

# Material characterization of unirradiated diodes for the CiS-HH SRD project

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# Topics

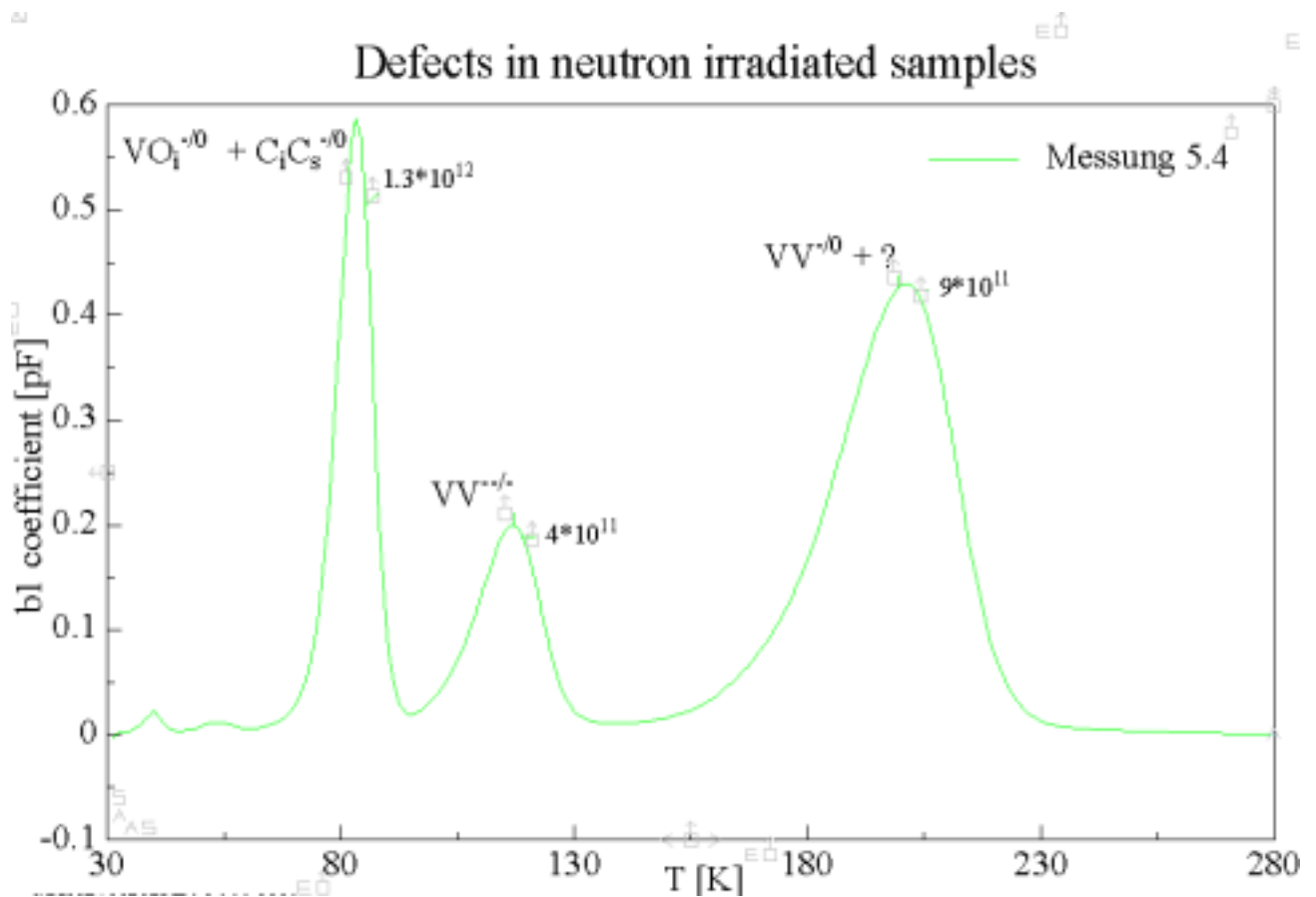
1. Motivation

2. Experimental Methods

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# Motivation



"big" defects have been characterized

no explanation for macroscopic  
properties

investigation of smaller defects

material characterization

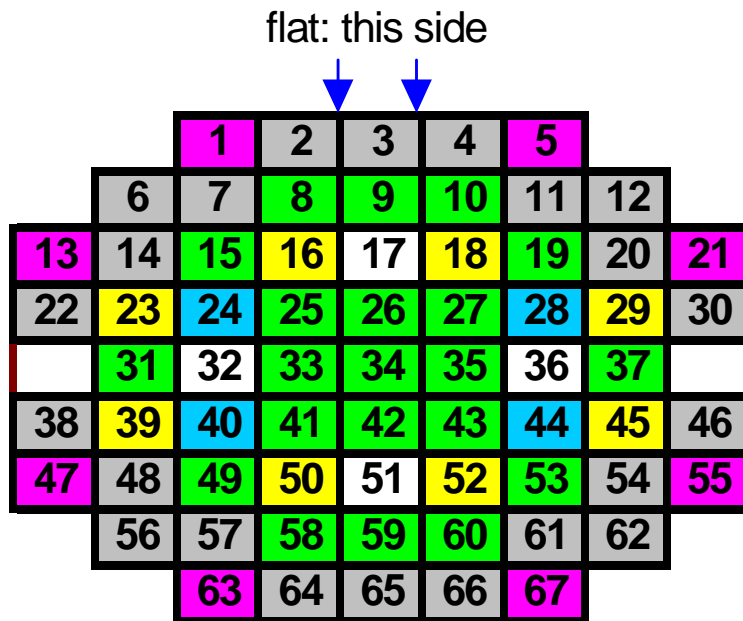
## Experimental Methods

- CV/IV curves
  - check for functionality
  - characteristics for selection
  - fast (20 min per sample)
  
- DLTS
  - (Deep Level Transient Spectroscopy)
  - useful for low trap concentrations
  - determination of all trap parameters:  
conc. , cross section, energy level
  - disadvantage: measuring time (12 h)
  
- Other Methods: TSC, TCT

# Detector properties

- material: Wacker <111>
- fabricated by CiS with FZ-process
  - p+n-n+ samples
  - Vol: 1 cm x 1cm x 280  $\mu\text{m}$   
active area: 0.5cm x 0.5 cm x 280  $\mu\text{m}$
  - Aluminum contacts
  - Multiple guard ring structure
  - Different oxygenation's (0 -72h)
  - other material Cz <100>


# Waferlayout




 = teststructures: CiS

 = teststructures: Dortmund

 = teststructures: babystrip

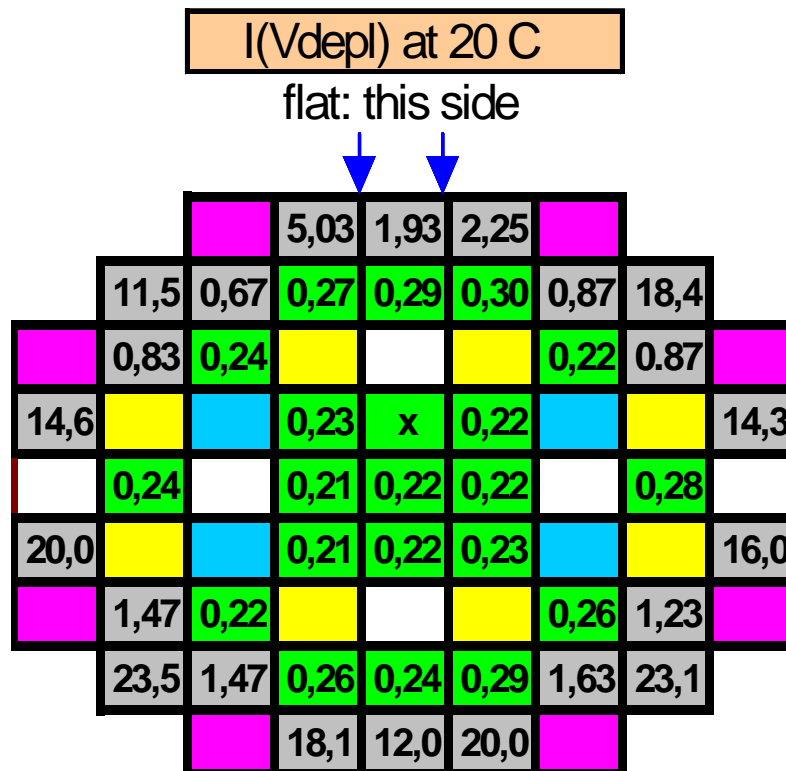
 = samples too close to wafer rim

 = 21 useful diodes inside 3" dia

 = 22 useful diodes outside 3" dia

# Leakage Current CA07

Distribution over the wafer [nA]

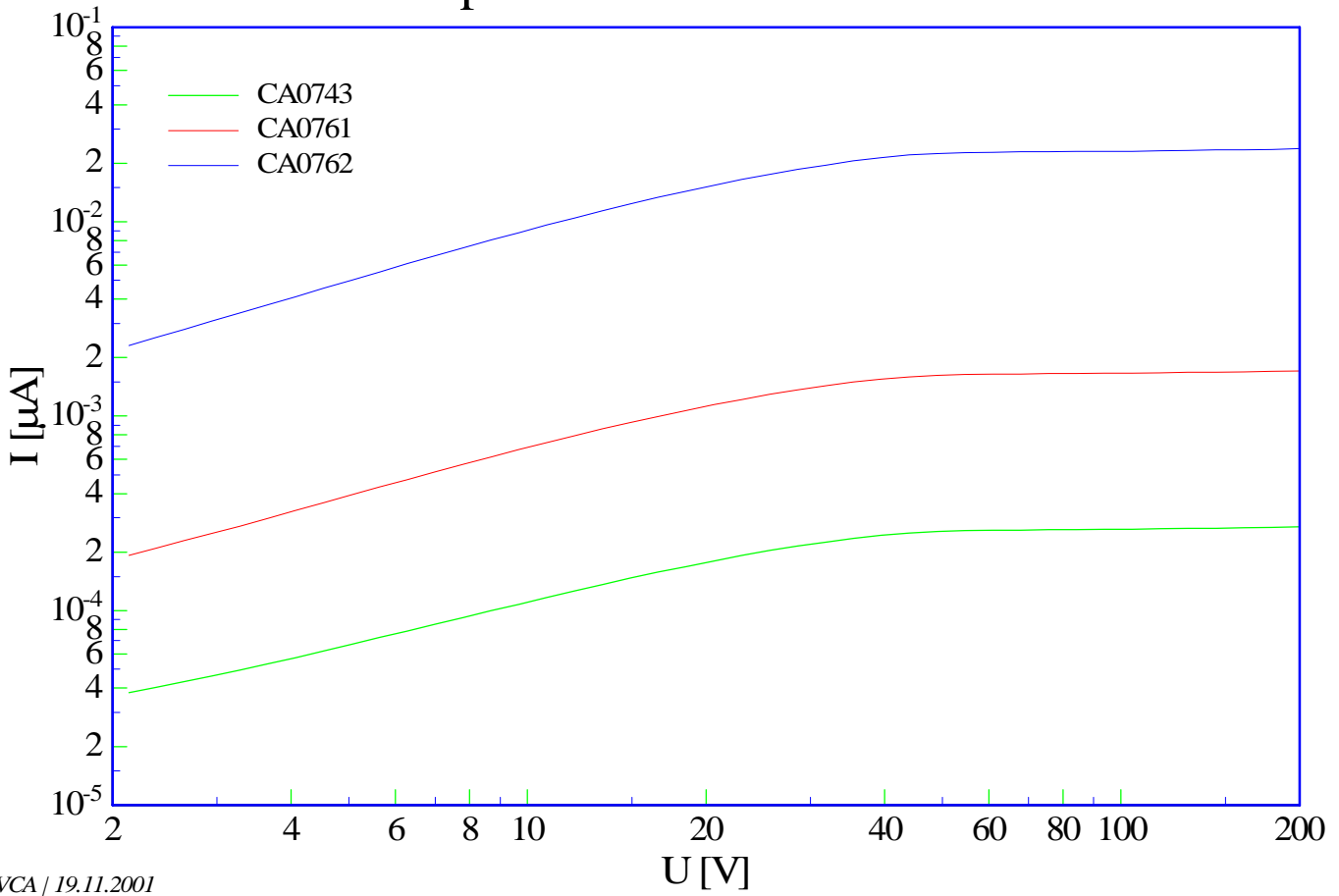


Depletion voltage:

homogeneous (47V -52 V)

# IV - curves

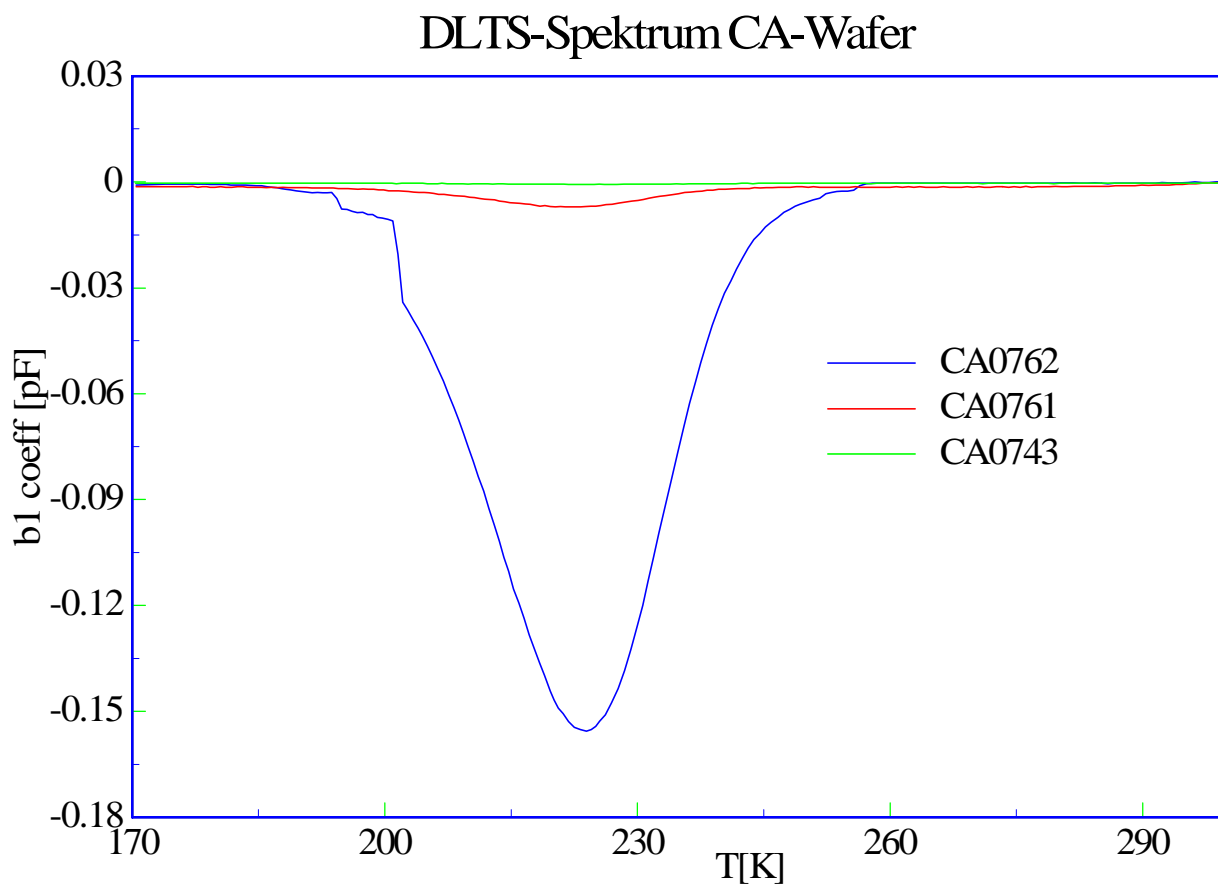
## Sperrstromkurven CA-Wafer



## Slopes

CA0743	0,60
CA0761	0,73
CA0762	0,78

# DLTS- Spectra

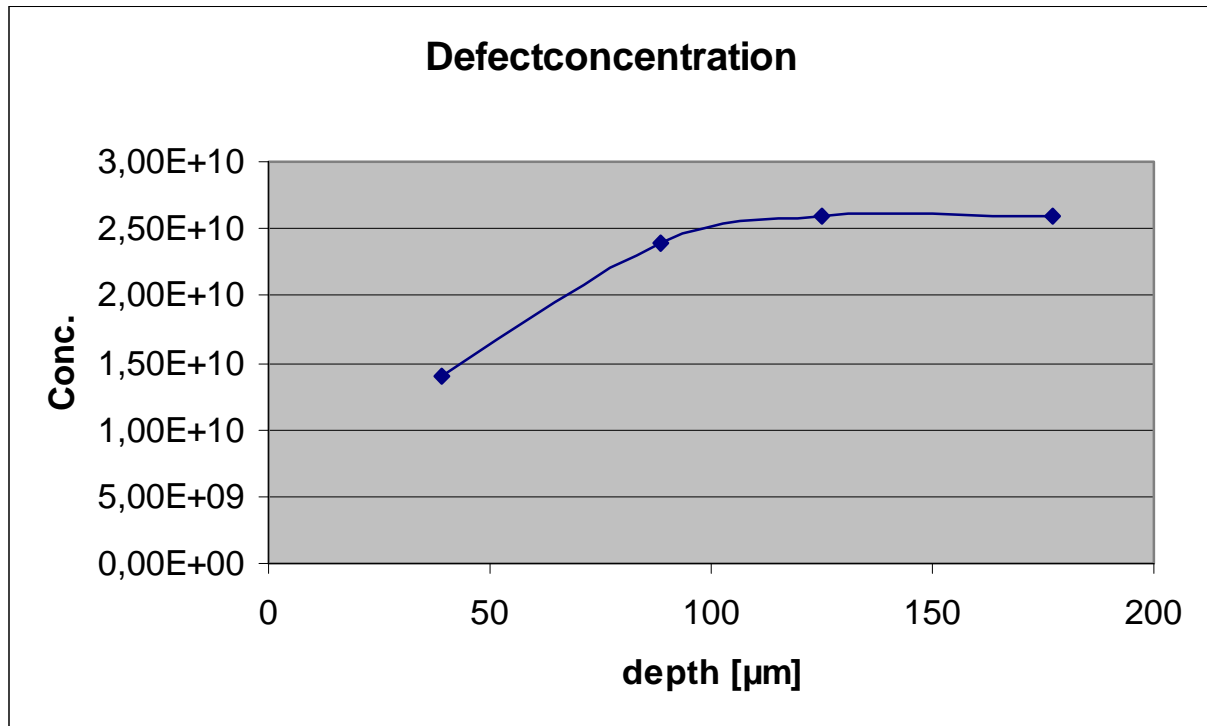


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Sample	Art	E [eV]	$\sigma$ [cm <sup>2</sup> ]	NT
CA0743	O	0,490	$6,42 \cdot 10^{-15}$	$2.4 \cdot 10^9$
CA0761	O	0,471	$3.00 \cdot 10^{-15}$	$3.9 \cdot 10^9$
CA0762	O	0,491	$6.75 \cdot 10^{-15}$	$8 \cdot 10^{10}$

# Defect Concentration

depletion length:  $d^2 \sim V$



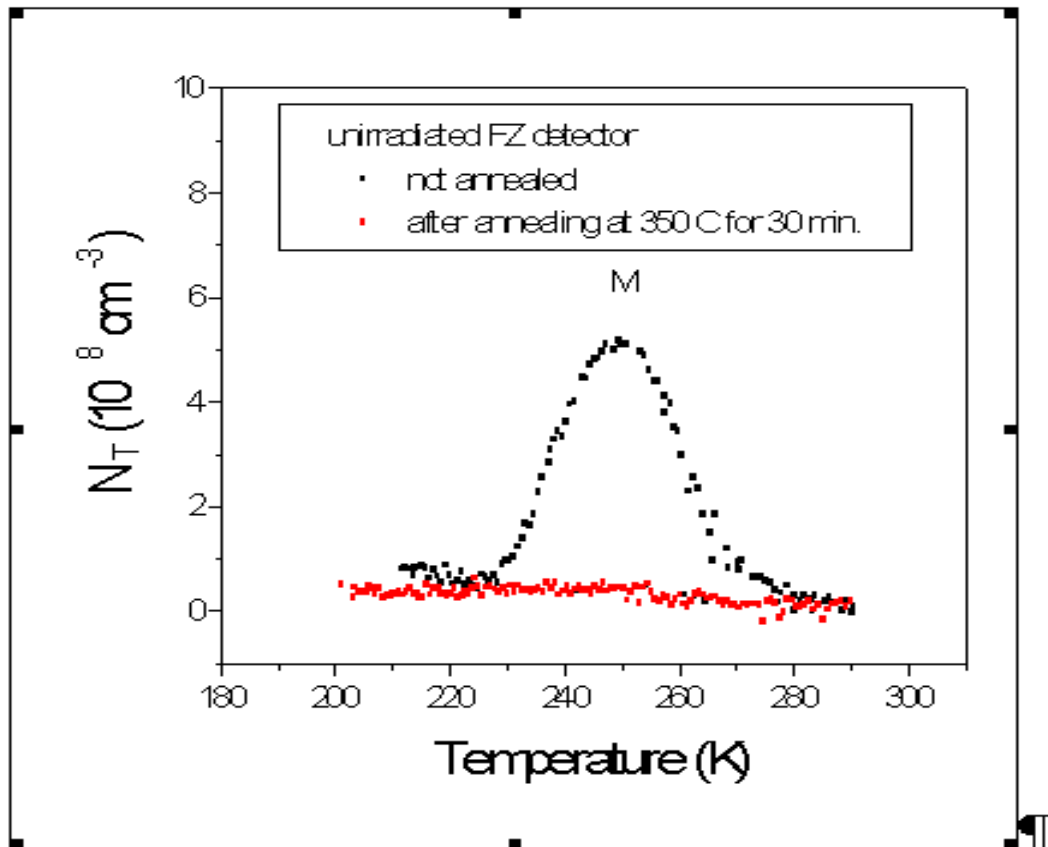
theoretical calculation for  $\sigma_e = \sigma_h$ :

$$j = q_0 G_t \quad G_t = \frac{N_t n_i c_n}{2 \cosh\left(\frac{E_t - E_i}{k_B T}\right)}$$

$I_L \sim \text{pA}$ ,

so this trap is not responsible for  $I_L$

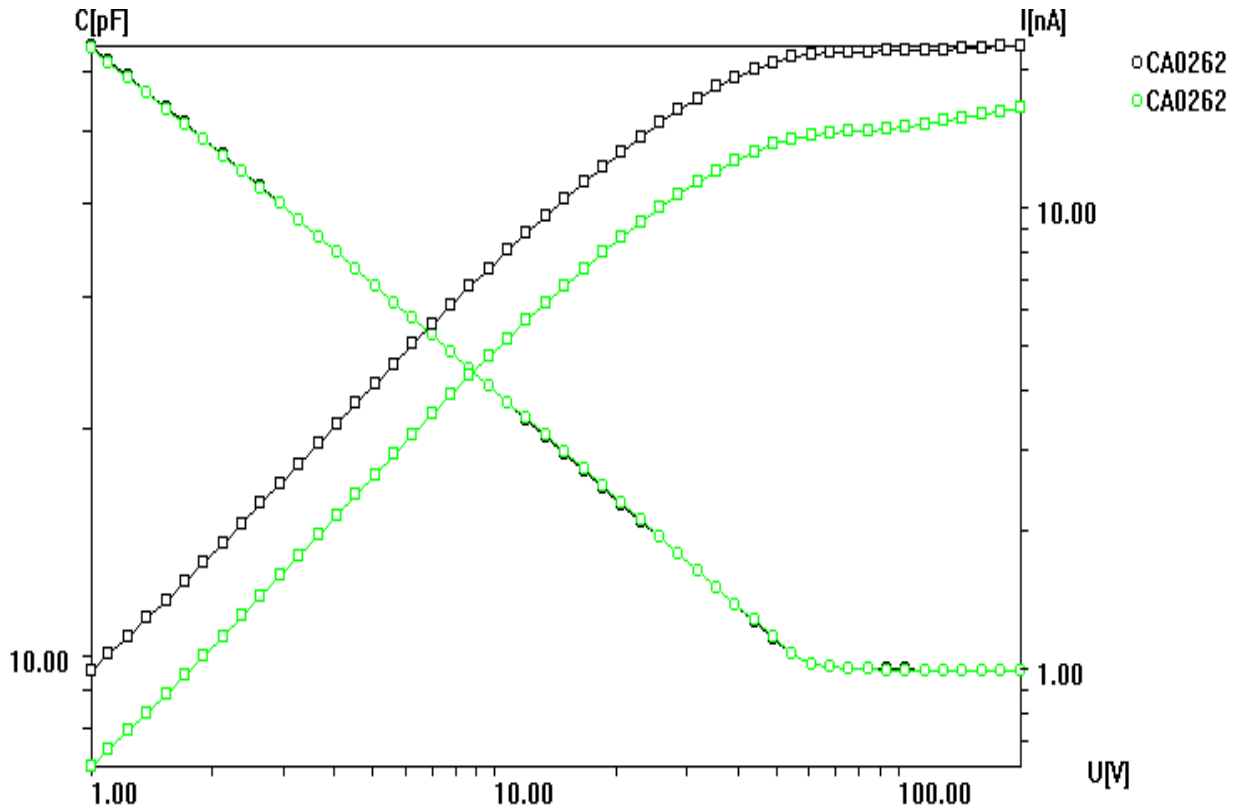
# Electron trap



Sample	Art	E [eV]	$\sigma$ [cm <sup>2</sup> ]	NT
CA0743	E	0,661	$2 \cdot 10^{-14}$	$1 \cdot 10^8$
CA0761	E	0,738	$1.45 \cdot 10^{-12}$	$6.5 \cdot 10^8$
CA0762	E	0,786	$7.4 \cdot 10^{-11}$	$8 \cdot 10^8$

# leakage current

## Annealing at 350°C



change in leakage current from  
21 nA to 15 nA

## old samples

Topsil <100>

Edge:  $U = 192 \text{ V}$ ,  $I = 11.6 \text{ nA}$

$N_{\text{eff}} = 4\text{E}12$

no peaks in the spectra visible

Middle:  $U = 144 \text{ V}$ ,  $I = 3.65 \text{ nA}$

$N_{\text{eff}} = 3.12\text{E}12$

Sample	Art	E [eV]	$\sigma$ [cm <sup>2</sup> ]	NT
C03052	E	0,532	4.78E-14	3.9E8

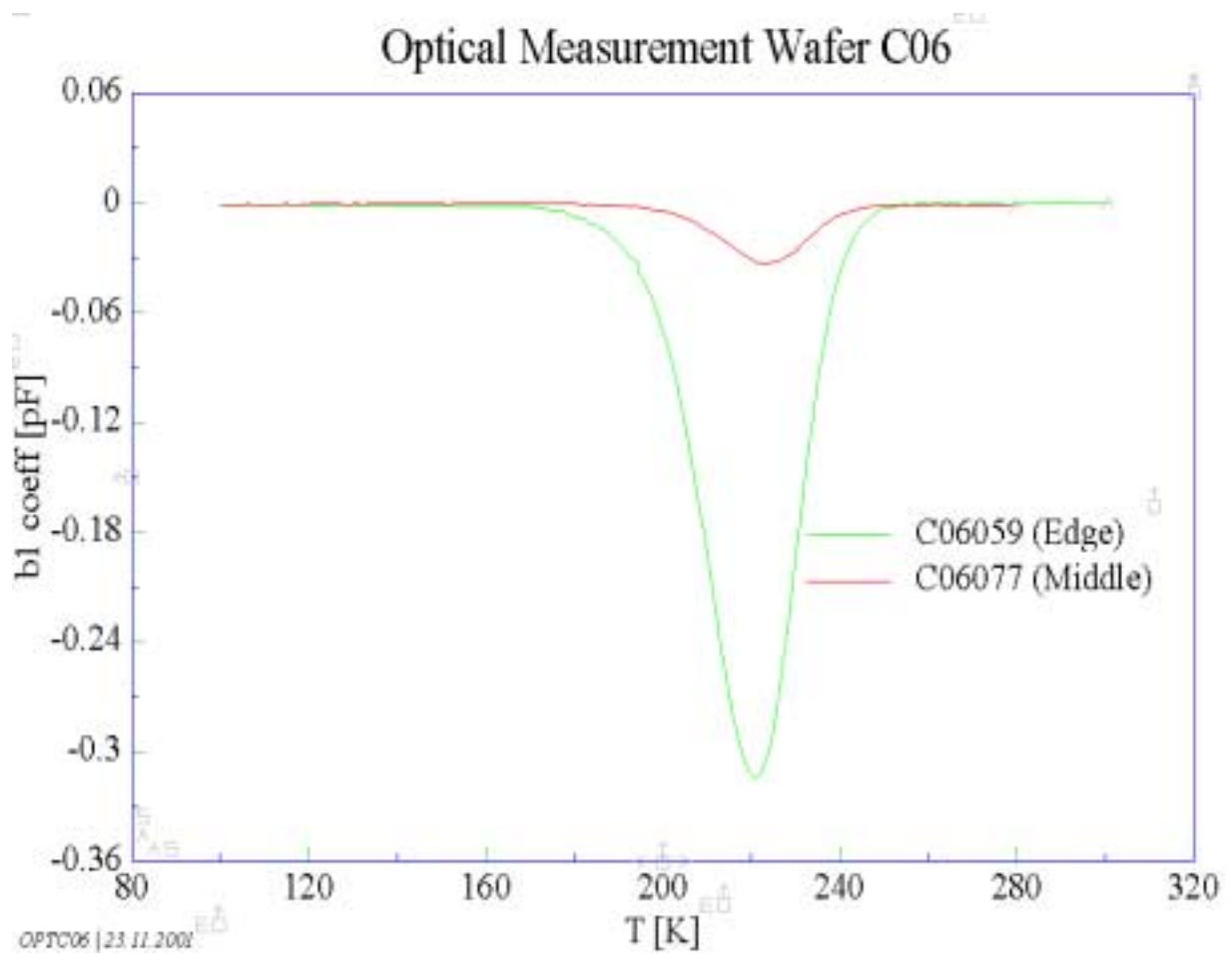
# Map C06

<b>CiS 3684 wafer C06</b>				1	2		4	5				
<b>Wacker &lt;111&gt; standard</b>					66 74		66 46					
			6	7	8	9	10	11	12			
			66 44	64 7.9		65 3.9	66 4	66 7	69 24			
		13	14	15	16		18	19	20	21		
			67 2.6	66 3.0				70 3.0	69 3.2			
		23	24	25	26	27	28	29	30	31		
				70 3.4	71 3.2	72 3.3	73 3.4	72 3.3		67 2.9		
33	34	35	36	37	38		40	41	42	43	44	45
	65 7.7	65 2.9			71 3.4		71 3.4	71 3.3	74 3.4	71 2.8	67 3.1	70 7.3
46	47	48	49	50	51	52	53	54	55	56	57	58
	64 4.0	69 2.9	71 3.4	71 3.4	72 3.4	71 3.2	73 3.2	71 3.3	72 3.3	72 2.8	67 2.8	67 3.3
59	60			63	64		66	67			70	71
	66 52			78 3.4	72 3.1			73 3.3				68 3.3
72	73	74	75	76	77	78	79	80	81	82	83	84
	64 4.9		75 3.4	73 3.2	73 3.2	(69) 3.4	79 3.1	73 2.9	70 3.3			68 3.3
85	86	87	88	89	90		92	93	94	95	96	97
	65 7.3		69 3.4		73 3.2			70 3.1	77 3.4			68 4.8
		99	100	101	102	103	104	105	106	107		
		64 4.3	67 3.4	70 3.5	72 3.5	71 3.5	68 3.4	73 3.5		70 3.6		
		109	110	111	112		114	115	116	117		
			65 4.2	68 3.7	70 3.7		70 3.7	68 3.4	70 3.5			
			118	119	120	121	122	123	124			
			67 10	66 8.6	68 8.3	68 6.7	68 9.6	68 14	69 25			
				125	126		128	129				

**Volume: 0.7 cm x 0.7 cm x 280 μm**

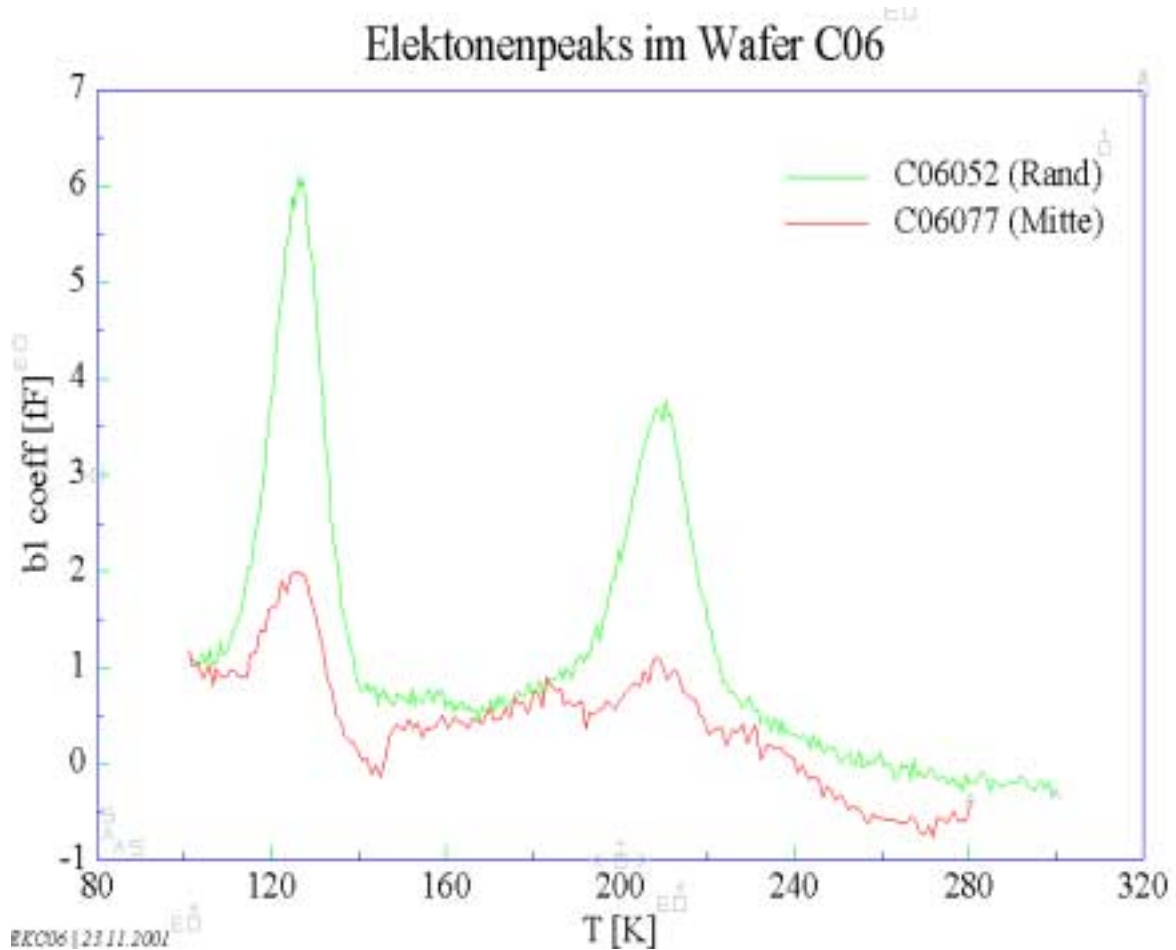
**same active area**

## defects in old samples



Sample	Me	E [eV]	$\sigma$ [cm <sup>2</sup> ]	NT
C06077	O	0,462	1,75E-15	2.5E10
C06059	O	0,474	4.06E-15	1.8E11

# Elektronmeasurement



Sample	Art	E [eV]	$\sigma \text{ [cm}^2\text{]}$	NT
C06077	E	0,268	1.09E-15	9.9E8
	E	0,519	2.64E-14	5.8E8
C06059	E	0,278	2.52E-15	4.5E9
	E	0,522	2.90E-14	8.8E8

# Conclusion

Unirradiated samples may have a lot of defects

Measurements before irradiation are necessary for selection

The concentration of traps before irradiation should not be bigger than  $5 \cdot 10^8$

Further investigations should be done, especially to see a relation between the traps and the leakage current