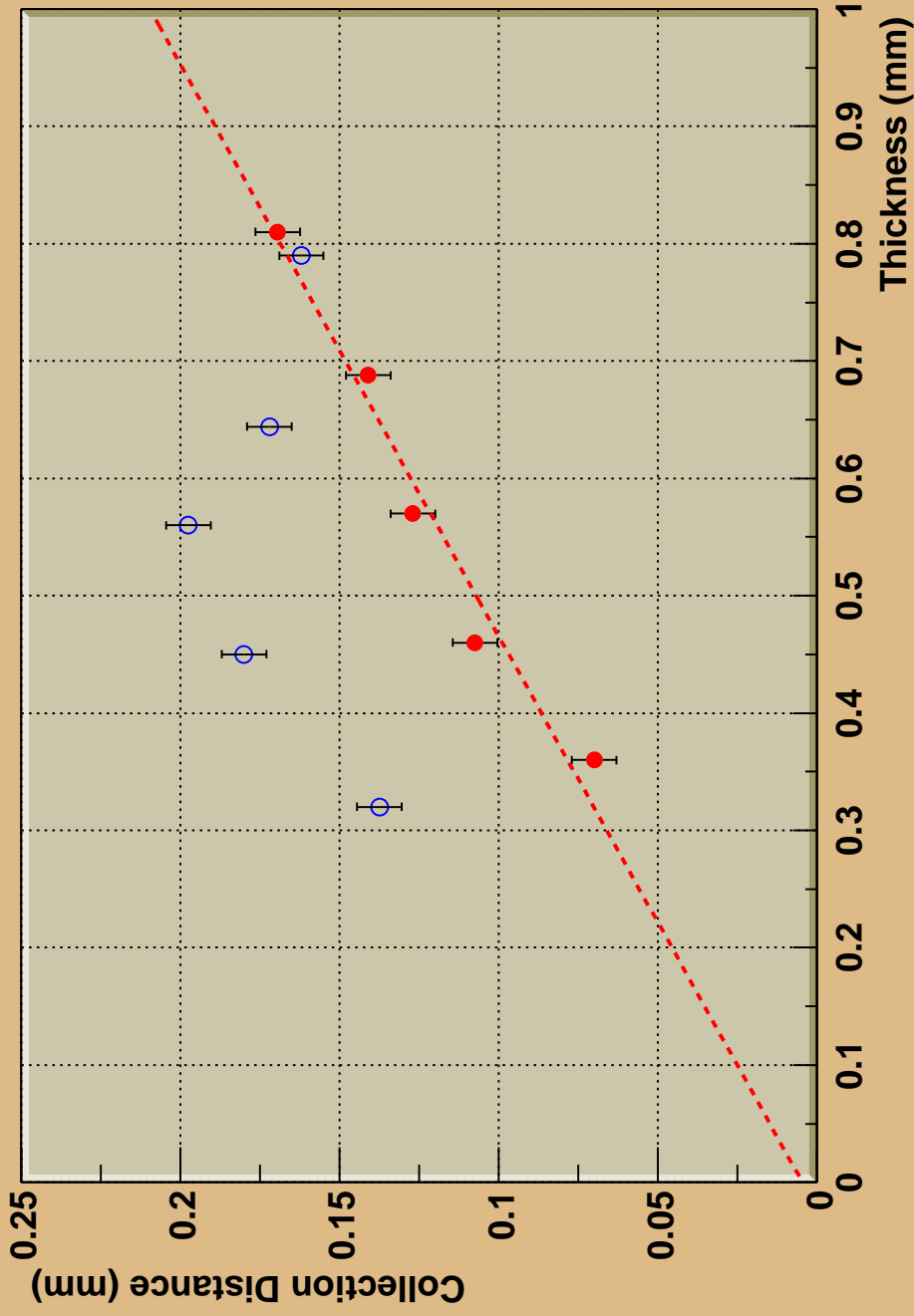
### Charge Collection in DeBeers CVD Diamond





## The Linear Model

Material Removal Experiment

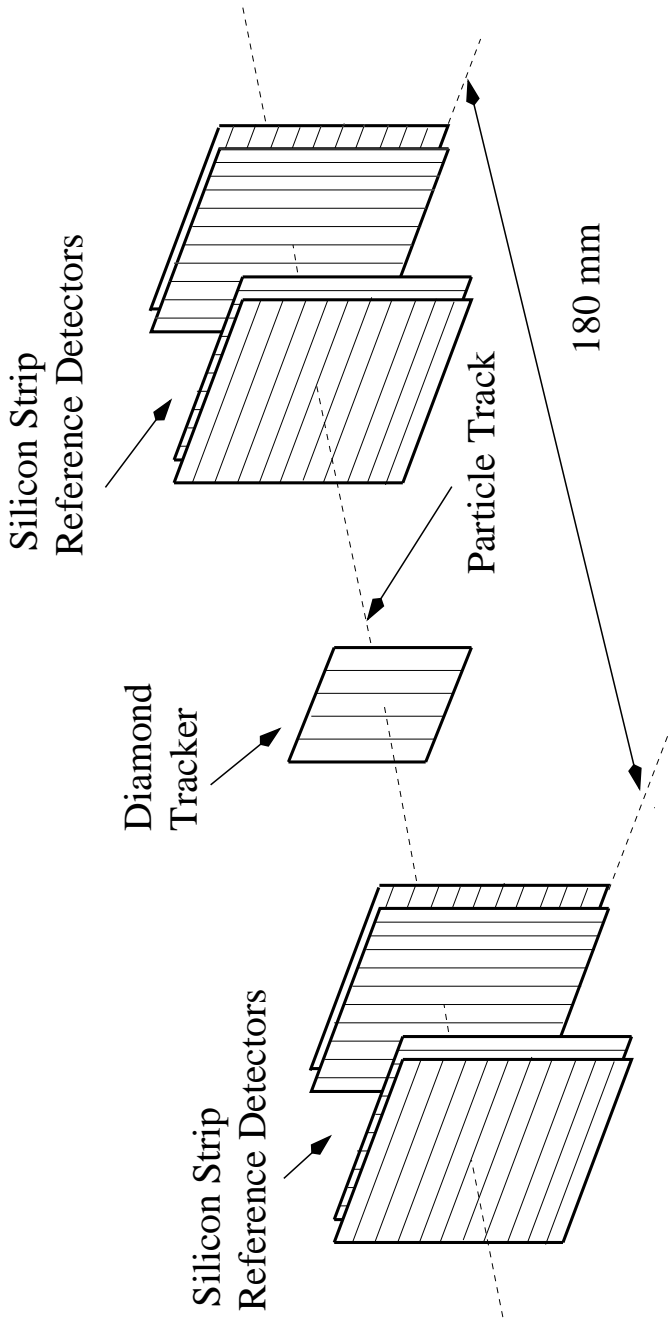




# Charge Collection Properties



## CERN Testbeam Setup:



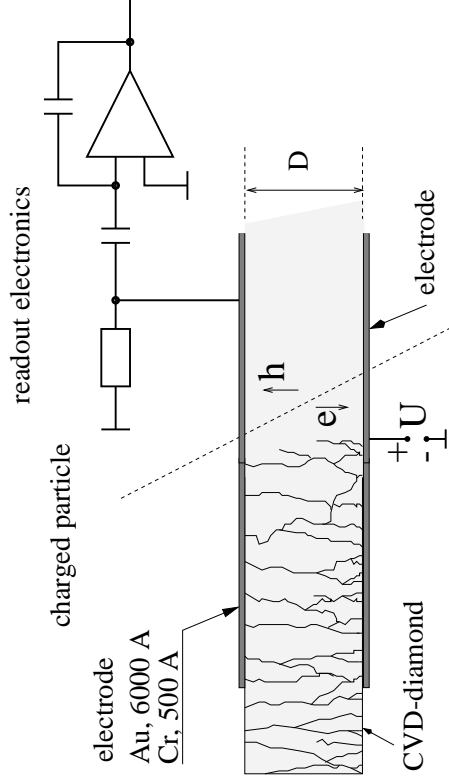
- ❖ 100 GeV/c pion beam
- ❖ External tracking with “Strasbourg” or “Rutgers” Telescope
- ❖ Tracking precision  $\approx 2 \mu\text{m}$
- ❖ Strip Electronics ( $2 \mu\text{sec}$ )
- ❖ Pixel Electronics (25 nsec)
- ❖  $\text{ENC} \approx 100e + 14e/\text{pF}$
- ❖ Threshold  $3500 \rightarrow 1700 e$



# Charged Particle Detection

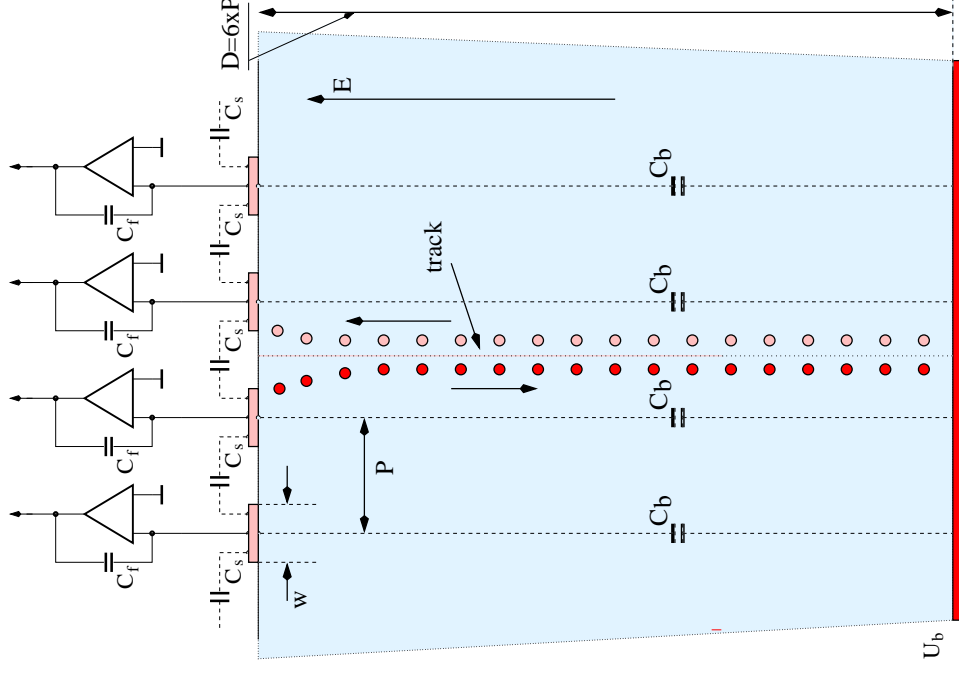


## Principle



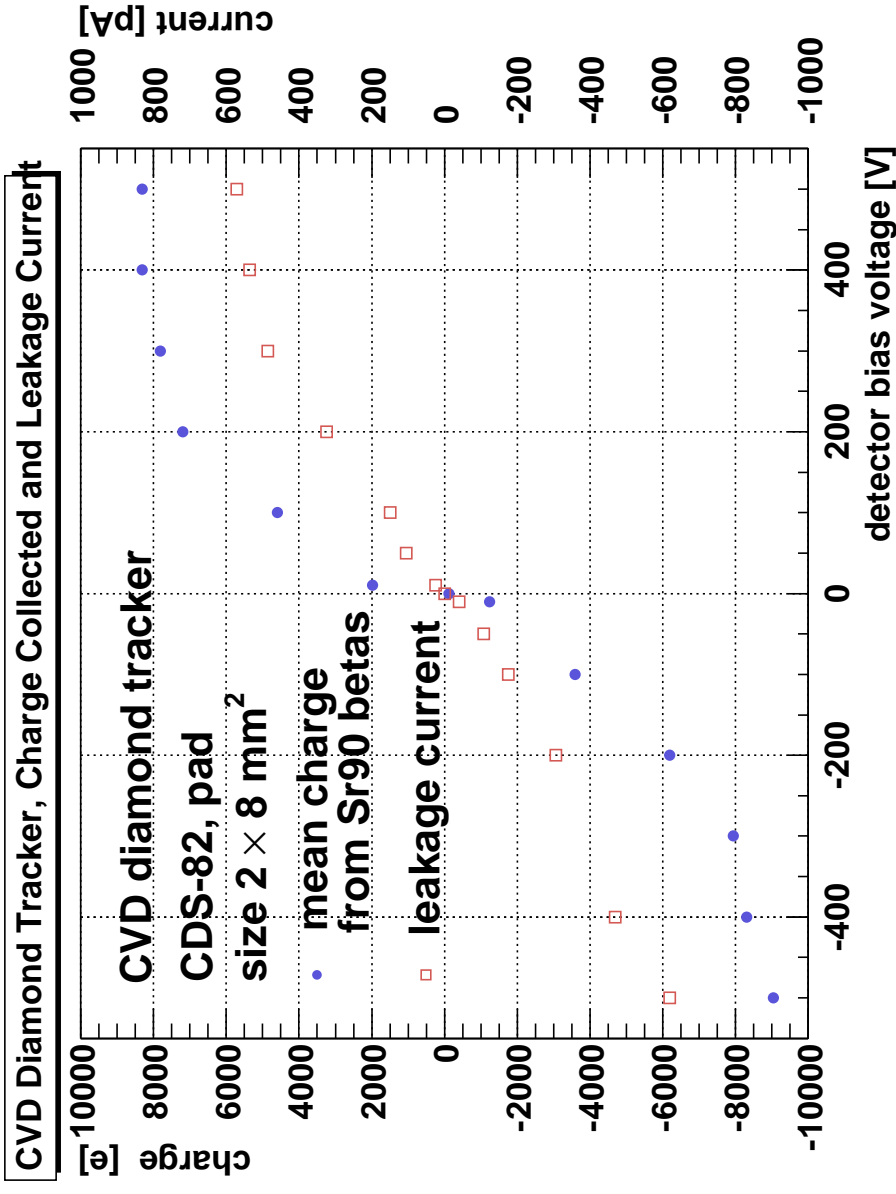
- ❖ diamond, contacts on both sides
- ❖ apply voltage difference to contacts
- ❖ charged particle creates charge carriers
- ❖ charge carriers move in electric field
- ❖ readout using charge sensitive amplifiers

## Strips





## Charge Collection Properties



- ❖ Charge observed on strips the same as on pads
- ❖ Current follows observed charged
- ❖ Leakage current small ( $< 1 \text{ pA/mm}^2$ )

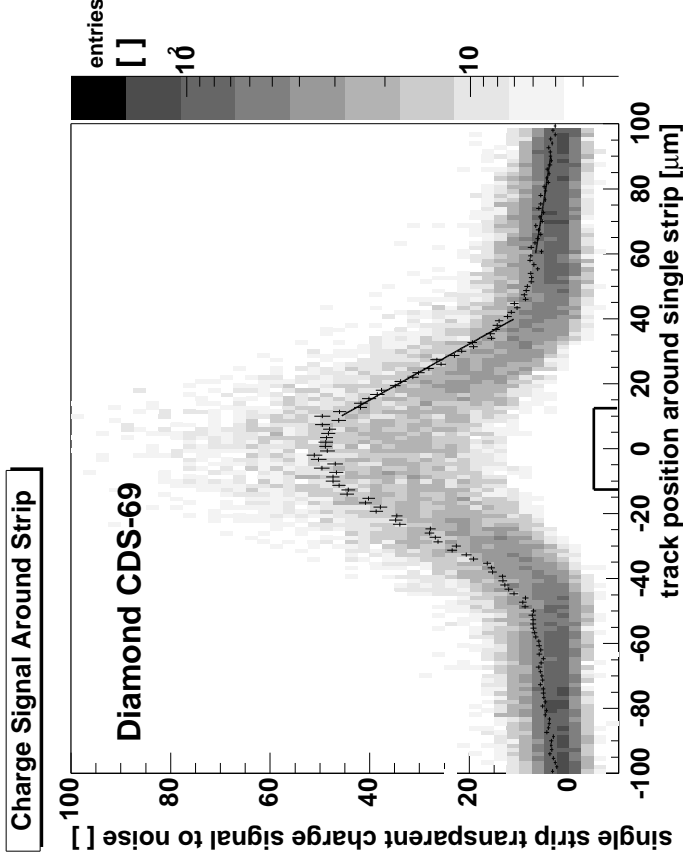


# Charge Collection Properties

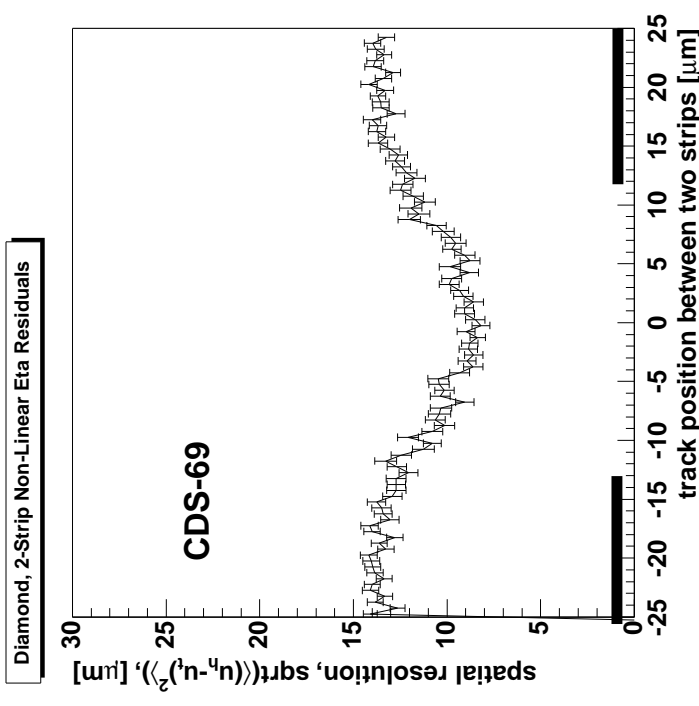


## Tracking Result Details:

Pulse Height vs. Tracking Position



Resolution vs. Tracking Position



- ◆ Under strip, little charge sharing  $\implies$  constant pulse height
- ◆ Between strips, linear charge sharing
- ◆ Optimize strip width for strip detectors, pixel detectors
- ◆ Non-linear  $\eta$  algorithm  $\rightarrow$  7  $\mu$ m resolution between strips



# Charge Collection Properties

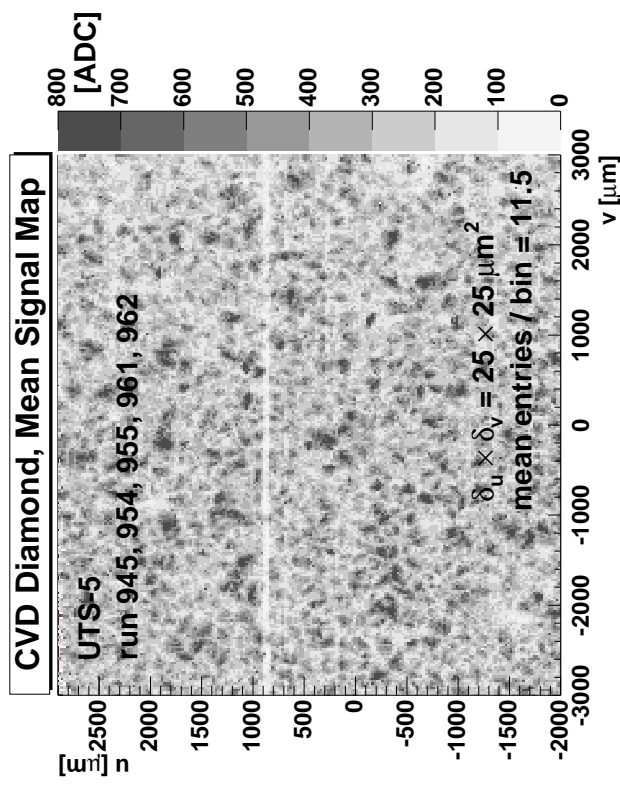


## Uniformity:



courtesy of DeBeers Industrial Diamond

- ❖ no visible defects
- ❖ wafers diameter larger than 6 inches



- ❖  $25 \mu\text{m} \times 25 \mu\text{m}$  bins
- ❖ Uniformity (rms/mean) for 11.5 evt/bin  
Silicon extrapolates  $\rightarrow 1 \%$   
Diamond extrapolates  $\rightarrow 31 \%$

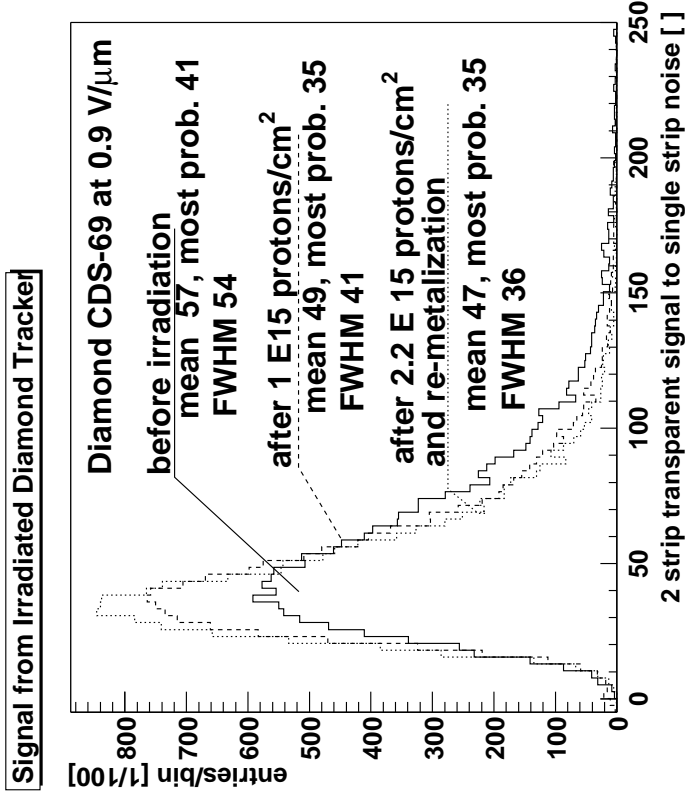


# Radiation Hardness Studies with Trackers

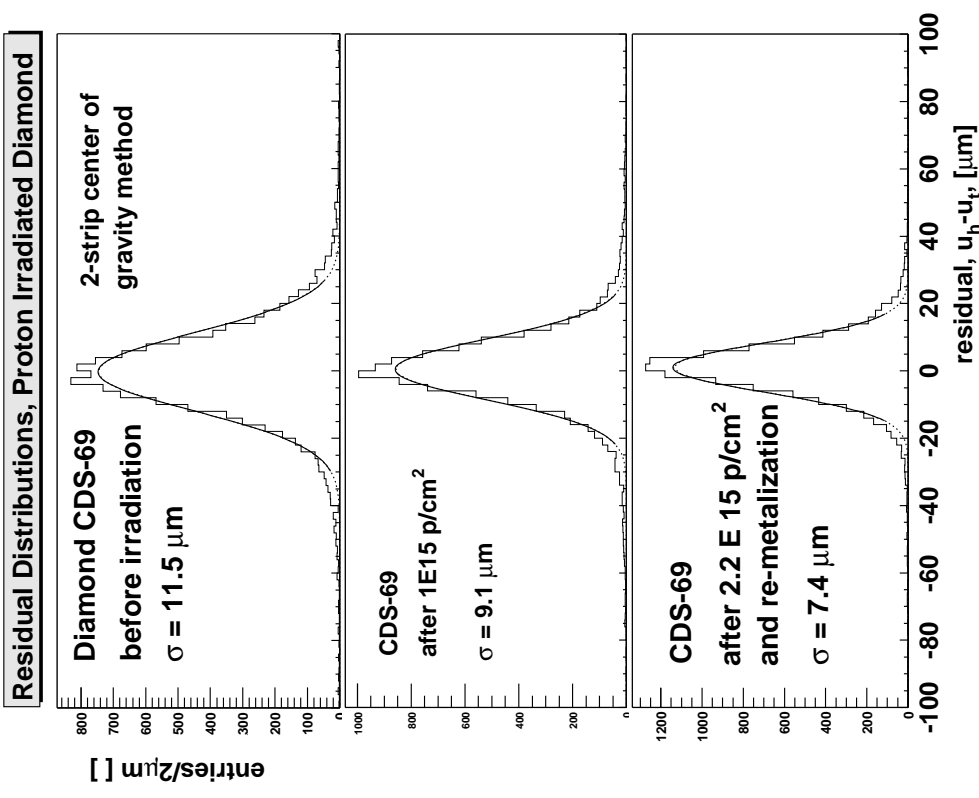


## Proton Irradiation:

### Pulse Height



### Resolution



- ◆ Data taken over a period of 2 years
- ◆ Dark current decreases with fluence
- ◆ 15% loss of S/N at  $2.2 \times 10^{15} / \text{cm}^2$
- ◆ Resolution improves 35% at  $2.2 \times 10^{15} / \text{cm}^2$

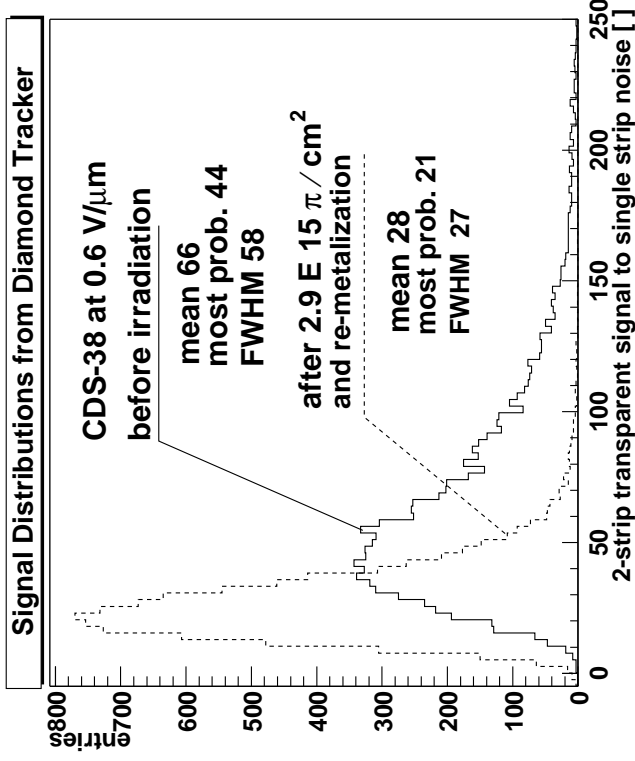


# Radiation Hardness Studies with Trackers

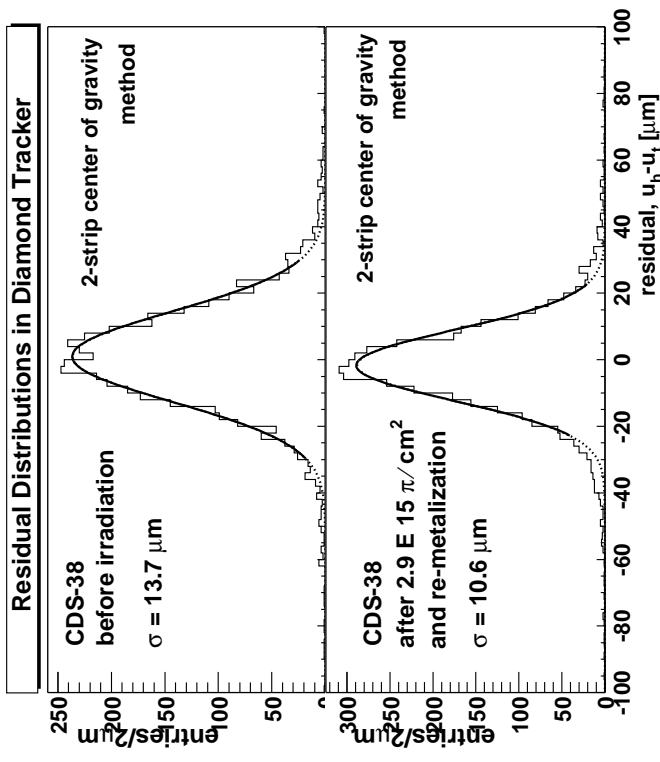


## Pion Irradiation:

### Pulse Height



### Resolution



- ❖ Data taken over a period of 2 years
- ❖ Dark current decreases with fluence
- ❖ 55% loss of S/N at  $2.9 \times 10^{15} / \text{cm}^2$
- ❖ Resolution improves 25% at  $2.9 \times 10^{15} / \text{cm}^2$



## Diamond Pixel Detectors

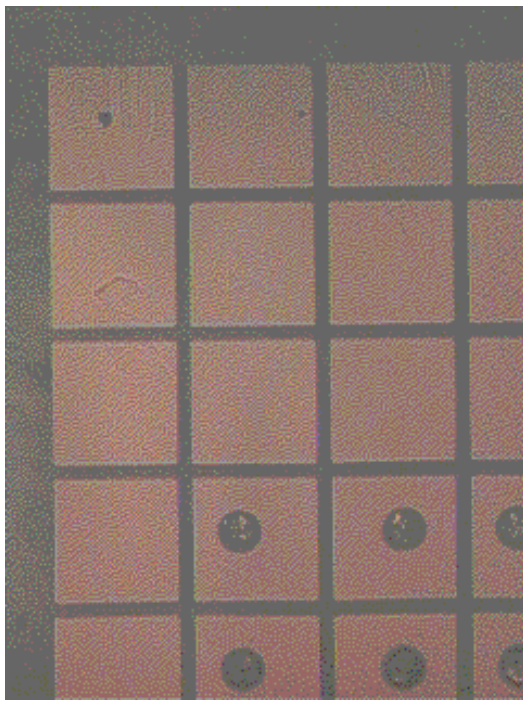


### ATLAS FE/C Pixels (Ti-W)



- ◆ Atlas pixel pitch  $50\mu\text{m} \times 400\mu\text{m}$
- ◆ Metalization: Ti/W
- ◆ Lead-tin solder bumping at IZM in Berlin

### CMS Pixels (Ti-W)



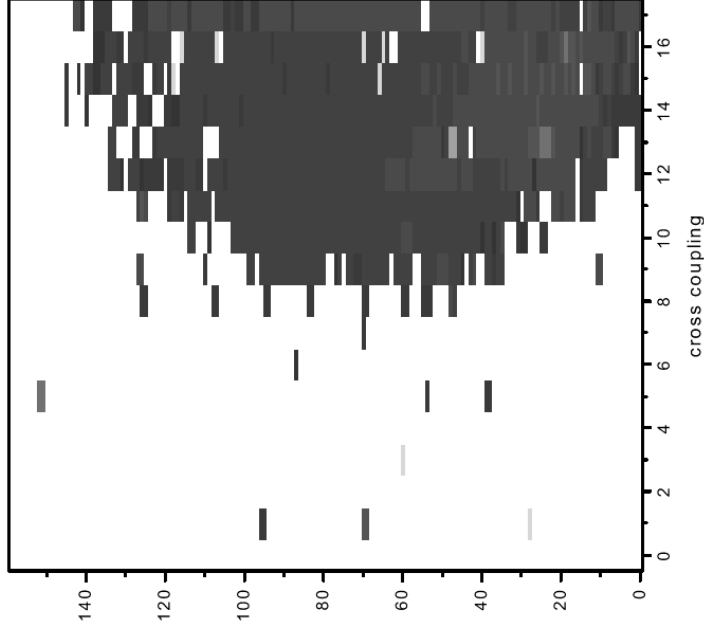
- ◆ CMS pixel pitch  $125\mu\text{m} \times 125\mu\text{m}$
- ◆ Metalization: Ti/W
- ◆ Indium bumping at UC Davis



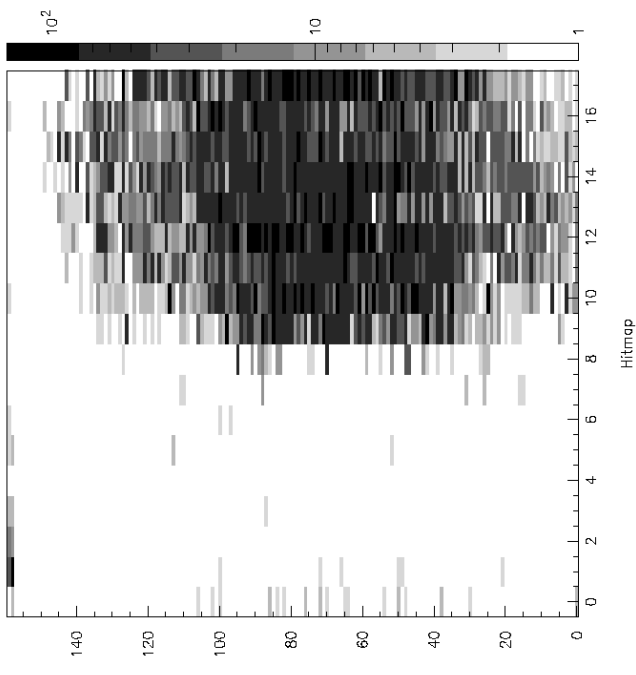
# CVD Diamond with ATLAS Pixel Readout



## Charge Injection Data



## Test Beam Data



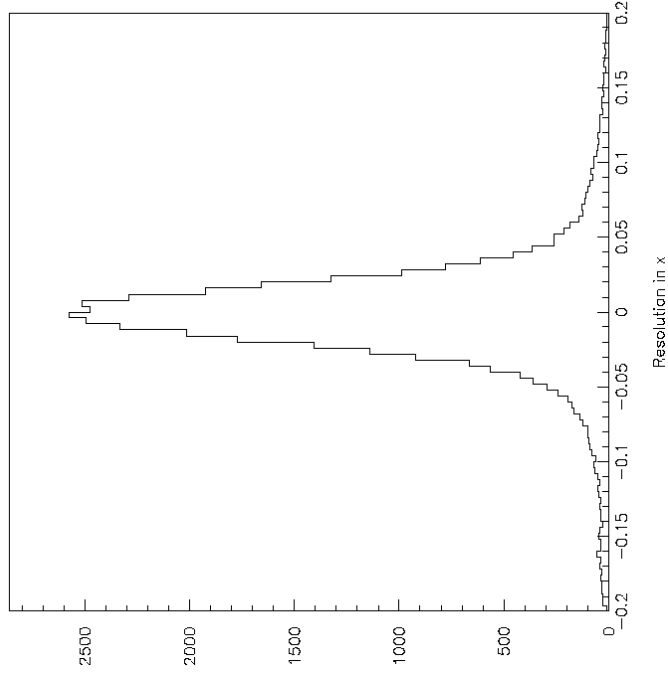
- ◆ Detector size 1cm × 1cm - each detector bump bonded separately
- ◆ About 35% of detector bonded



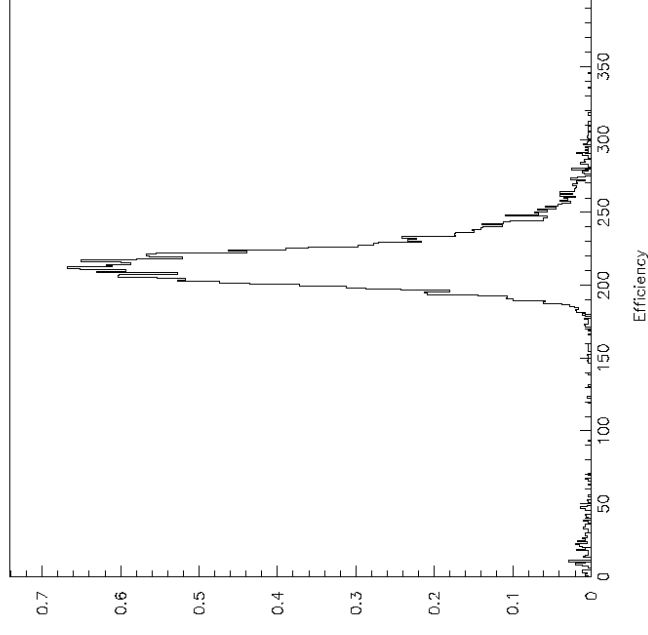
# CVD Diamond with ATLAS Pixel Readout



## Resolution



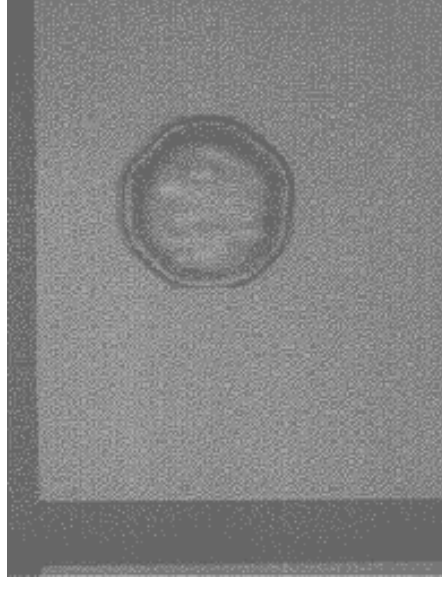
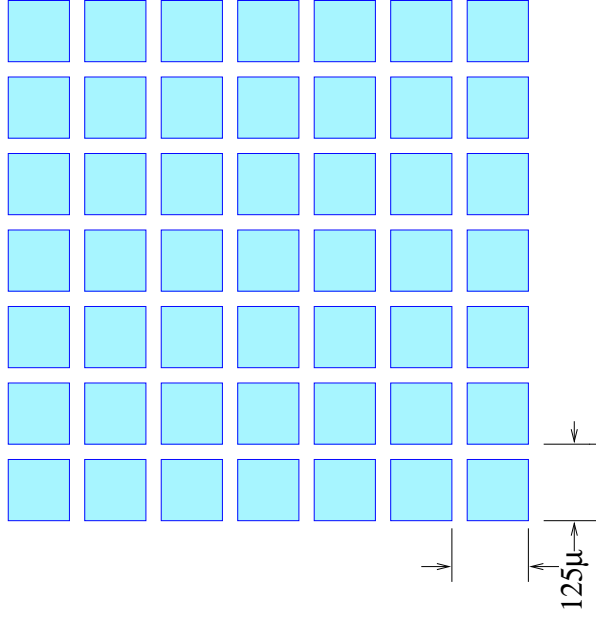
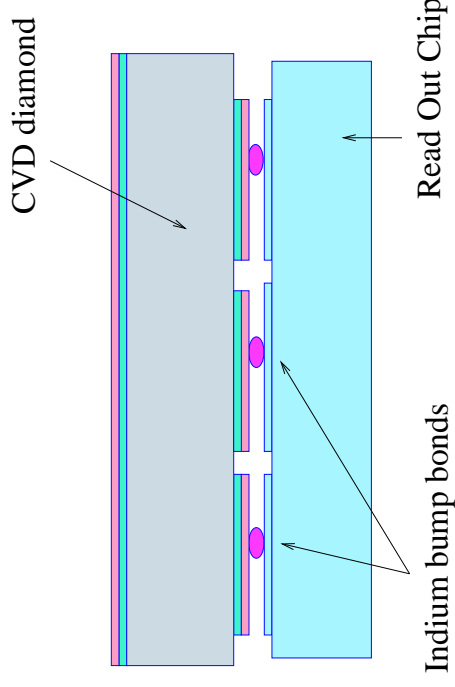
## Efficiency in Time



- ❖ ATLAS FE-C readout
- ❖ FE-C is rad soft → diamond was unpumped!
- ❖ Digital resolution but timewalk electronic problems??
- ❖ New devices ready for test ..... bump bonding much better ~ 100%



## Results from CMS Pixel Detector



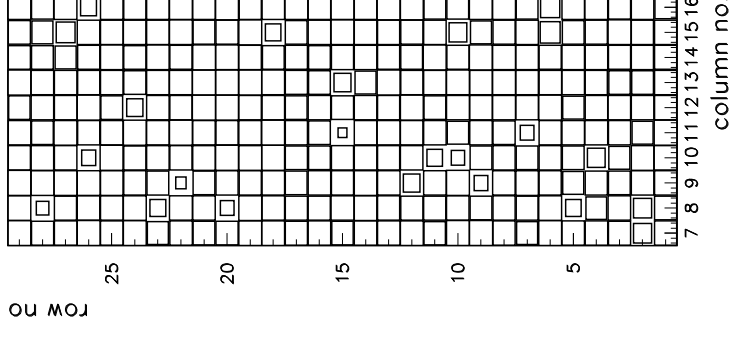
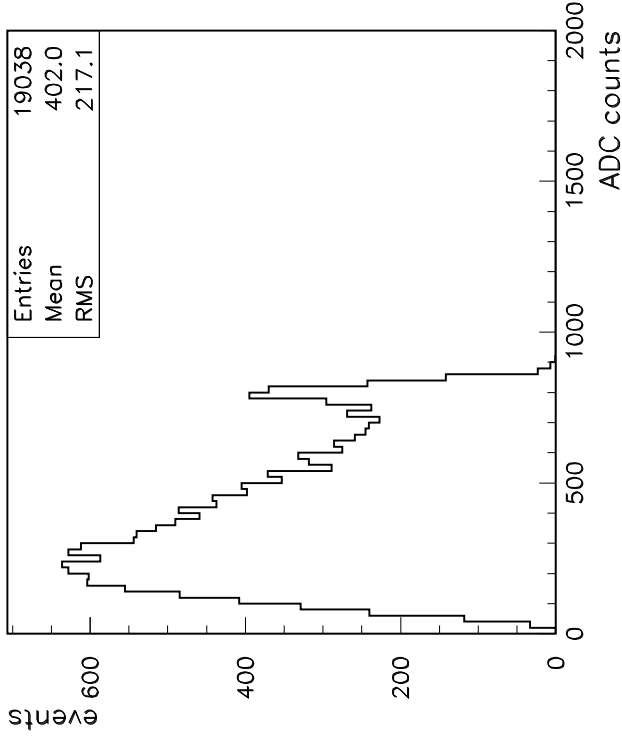
- ❖ Active Area: 22 columns x 32 rows
- ❖ Diamond Size: 1 cm x 1 cm
- ❖ Electronics: PSI30 (Honeywell version)
- ❖ Threshold: Adjustable for each pixel



# Diamond Pixel Detectors



## Results from CMS Pixel Detector in CERN beam:



- ◆ Bump bonding yield at UC Davis:  $\approx 100\%$
- ◆ Thresholds  $\approx 1500\text{ e}$
- ◆ Noise  $\approx 750\text{ e}$  (common mode  $500\text{ e}$ )
- ◆ Excellent track and pixel hit correlation

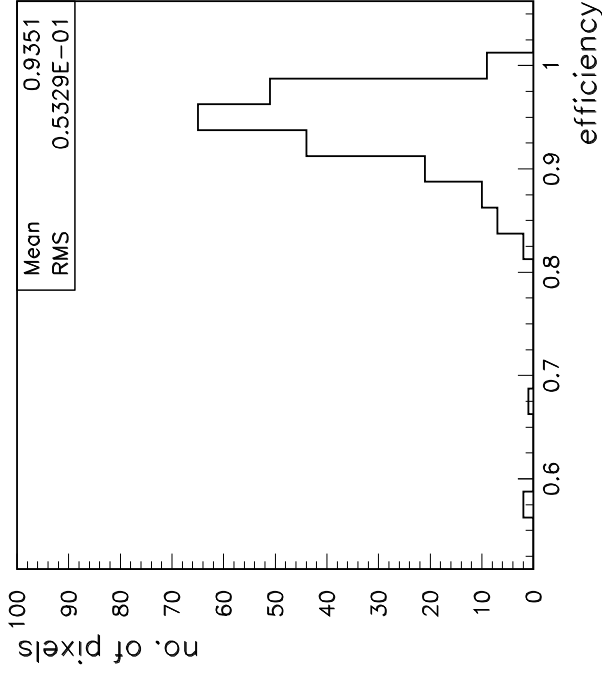


## Diamond Pixel Detectors

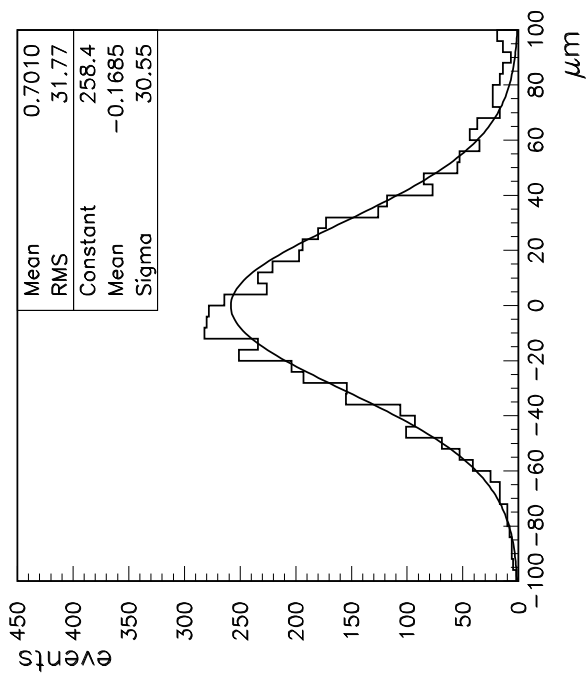


### Results from CMS Pixel Detector in CERN beam:

#### Efficiency



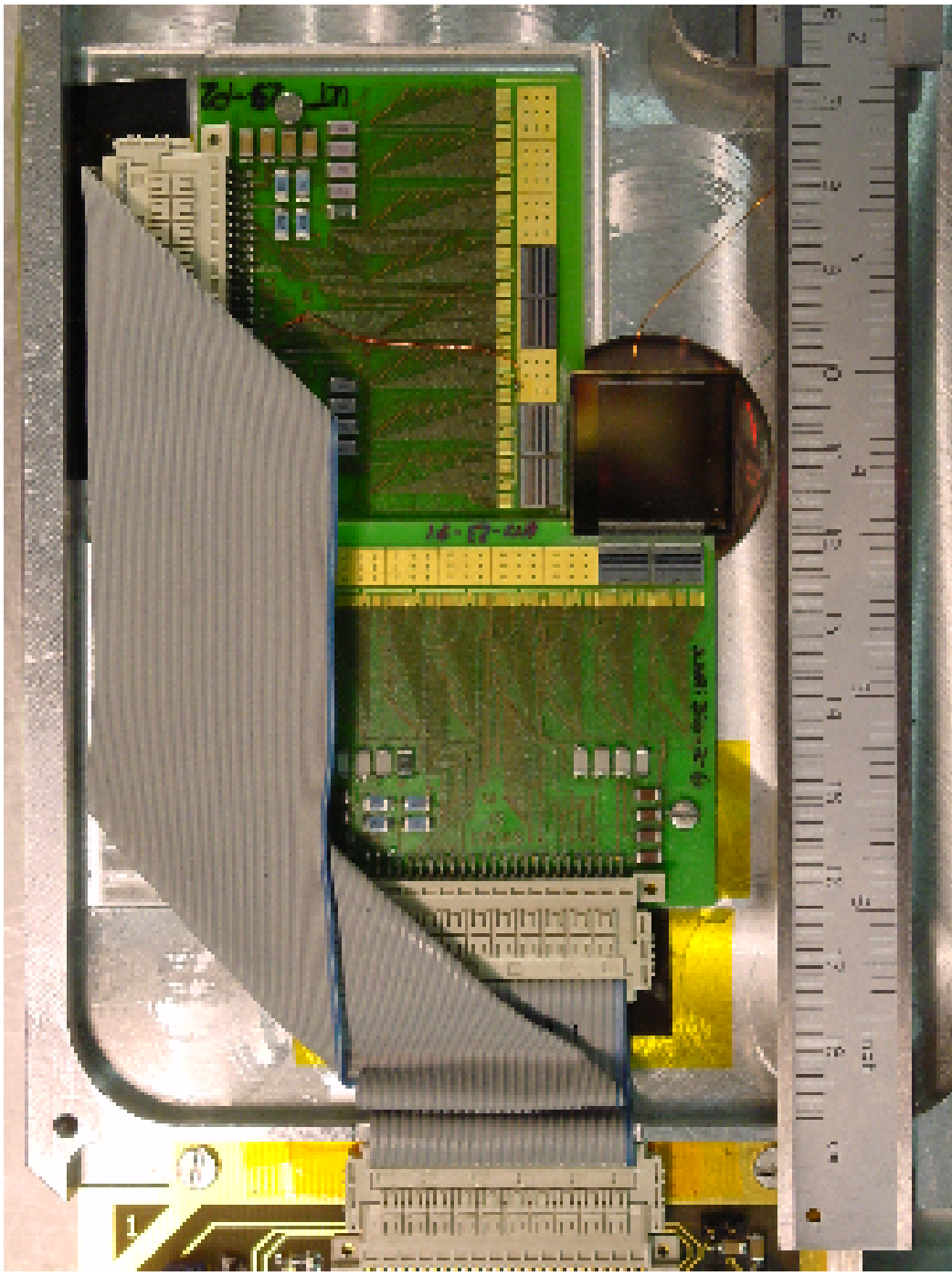
#### Resolution



- ◆ 18/290 pixel electronics channels not working
- ◆ Mean efficiency  $\sim 94\%$
- ◆ Resolution (COG)  $\sim 30\mu\text{m}$
- ◆ Almost viable of diamond pixel detector

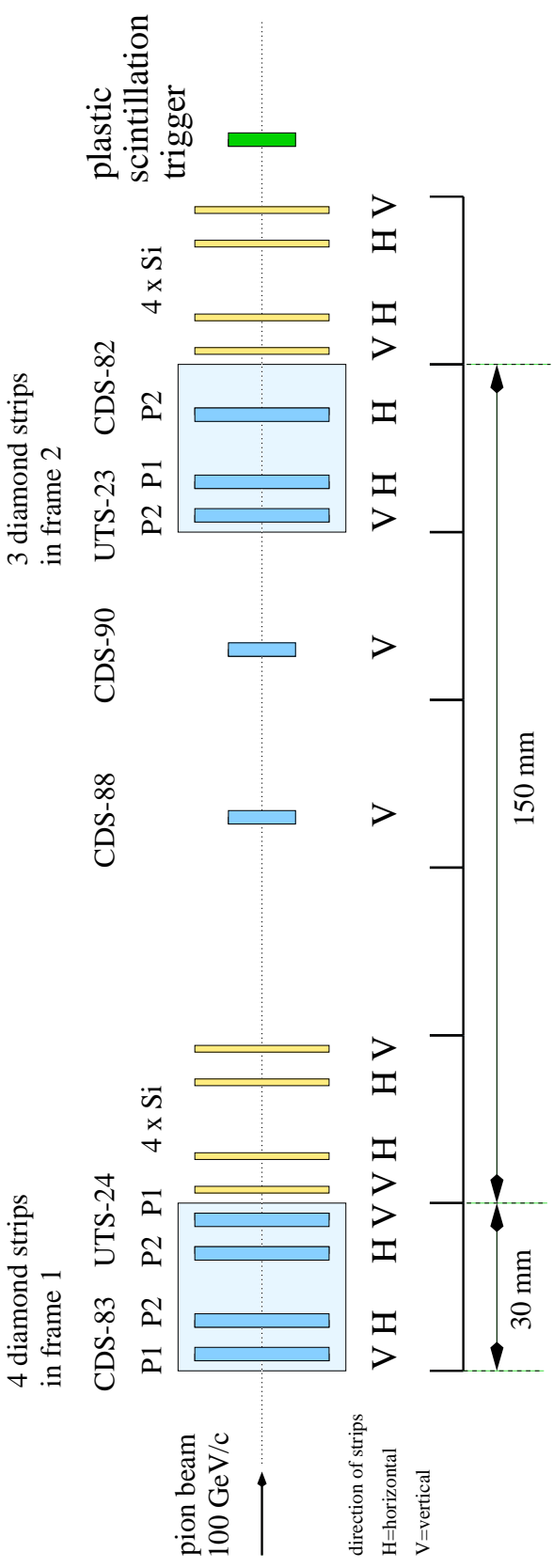


## CVD Diamond Beam Telescope





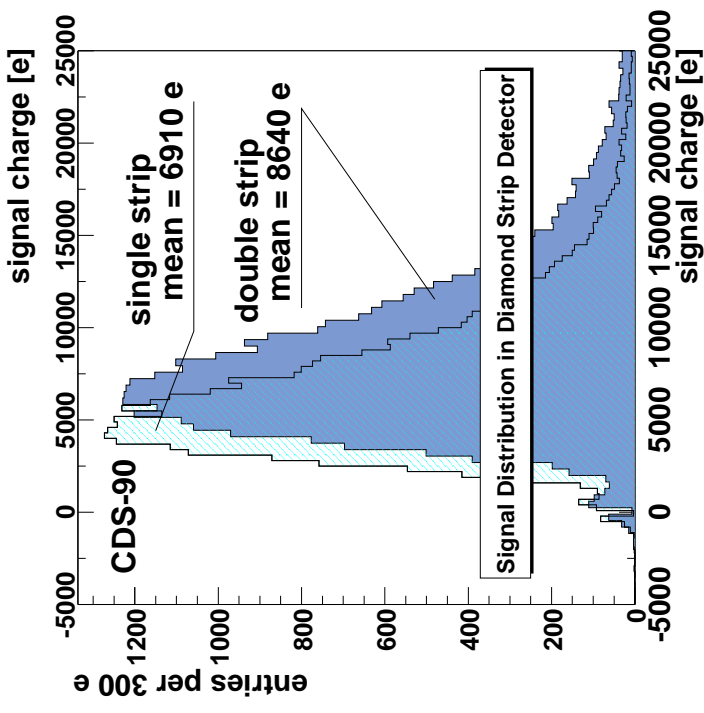
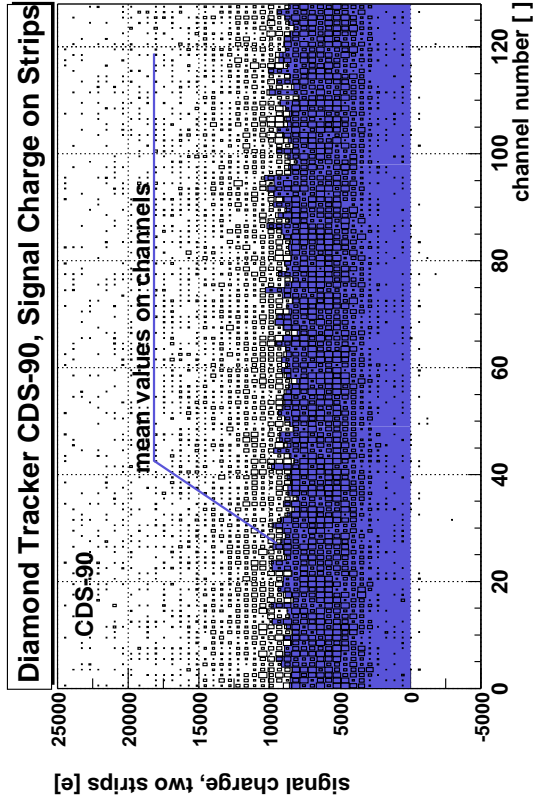
# CVD Diamond Beam Telescope



- ◆ 100 GeV/c pion/muon beam
- ◆ 7 planes of CVD diamond strip sensors each 2cm × 2cm
- ◆ 2 additional diamond strip sensors for test
- ◆ several silicon sensors for cross checks



# CVD Diamond Beam Telescope



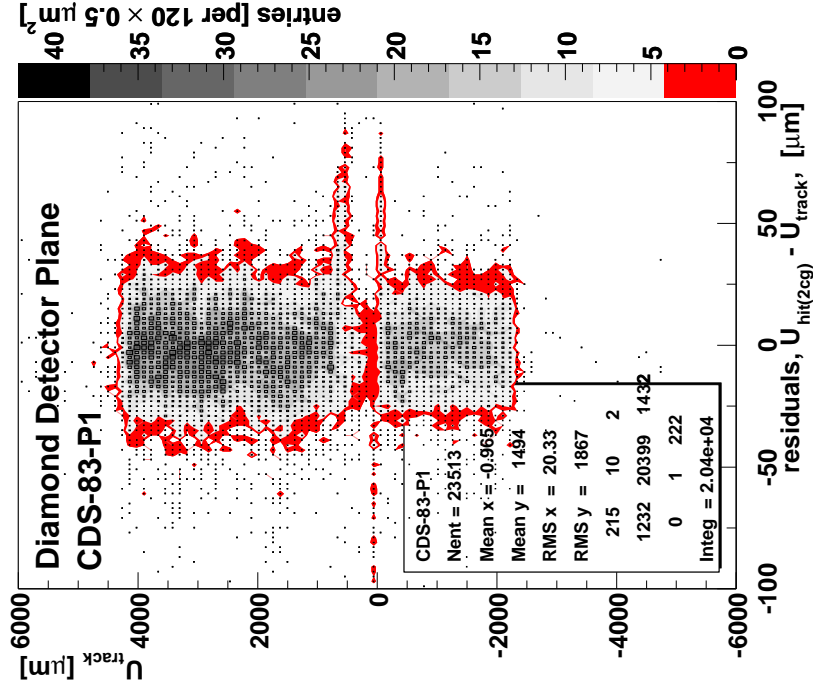
- ◆ Uniform signals on all strips
- ◆ Pedestal separated from “0” on all strips
- ◆ 99% of entries above 2000 e
- ◆ Mean signal charge  $\sim 8640 e$
- ◆ MP signal charge  $\sim 6500 e$



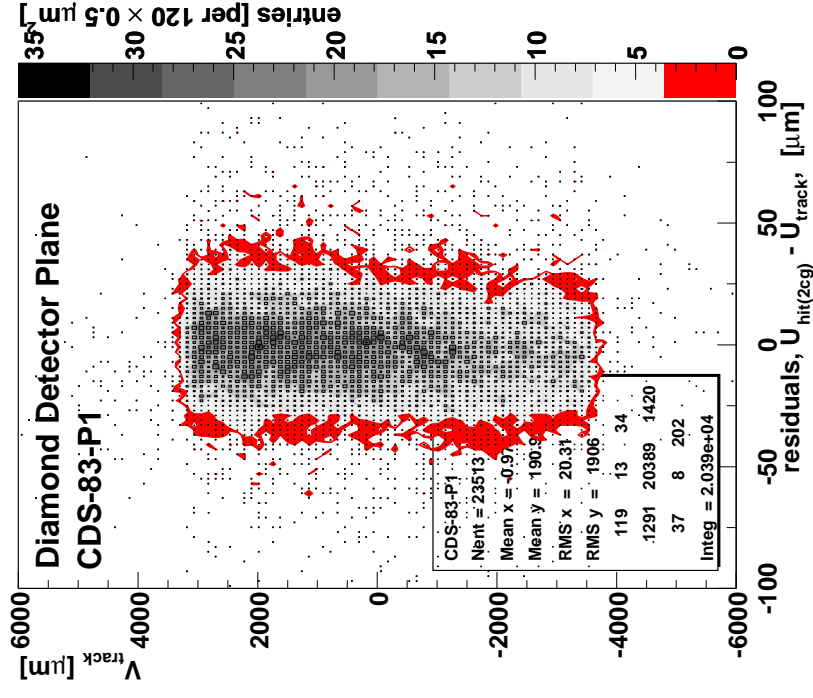
# CVD Diamond Beam Telescope



Residuals perpendicular to Strips



Residuals along Strips

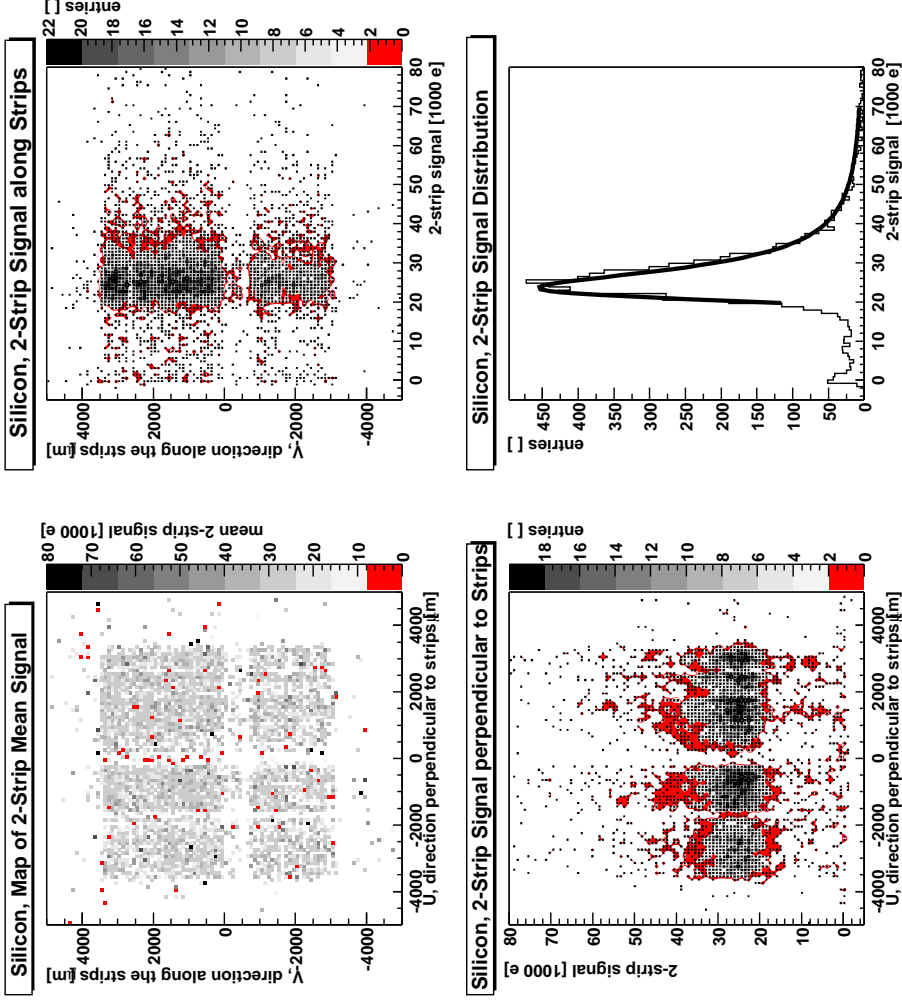




# CVD Diamond Beam Telescope



A Silicon Strip Detector, 'Seen' by Diamond Beam Telescope



95% of Diamond Telescope tracks are associated with hits in silicon!



## Summary

### ◆ Charge Collection

- 220  $\mu\text{m}$  collection distance now routine
- MP signal  $\approx 6,500 e$
- 99% of charge distribution above 2000  $e$
- FWHM/MP  $\sim 0.95$  – Working with manufacturers to increase uniformity
- This diamond available in almost any size
- Strip detectors (50  $\mu\text{m}$  pitch) get  $S_{mp}/N = 45/1$
- Strip detectors (50  $\mu\text{m}$  pitch) get  $\sigma \approx 10 \mu\text{m}$

### ◆ Radiation Hardness of Diamond Trackers

Using trackers allows a correlation between S/N and Resolution

With Protons:

- Dark current decreases with fluence
- 15% loss of S/N at  $2.2 \times 10^{15} / \text{cm}^2$
- Resolution improves 35% at  $2.2 \times 10^{15} / \text{cm}^2$

With Pions:

- Dark current decreases with fluence
- 55% loss of S/N at  $2.9 \times 10^{15} / \text{cm}^2$
- Resolution improves 25% at  $2.9 \times 10^{15} / \text{cm}^2$

All tests will be repeated with more trackers





## Summary

### ◆ **Diamond Pixel Detectors**

Successfully tested ATLAS pixel patterns

- Bump bonding yield (IZM) was  $>90\%$
- Excellent correlation between telescope and pixel data
- Digital spatial resolution for 1500  $e$  threshold

Successfully tested CMS pixel patterns

- Bump bonding yield (UC Davis) was  $100\%$
- Excellent correlation between telescope and pixel data
- Better than digital spatial resolution for 1500  $e$  threshold

### ◆ **Diamond Telescope**

Successfully operated 7 planes  $2\text{cm} \times 2\text{cm}$

Works very well for first attempt  $\rightarrow$  in progress





## Future Plans for RD42



### ❖ Charge Collection

Research program to improve material in progress:

collection distance  $\rightarrow 300\mu\text{m}$  ( $\bar{Q} = 10, 800e$ )

$\rightarrow$  improved uniformity

$\rightarrow$  identification of trapping centers

### ❖ Radiation Hardness of Diamond Trackers and Pixel Detectors

Continue tracker irradiations in the next year, add pixel irradiations

With Protons:

$\rightarrow 5 \times 10^{15} / \text{cm}^2$

With Pions:

$\rightarrow 5 \times 10^{15} / \text{cm}^2$

### ❖ Develop LHC prototype pixel detectors and strip detectors