

# Oxygen Defects in Silicon

**R. Jones and J. Coutinho**

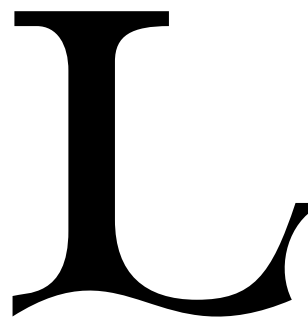
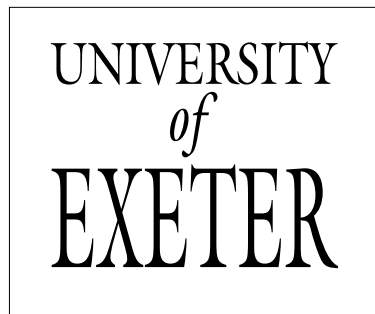
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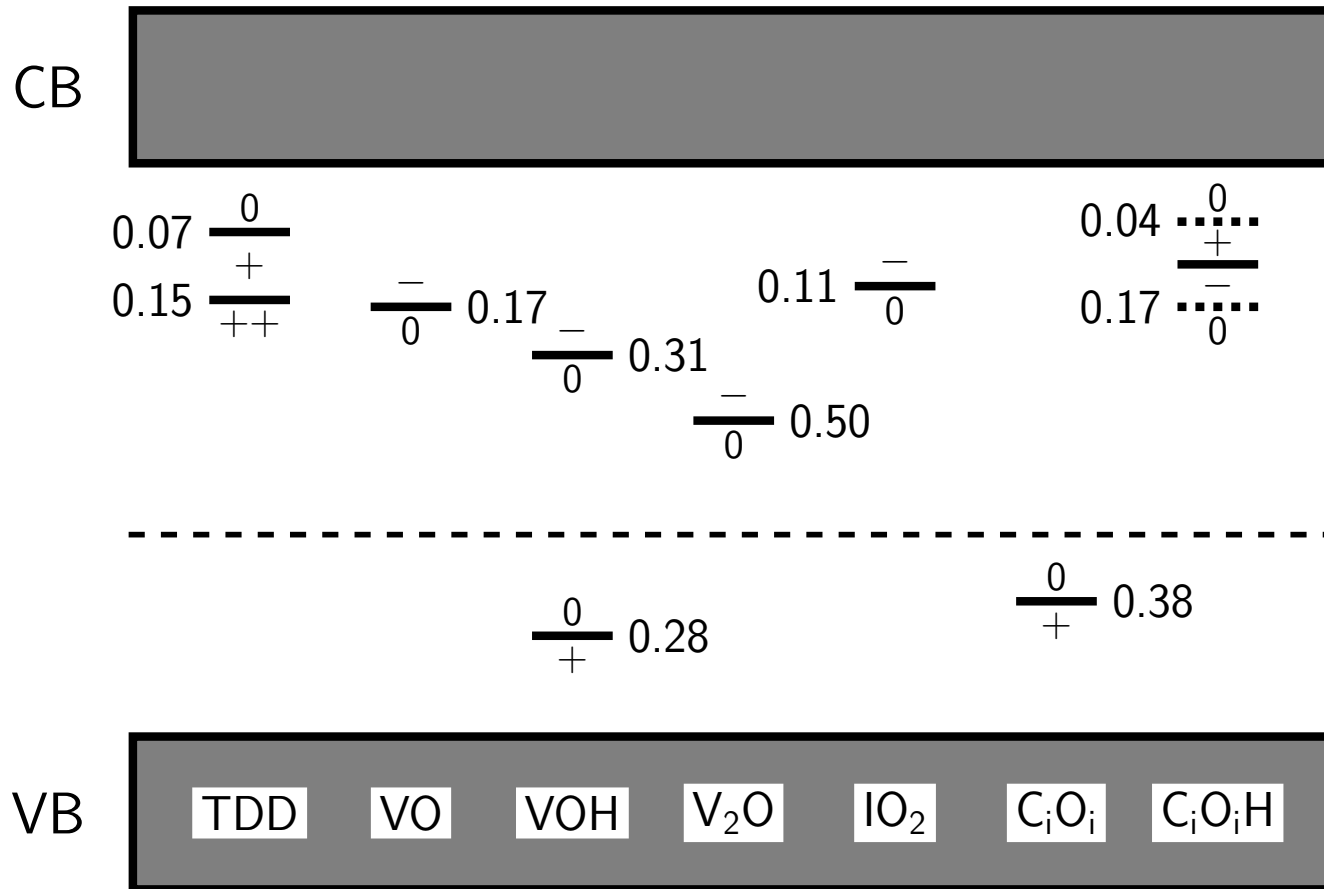
1. Oxygen dimers and thermal donors<sup>1</sup>;
2. Oxygen-radiation and impurity defects;

Density functional supercell code (AIMPRO):  
evaluates **structure, energetics, diffusion energies,**  
**LVMs, energy levels, piezo-spectroscopic  $B$ -tensor**  
**( $\Delta E = \text{Tr } B \cdot \epsilon$ )**

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<sup>1</sup>Coutinho *et al.* Phys. Rev. Lett. **87**, 235501 (2001).

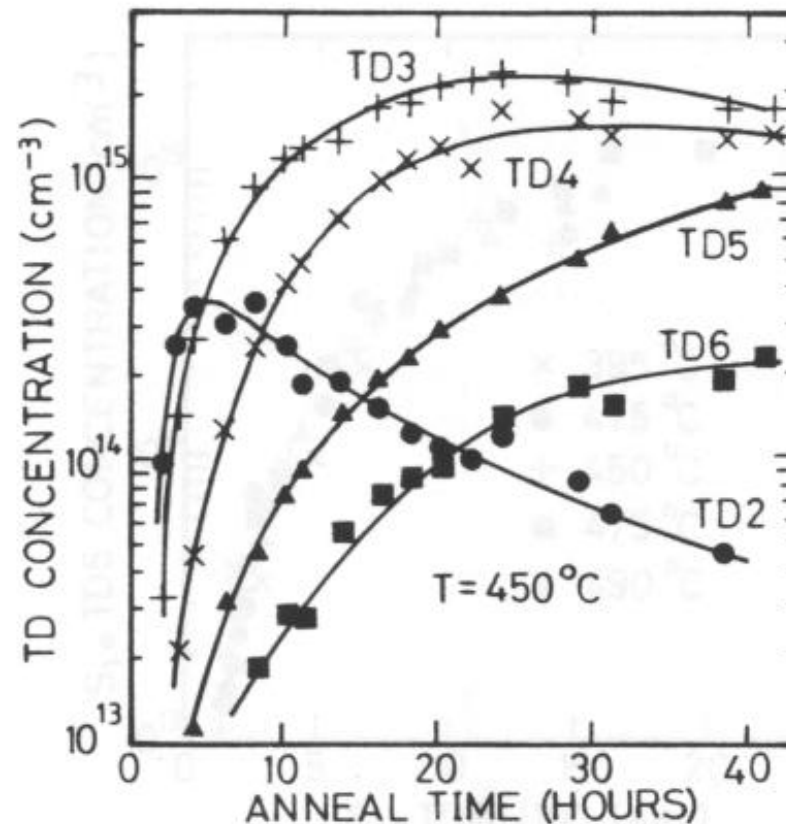
# Energy levels of oxygen defects



# Thermal donors - background

Heat treatments ( $< 550^\circ\text{C}$ ) of CZ-Si produce family of  $\sim 16$  **double donors** TDD(N)

- formed sequentially
- increasingly shallow levels
- labelled NL8



# Troublesome Data

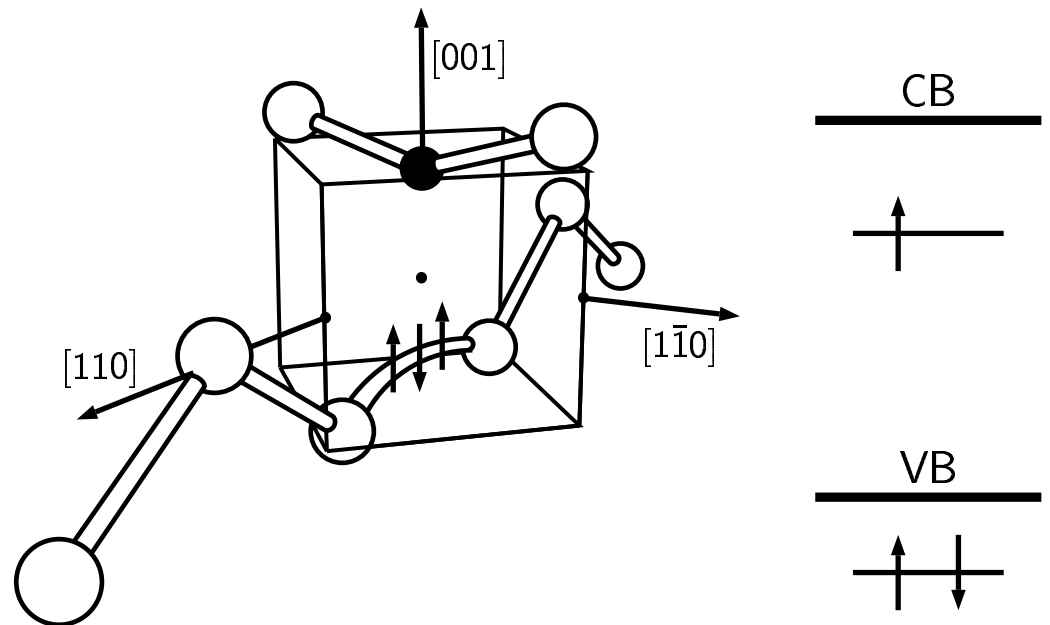
## 1. Growth kinetics

- TDD(1)  $\rightarrow$  TDD(2),  $Q \sim 1.2$  eV
- TDD(3)  $\rightarrow$  TDD(4),  $Q \sim 1.8$  eV
- Contrast oxygen diffusion energy  $\sim 2.5$  eV


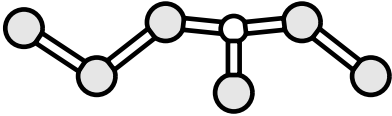

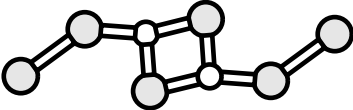
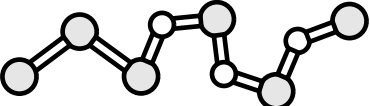
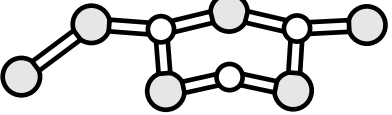

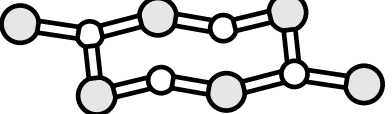
## 2. At most two oxygen related vibrational modes assigned to each donor.

# EPR/ENDOR: NL8

- $\text{TDD}(\text{N})^+$  :  $C_{2v}$  symmetry
- $\text{O}^{17}$  -hyperfine data show two shells of oxygen atoms for first two donors.
- None with pure axial component.
- Largest  $a \sim 0.52$  MHz, **contrast**  $\text{VO}^-$  where  $a \sim 3$  MHz.

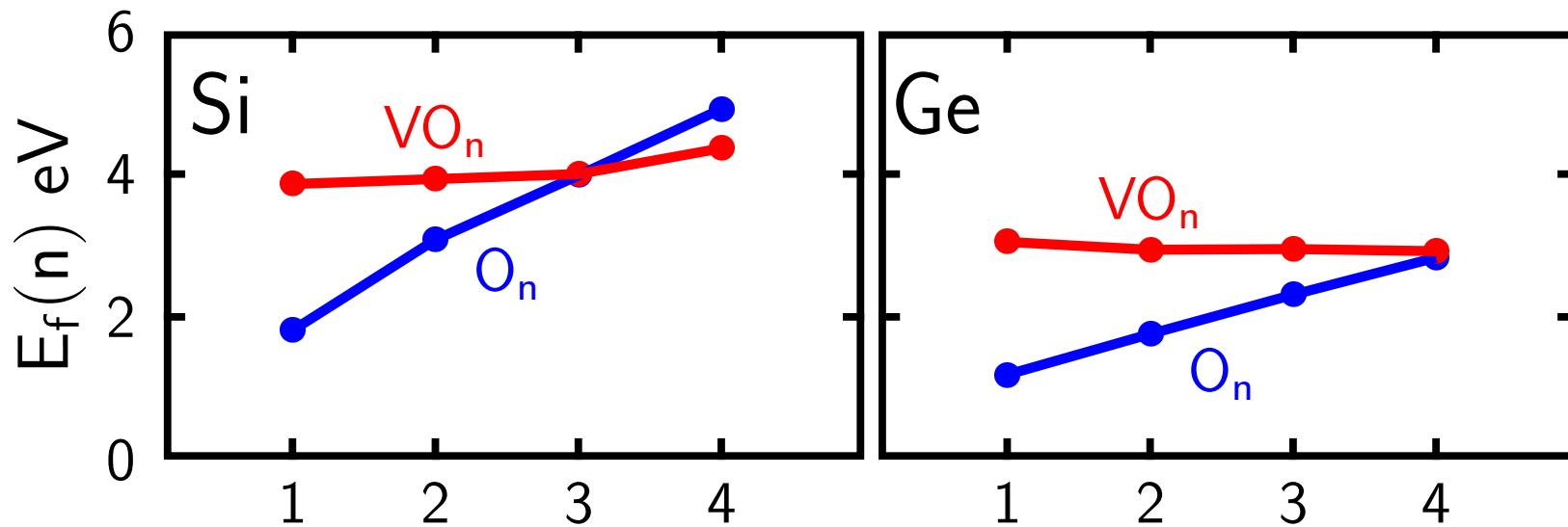


# Diffusion energy

Si	Ge	Ground State	Saddle Point
2.2	1.7		
1.4	1.1		
1.3	1.1		
1.2	1.0		

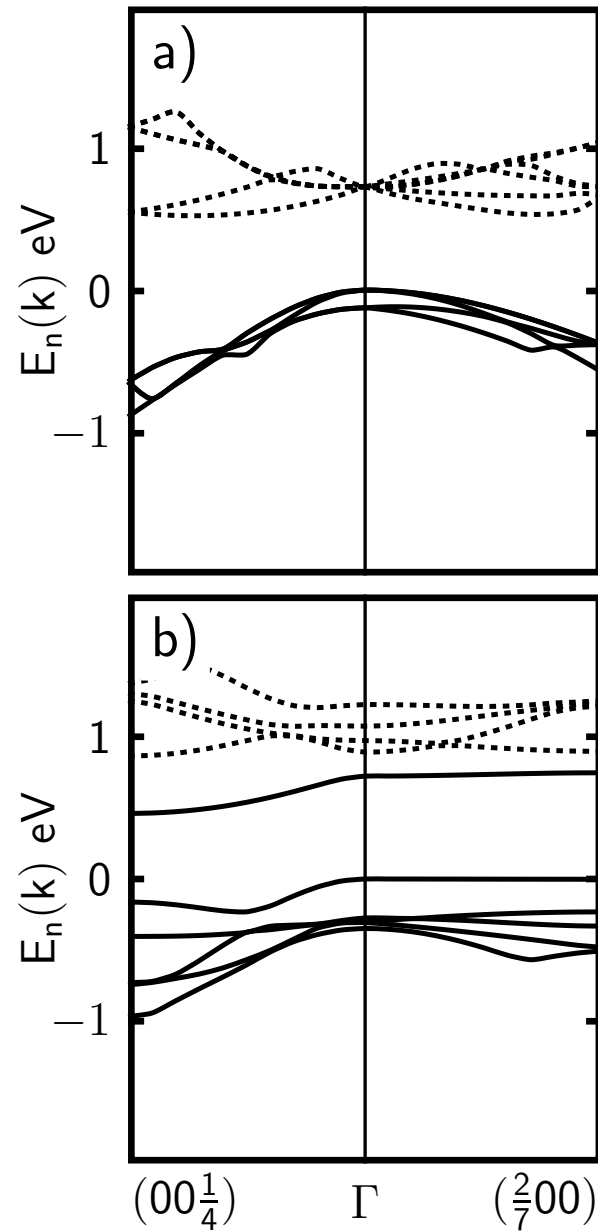
Diffusion energy (eV) of  $[110]$   $O_n$  chains in 96 Si atom cells

# Interstitial Generation

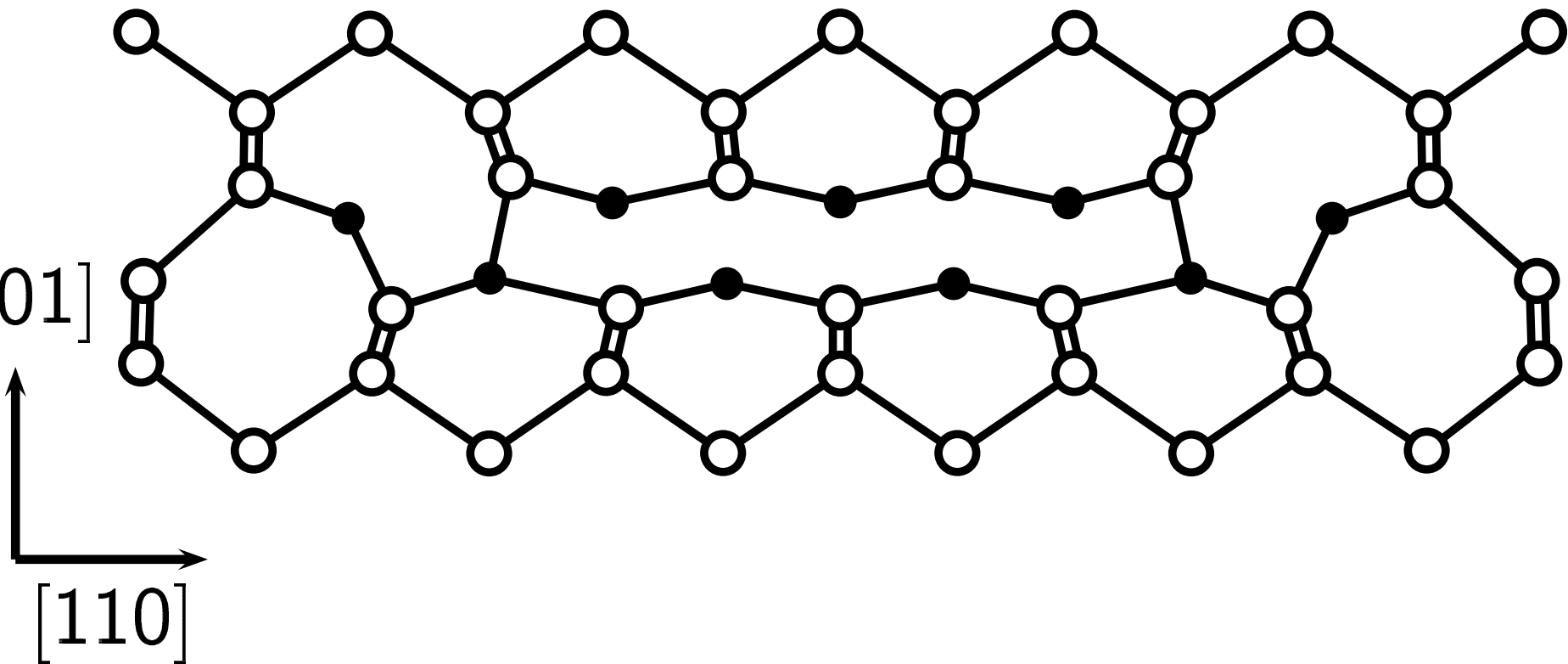


- Interstitial production exothermic for  $n > 4$
- Activation barrier  $> 3.4$  eV in Si.

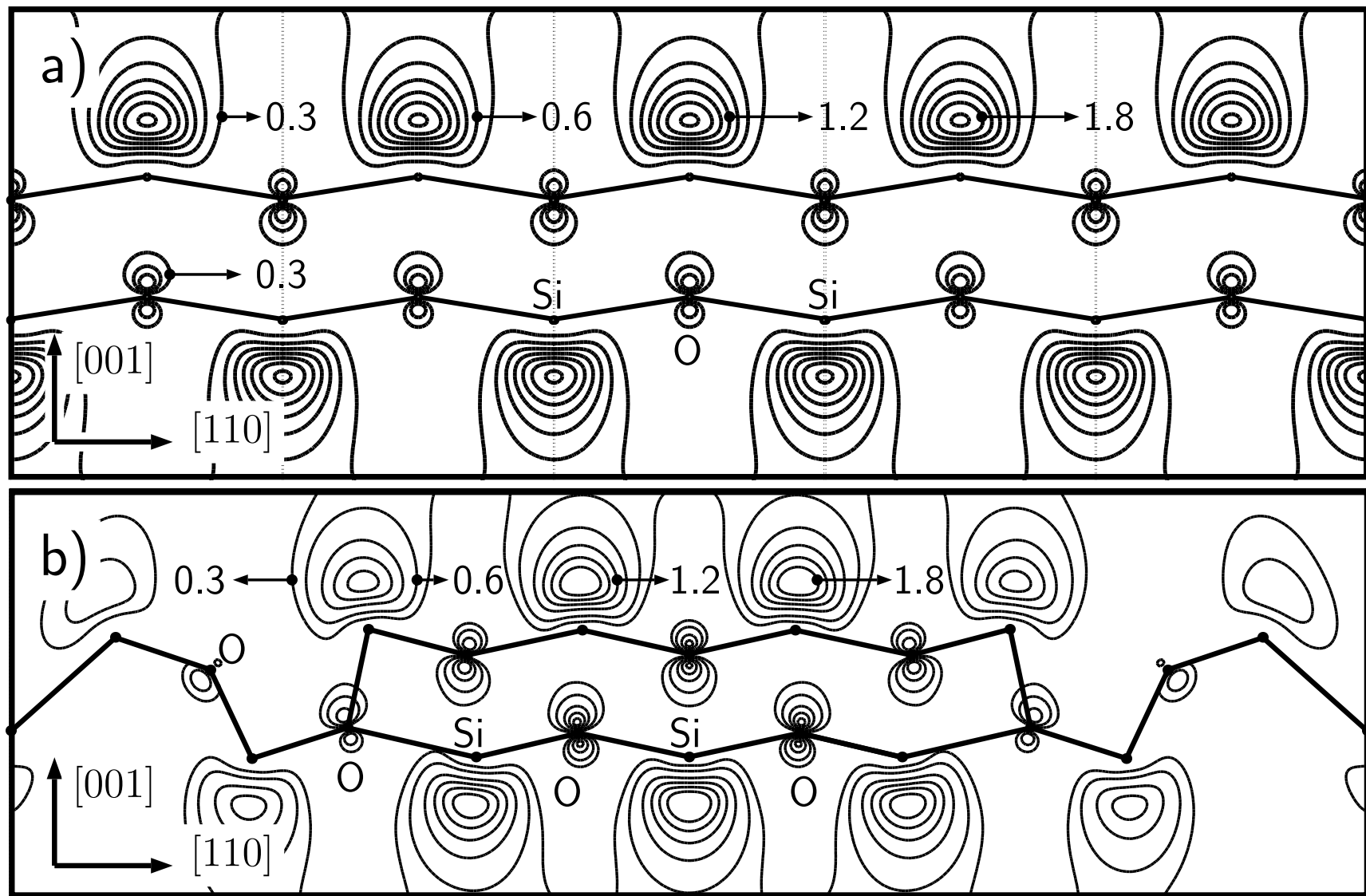
# Band structure of a) Si and b) O<sub>9</sub> in 112 Si supercells



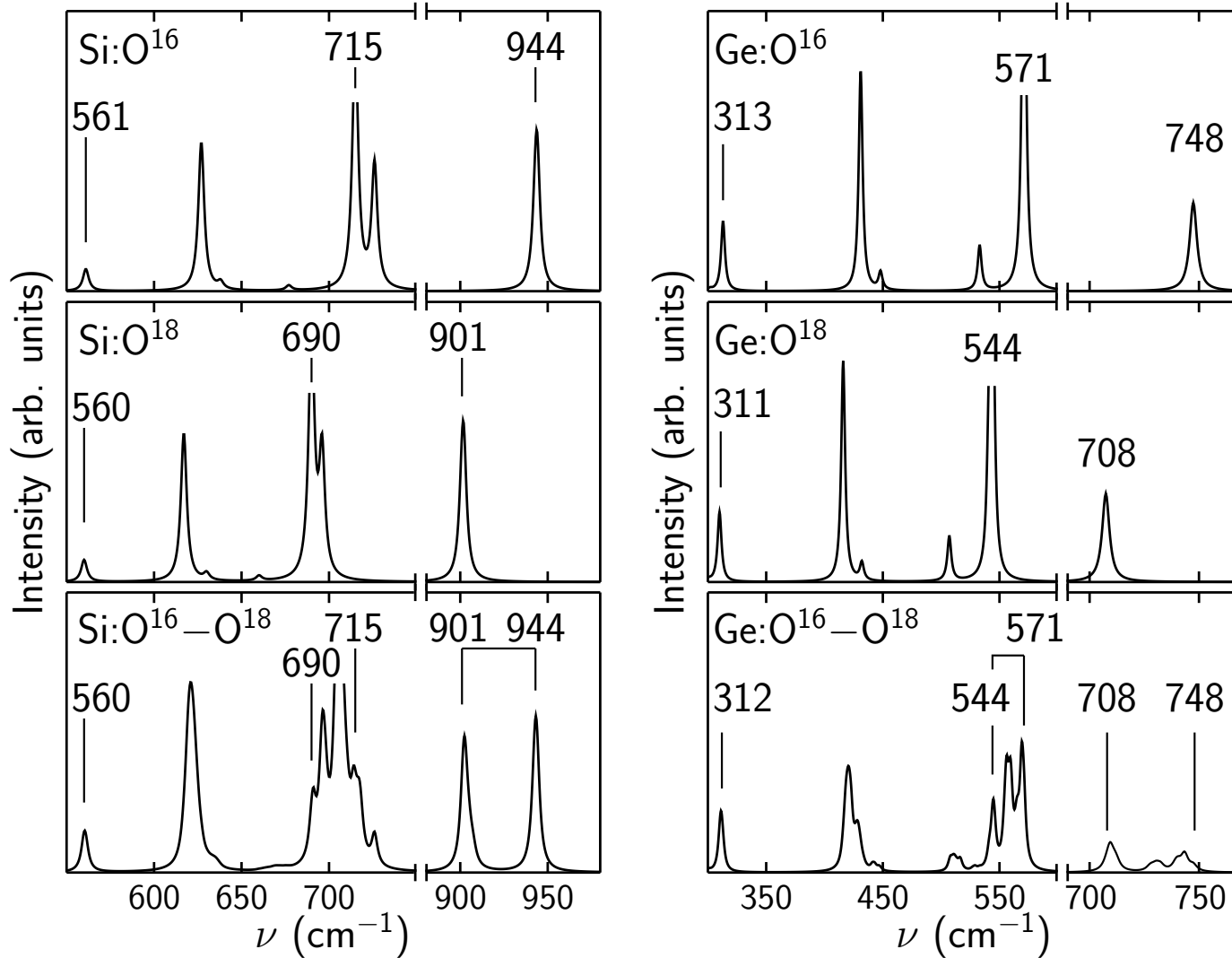
**TDD model:  $O_g$ -2NN  $\leftrightarrow$  TDD(4)**



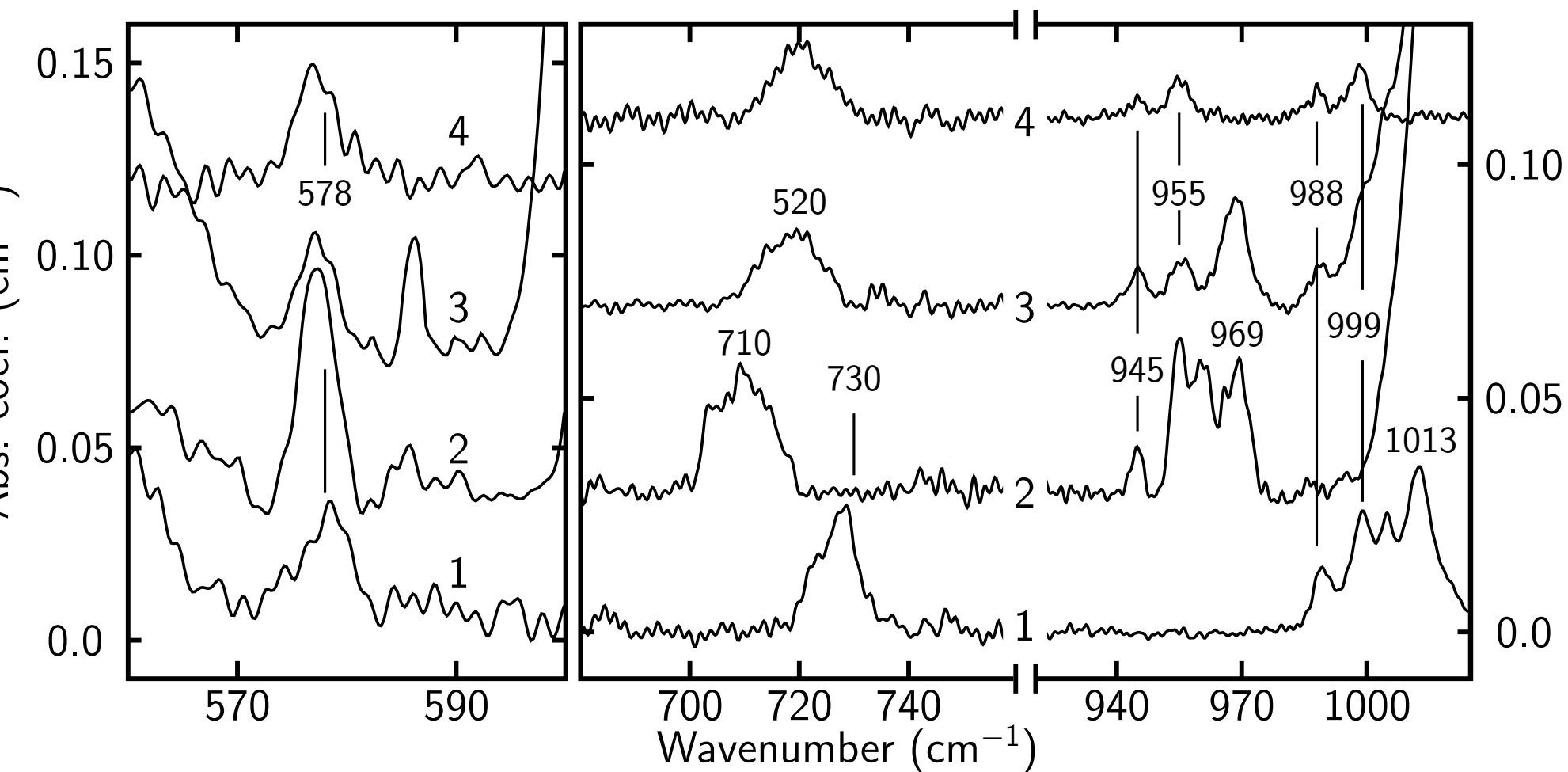
Wavefunction<sup>2</sup> × 1000 of (a) LUB in O<sub>∞</sub>, (b) HOB in O<sub>9</sub>



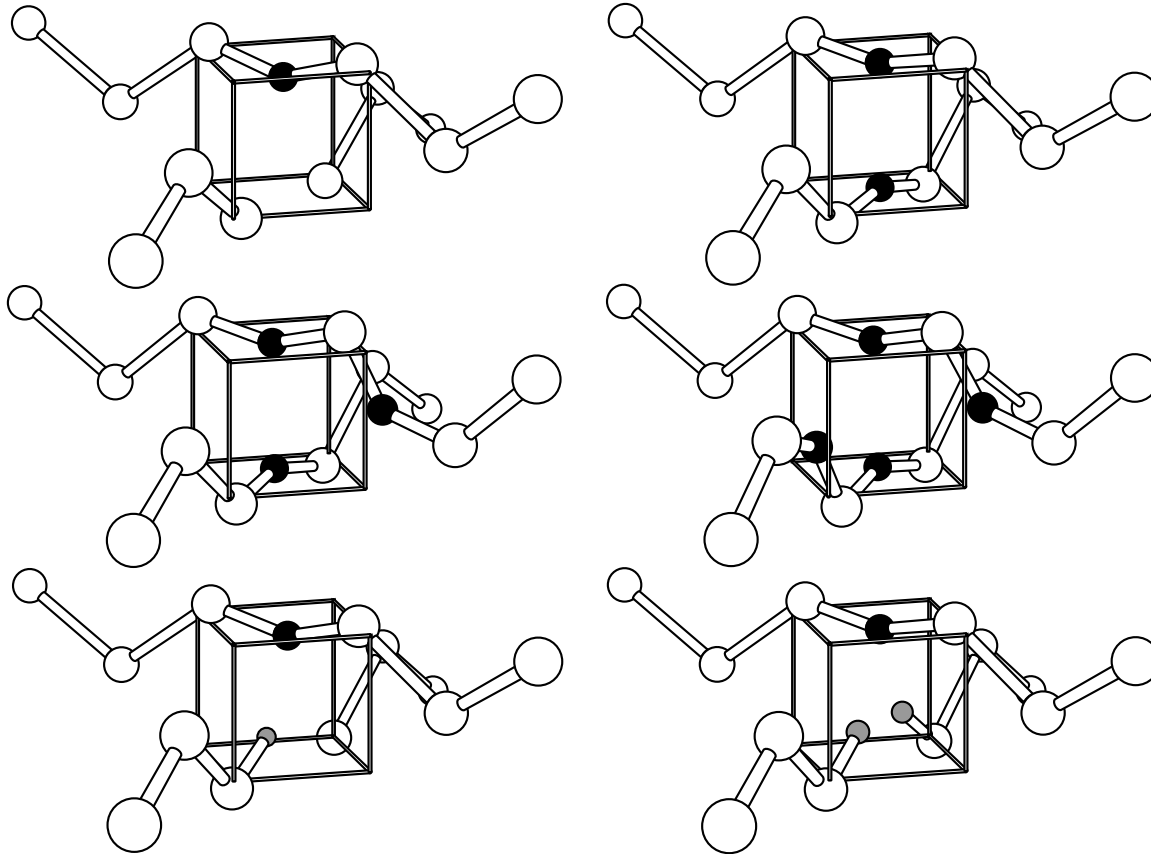
# Thermal Donors LVMs, $O_7 \leftrightarrow TDD(2)$



# Measurements in Si

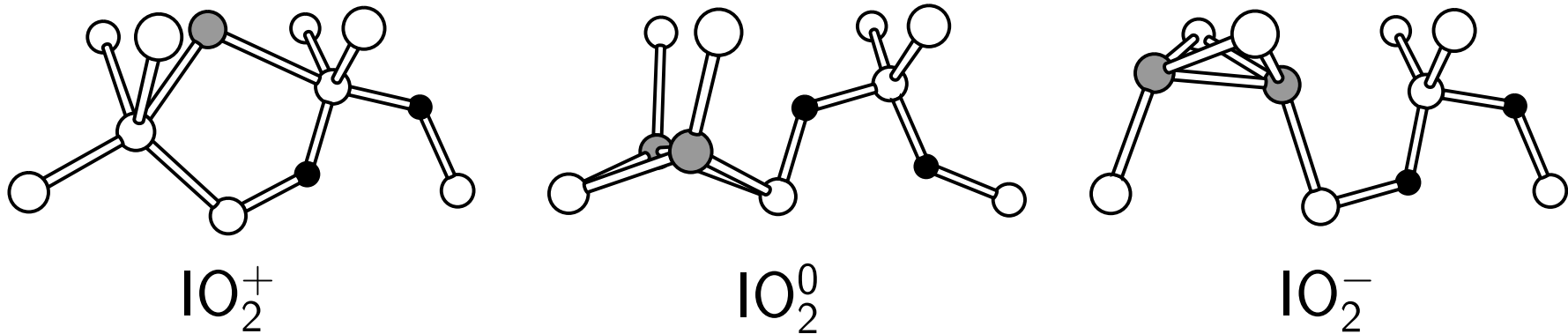


# $\text{VO}_n$ and $\text{VOH}_n$ defects



$\text{VO}_2$ ,  $\text{VO}_3$ ,  $\text{VO}_4$  and  $\text{VOH}_2$  passive

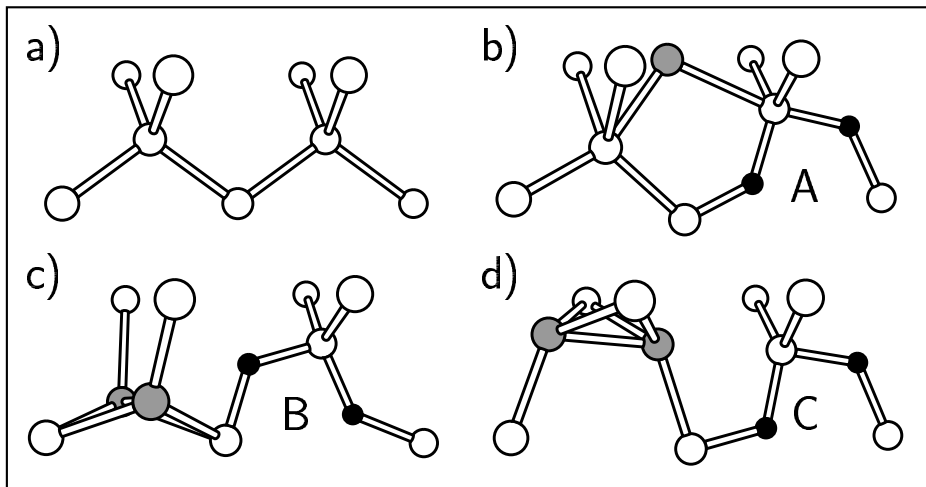
# Self-interstitial oxygen defects



- $IO$  stable up to  $T \leq 300$  K;
- $IO_2$  stable up to  $180^\circ\text{C}$ .

# $I\text{O}_2$ defect

## Ground state structures



Defect	$E_b$ (eV)
A	0.39
B	0.75
C	0.63

Binding energy of  $I^0$  with  $\text{O}_2$  is 0.75 eV.

**Lindström et al. Physica B, *in press*.**

- **Samples: *n*-type, C-lean Cz-Si, with  $^{16}\text{O}$  or  $^{18}\text{O}$  species;**
- **Hot *e*-irradiation (2.5 MeV) up to 650 K:  
enhancement of  $I + V\text{O}_2 \rightarrow \text{O}_{2i}$ ;**
- **$[\text{O}_{2i}] \sim 5 \times 10^{16} \text{cm}^{-3}$ ;**

- Further  $e$ -irradiation at 300K leading to:



- O-dimer bands (1012 and 1060  $\text{cm}^{-1}$ ) are suppressed;
- New bands (922 and 1037  $\text{cm}^{-1}$ ) are formed – shift with  $^{18}\text{O}$ ;
- DLTS give level  $E_c - 0.1 \text{ eV}$ .

# Vibrational modes ( $\text{cm}^{-1}$ )

	$^{16}\text{O}$	$^{16}\text{O}-^{18}\text{O}$	$^{16}\text{O}-^{18}\text{O}$	$^{18}\text{O}$
<b>Obs</b>	<b>1037</b>	<b>ND</b>	<b>ND</b>	<b>46</b>
	<b>922</b>	<b>ND</b>	<b>ND</b>	<b>39</b>
<b>B</b>	<b>1020.7</b>	<b>44.9</b>	<b>0.3</b>	<b>45.8</b>
	<b>958.9</b>	<b>0.7</b>	<b>40.9</b>	<b>41.0</b>
<b>C</b>	<b>929.6</b>	<b>2.4</b>	<b>23.5</b>	<b>41.1</b>
	<b>898.7</b>	<b>37.1</b>	<b>17.3</b>	<b>39.2</b>

# Summary

- Growth kinetics of TDD(N) explained by rapid motion of oxygen chains (Murin, Markevich)
- Core consists of a pair of long oxygen chains linked to **second Si neighbours**
- Compression along [001]  $C_2$  axis leads to **empty strain induced gap band (SIB)**
- Wavefunction of SIB localised on Si atoms – avoids oxygen
- Core has no donor activity
- Topological defects at ends of finite chain leads to double donor levels **above** SIB.

- Donor electron transfer to SIB explains ENDOR results: observed shells are oxygen atoms lying near ends
- Magnitude and variation of piezospectroscopic tensors and LVMs consistent with experiment.
- Decreasing depth of SIB with N consistent with variation of donor level
- Passivation of ends of chains **should** leave acceptor activity due to SIB — evidence?
- $IO_2$  is stable up to 300 K, with:
  - $(- / 0)$  level at  $E_c - 0.1$  eV;
  - $(0 / +)$  level?
  - LVMs at 1037, 922  $\text{cm}^{-1}$ .