



Present Status and Future Trends on Radiation Tolerance in Large Scale Tracking Systems

- Radiation resistance in current LHC trackers
- Requirements for tracking @ $L=10^{35}\text{cm}^{-2}\text{s}^{-1}$
- A possible approach
- The challenge of new ideas

Workshop on 'Radiation-hard semiconductor devices for very high
luminosity Colliders' CERN 28-30 November 2001



Tracking and Radiation Resistance @LHC

Radial region: $25\text{cm} < r < 110\text{cm} : 10^{13}\text{cm}^{-2} < \Phi < 10^{14}\text{cm}^{-2}$

Radiation resistant micro-strip silicon detectors

- High Voltage Operation ($V_b < 500\text{V}$)
- Careful tuning of the detector characteristics
- Large scale production of 'low cost' high quality sensors

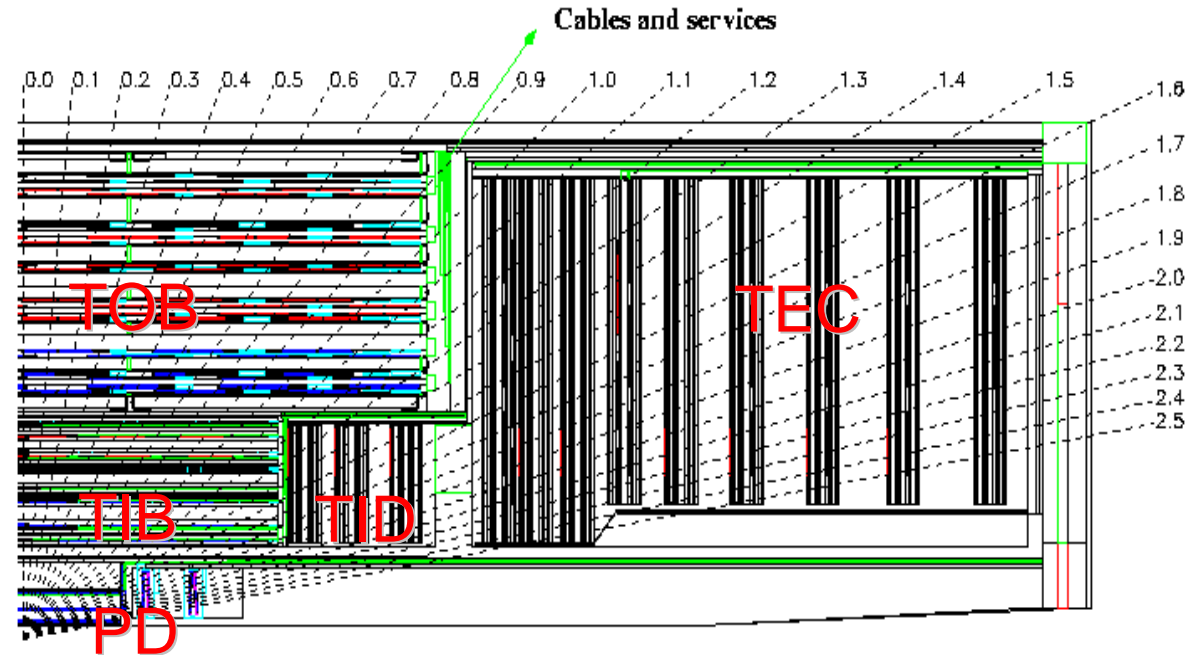
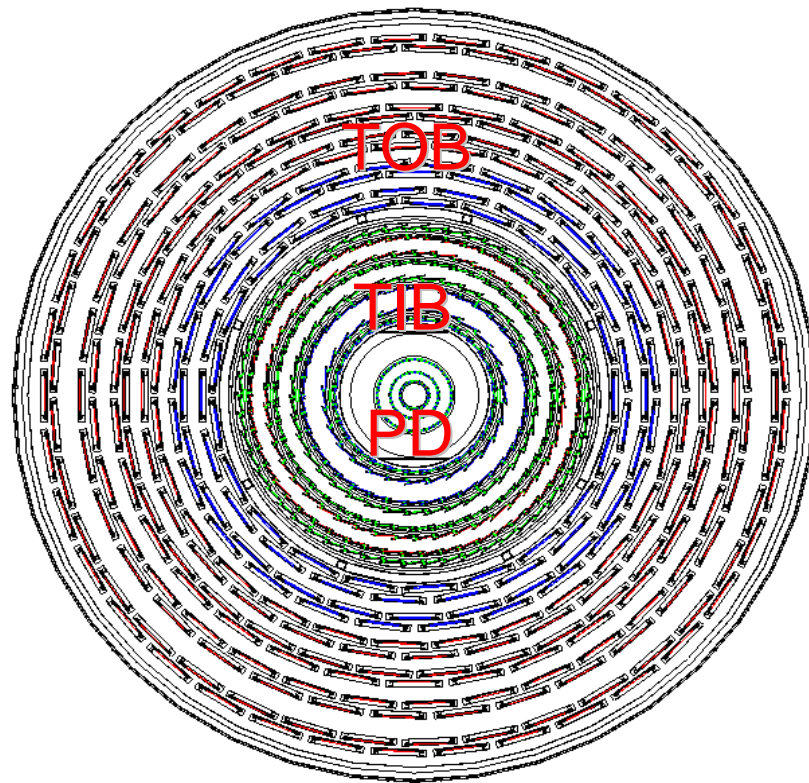
Radial region: $5\text{cm} < r < 20\text{cm} : 10^{14}\text{cm}^{-2} < \Phi < 10^{15}\text{cm}^{-2}$

Hybrid pixel technology

- Extreme segmentation
- Defect engineered sensors (rose-ended)
- Possible replacement of the innermost layers



The CMS Silicon Tracker

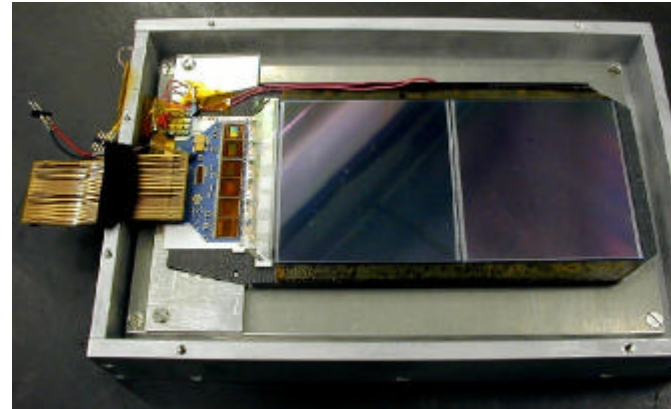


- 210m² of micro-strip silicon detectors 15.232 detector modules
- two highly reliable companies selected for the production of sensors: HPK (6136, 320 μ m) and STM (19292, 500 μ m); 6" wafers only.

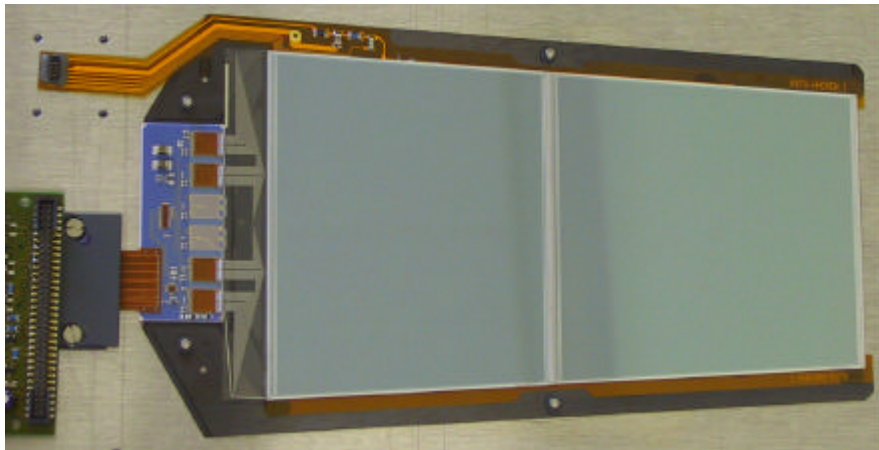


The CMS detector modules

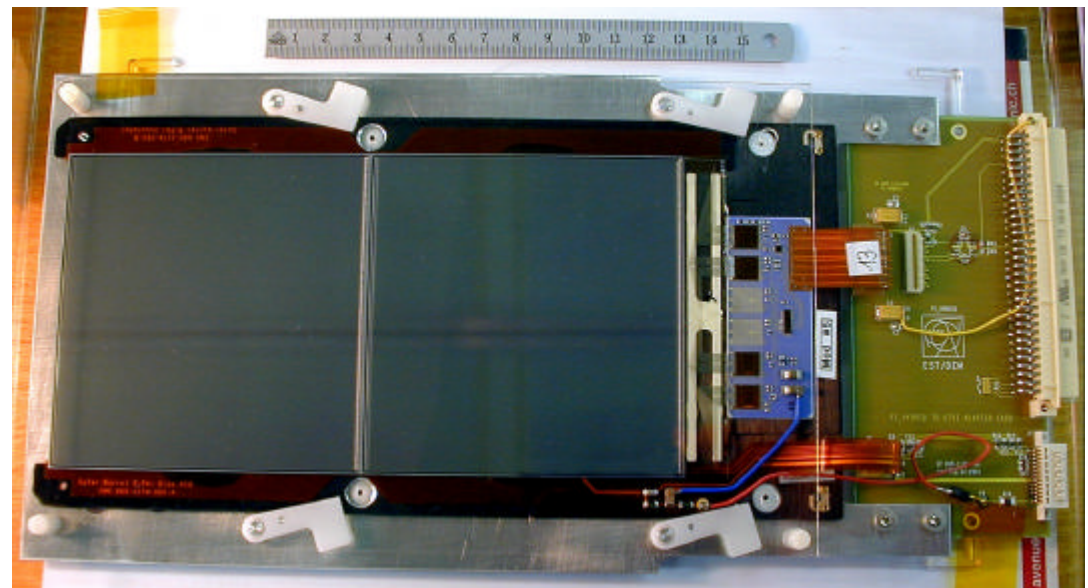
- TIB module: 72cm²; 320μm thick HPK sensors



- TEC module: 180cm²; 500μm thick STM sensors



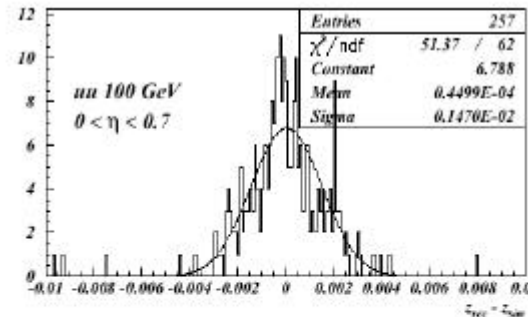
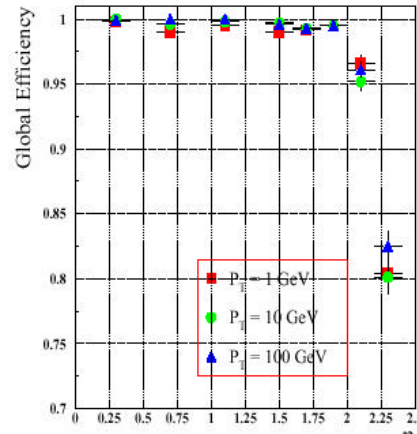
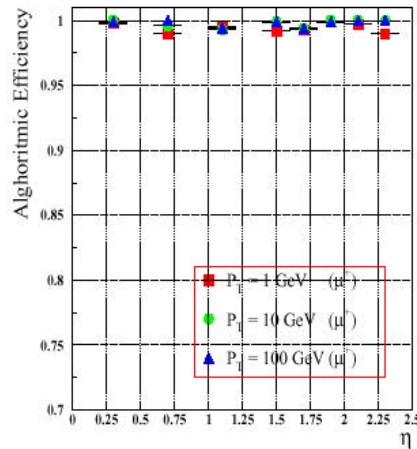
- TEC module: 180cm²; 500μm thick STM sensors



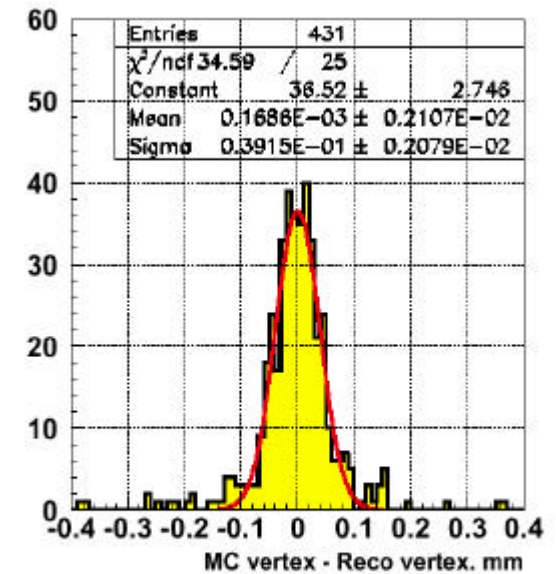


Tracking performance

- Track finding efficiency for isolated μ



*z-resolution of "signal" PV for uu-events
(100 GeV, barrel) (PrincipalVertexReco)
 $\sigma_z = 15 \mu\text{m}$*

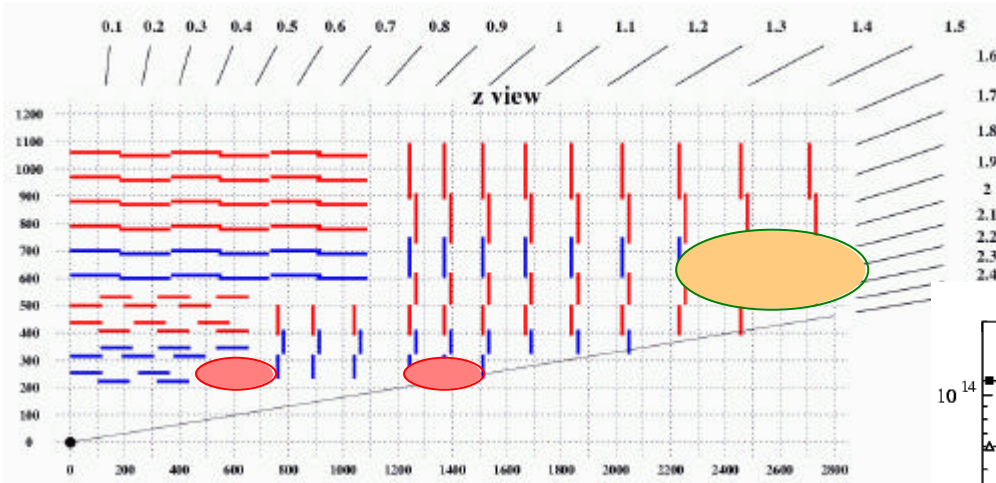


*z-resolution of "signal" PV for $H \rightarrow \tau\tau$
 $m_H = 500 \text{ GeV}, |\eta| < 2$*

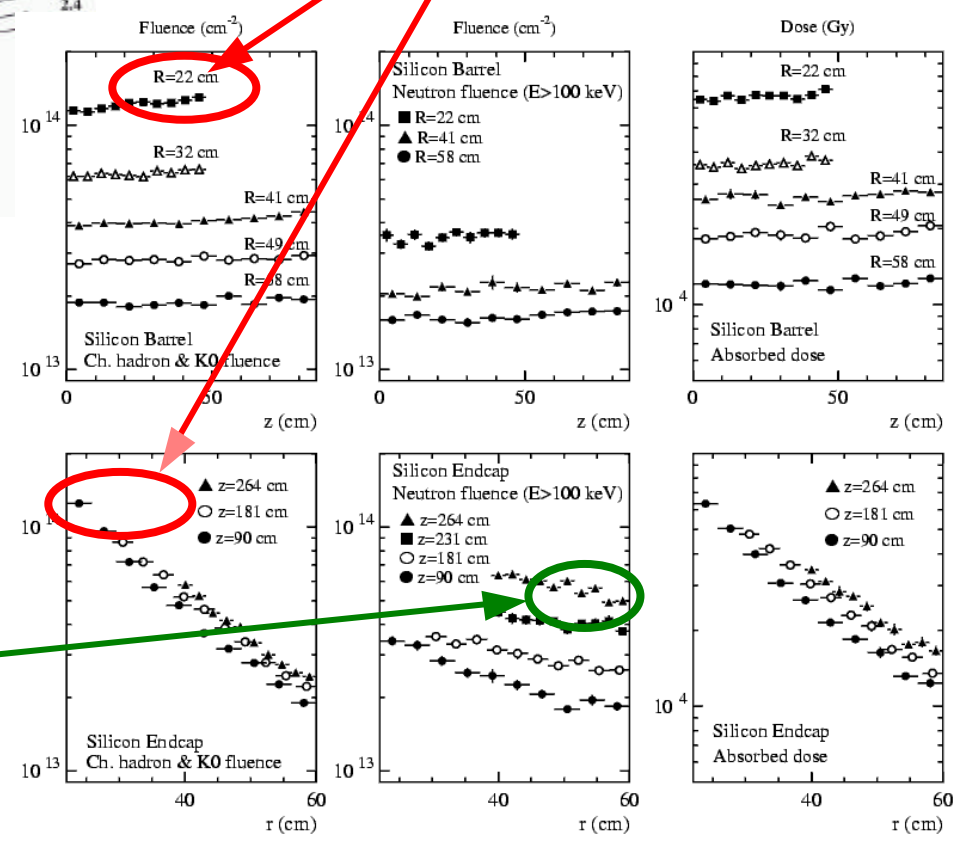
- Vertex reconstruction



Expected Fluences in the CMS Tracker



$\sim 1.5 \times 10^{14} \text{ cm}^{-2}$
(320 μm Si)

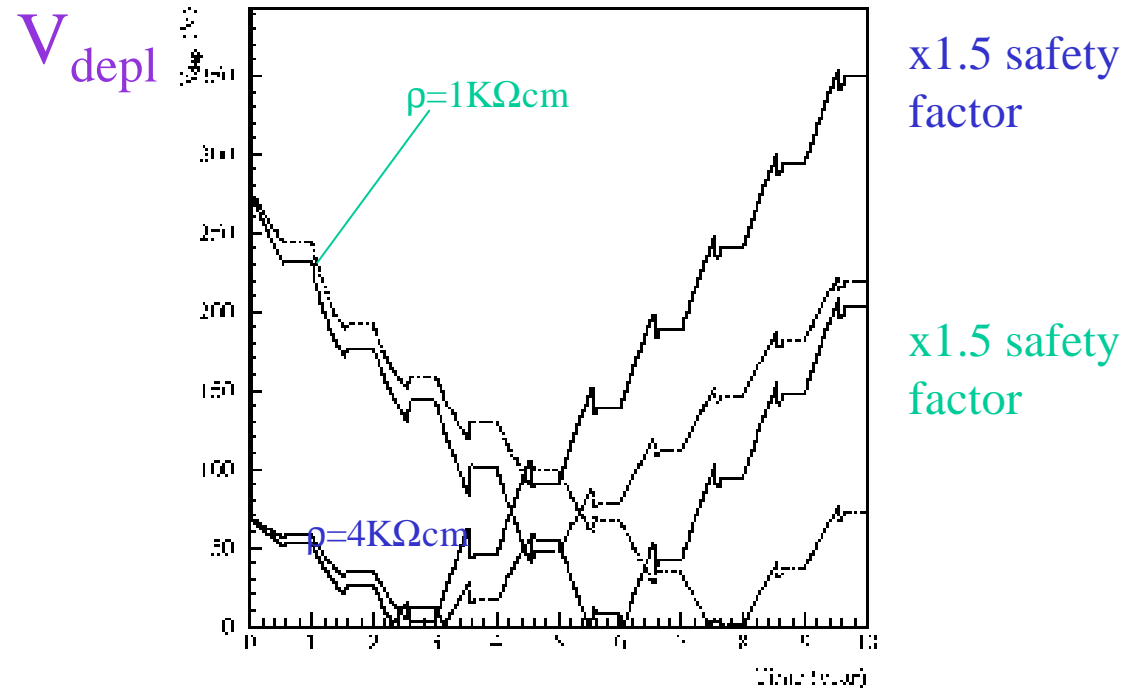


Upper limits:
 $V_b < 500\text{V}$
 Power(@-10°C) < 400mW

$\sim 0.5 \times 10^{14} \text{ cm}^{-2}$
(500 μm Si)



The approach for radiation tolerant silicon (CMS)

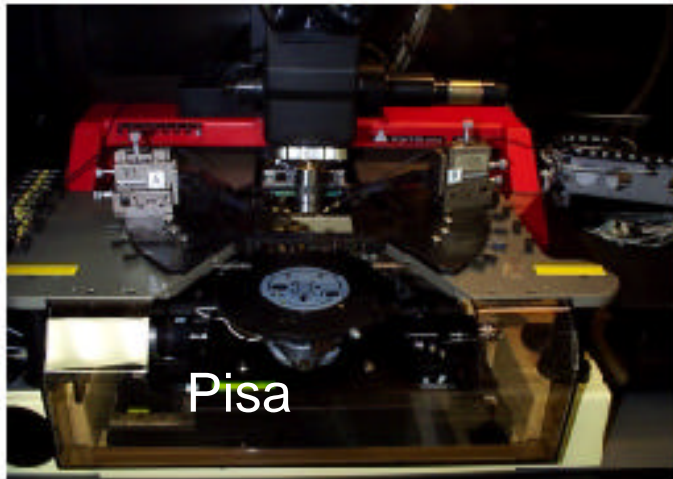


- Brute force: high voltage operation and cooling at -10°C
- Play with thickness and resistivity to equip the different radial regions and to cope with the corresponding levels of radiation damage **but**

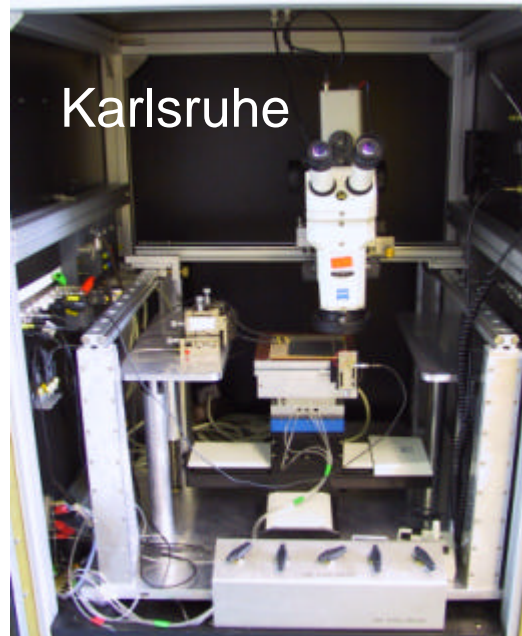
Is it really possible to produce 25.000 sensors with these characteristics?



Sensors Quality Control Centers (CMS)



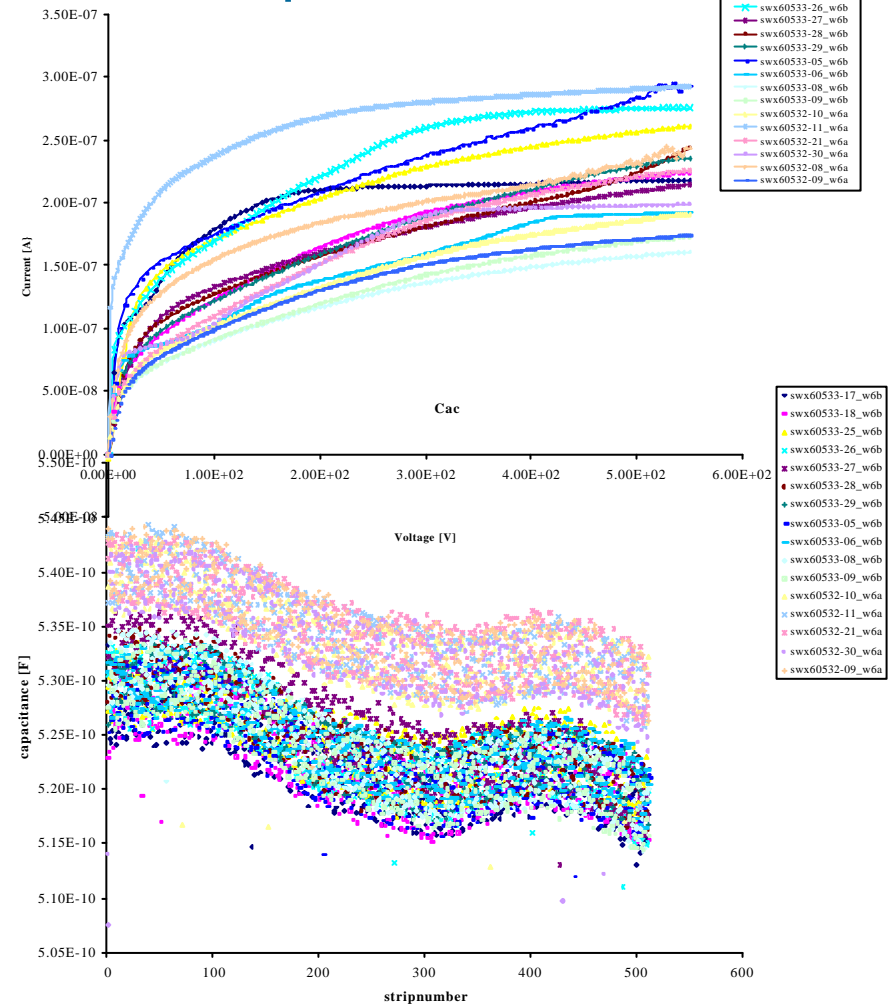
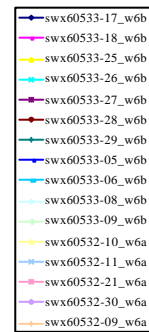
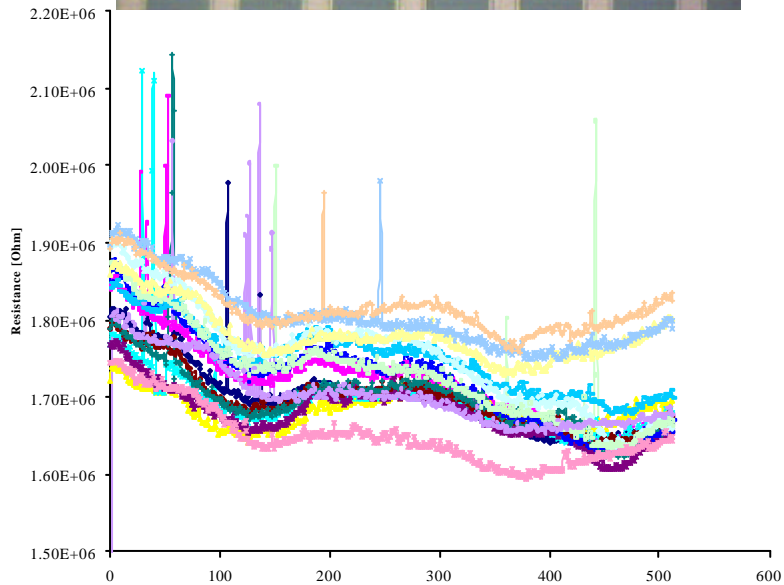
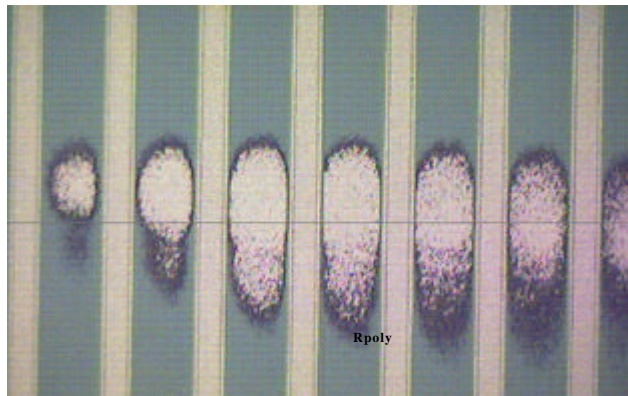
- Pisa, Perugia,
- Karlsruhe, Vienna
- all operational





Sensor QC (CMS)

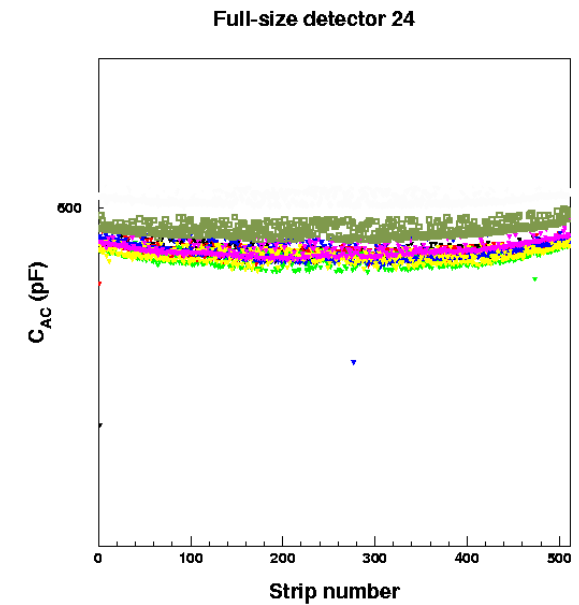
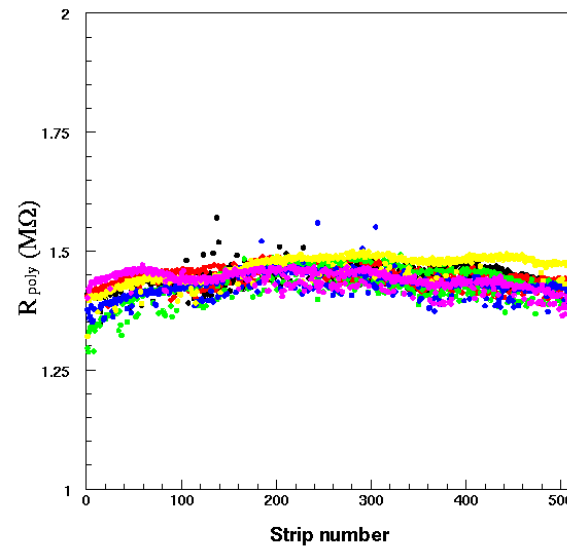
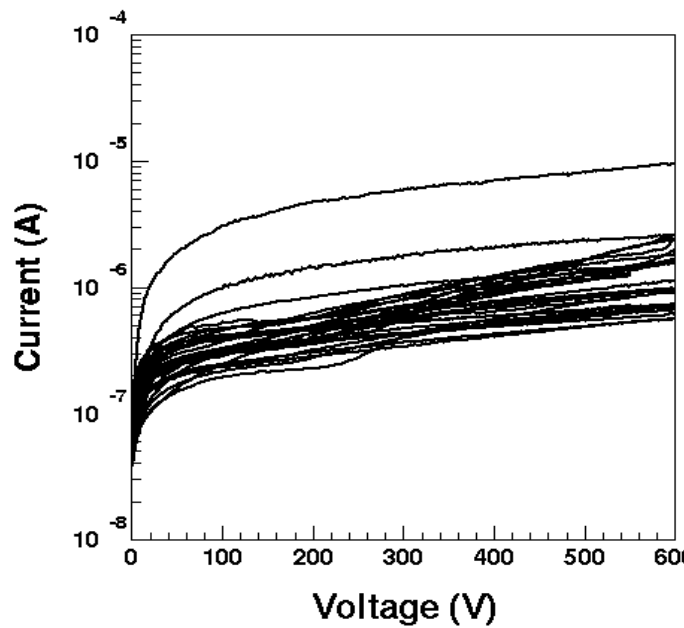
First 160 HPK sensors delivered and tested
Very good quality; minor details to be improved





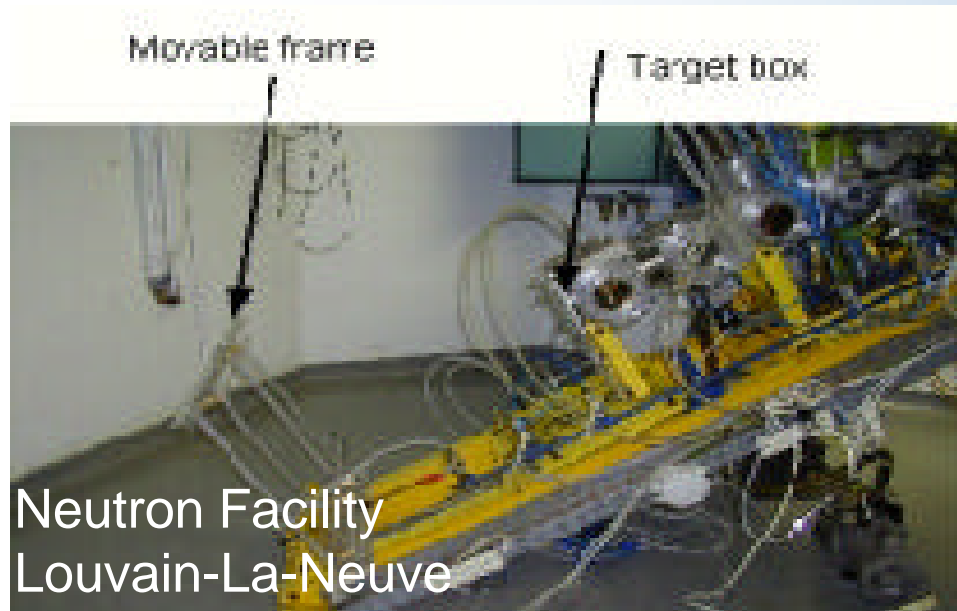
Sensors QC (CMS)

70/160 STM sensors delivered. 100 in delivery.
Good overall quality but some details still to be optimized.

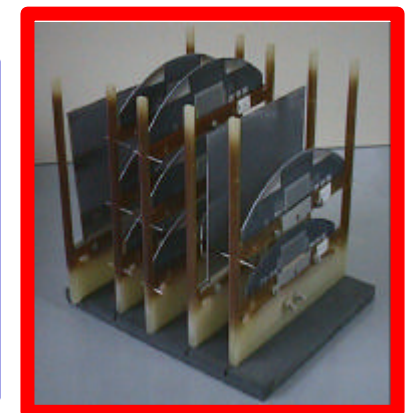
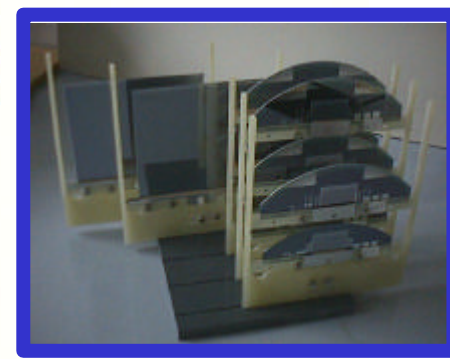




Irradiation Facilities (CMS)



Beam axis
from target to detector

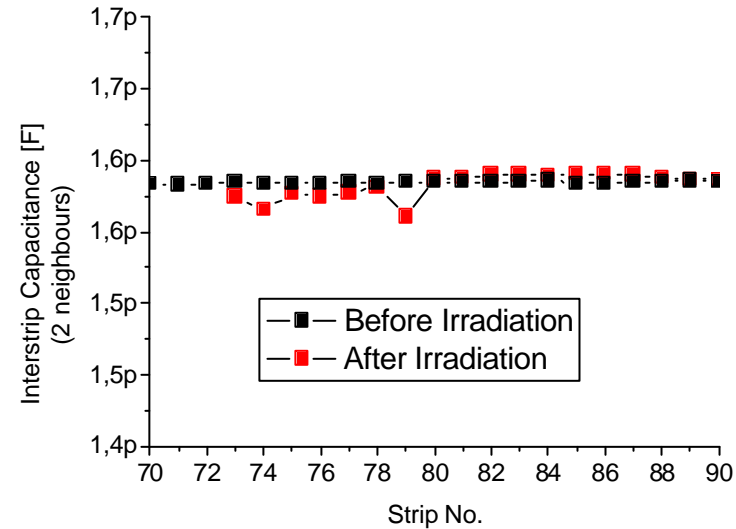
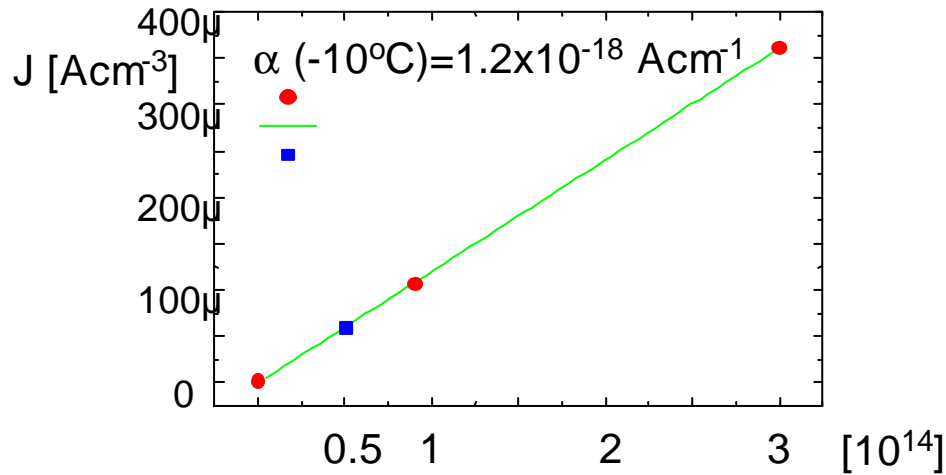
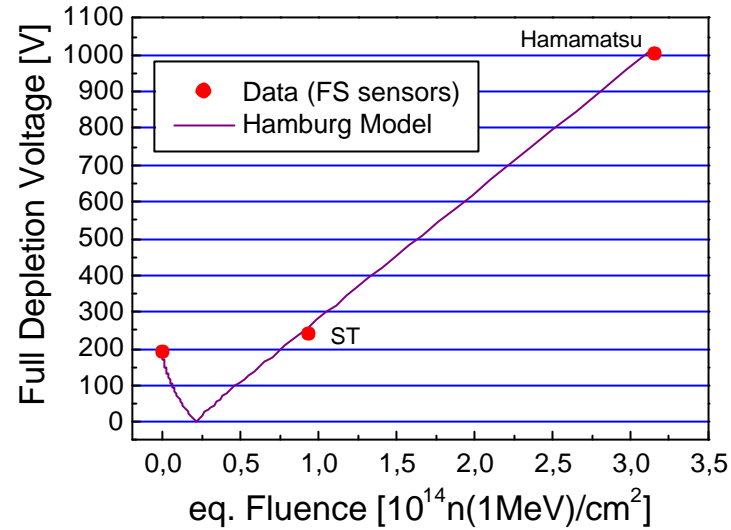
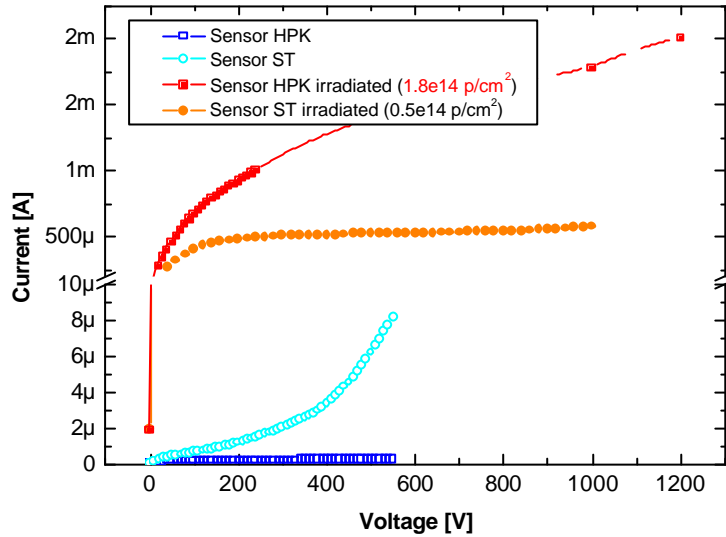


- 34 MeV p; 1000 nA
- beam spot: 2cm²
- T < -10°C; bias on
- area: 20x40cm²
- duration: 100cm² in 15min
- fluence: 5x10¹³pcm⁻²





Post-irradiation results (CMS)

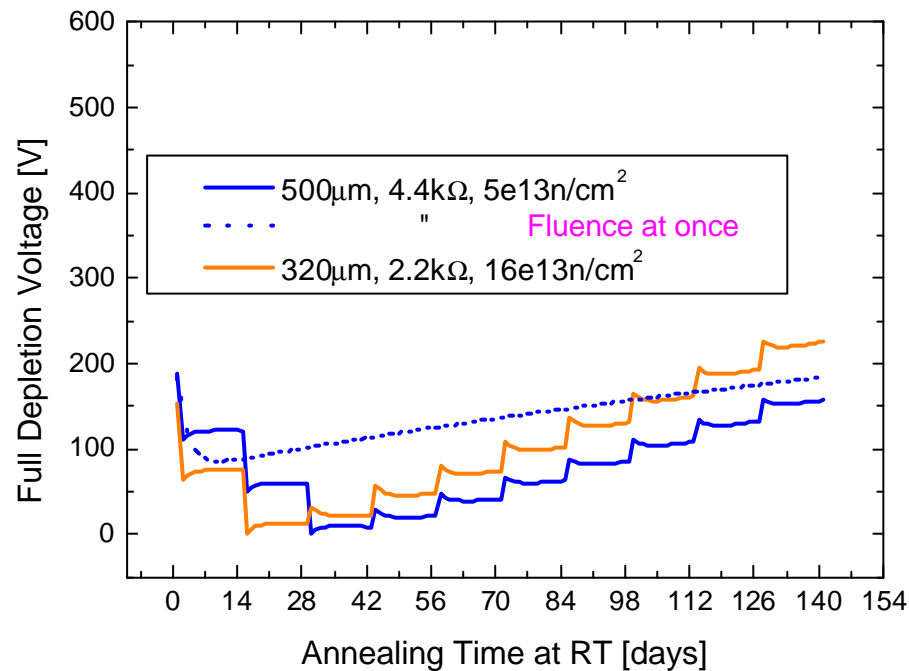


All results in good agreement with expectations and computations (Hamburg model)



Power dissipation and maintenance (CMS)

Annealing scenario: 14 days at RT each year

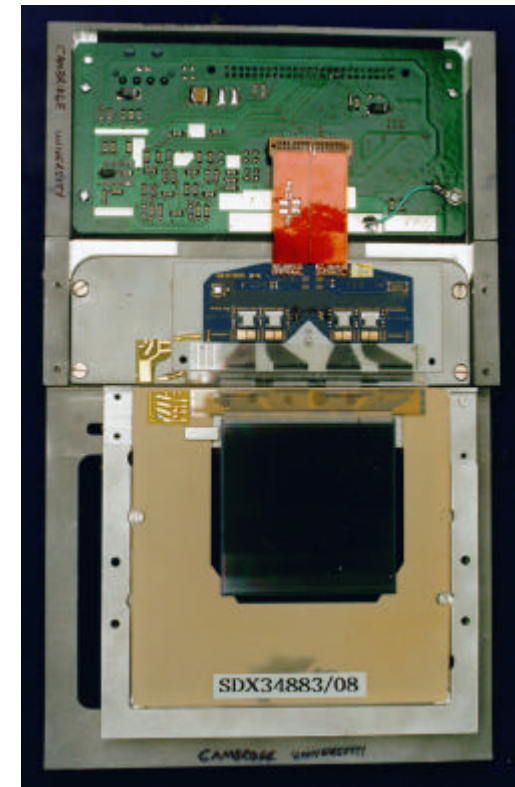
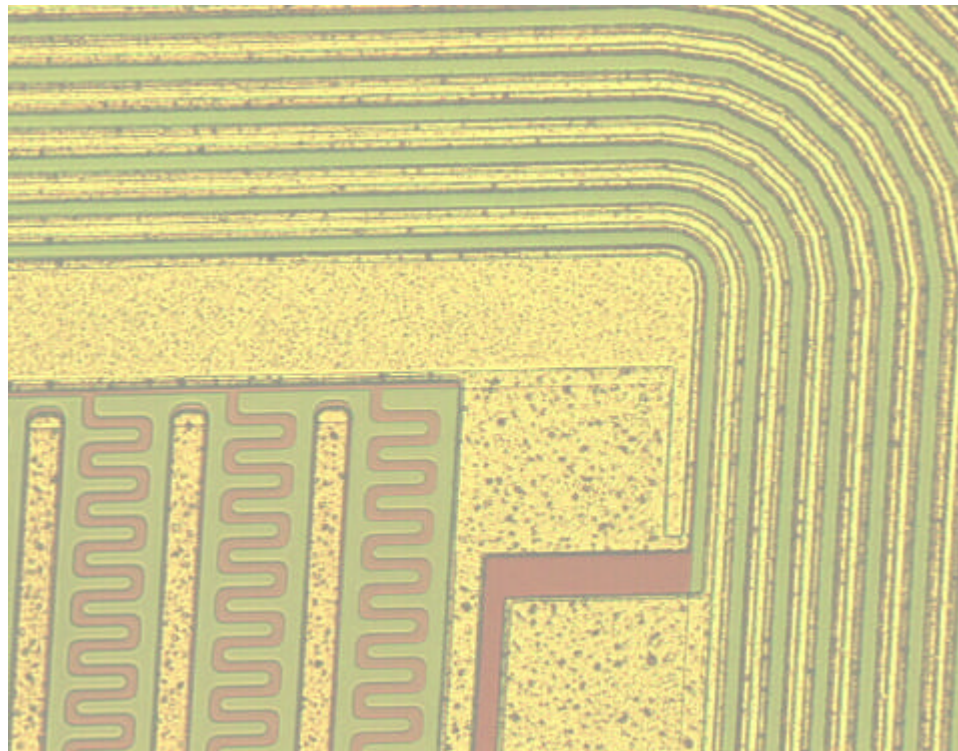


- $60\mu\text{A}/\text{cm}^3 \Rightarrow I_{\text{leak}} @ -10^\circ\text{C} = 540\mu\text{A}$ (W6) $\Rightarrow P @ 500\text{V} = 270\text{mW}/\text{module}$
- $200\mu\text{A}/\text{cm}^3 \Rightarrow I_{\text{leak}} @ -10^\circ\text{C} = 460\mu\text{A}$ (IB2) $\Rightarrow P @ 500\text{V} = 230\text{mW}/\text{module}$
- The cooling is designed to include everywhere safety factors between **1.5** and **2**



Radiation resistant design (Atlas)

	Hamamatsu	CiS
Substrate Orientation	<111>	<111>
Oxygenation	None	W12 only
Bias Resistors	Polysilicon	Implant
Edge Design	Single Guard	14-multiguard
Strip Dielectric	Manufacturer Dependent	





Irradiation Tests (Atlas)

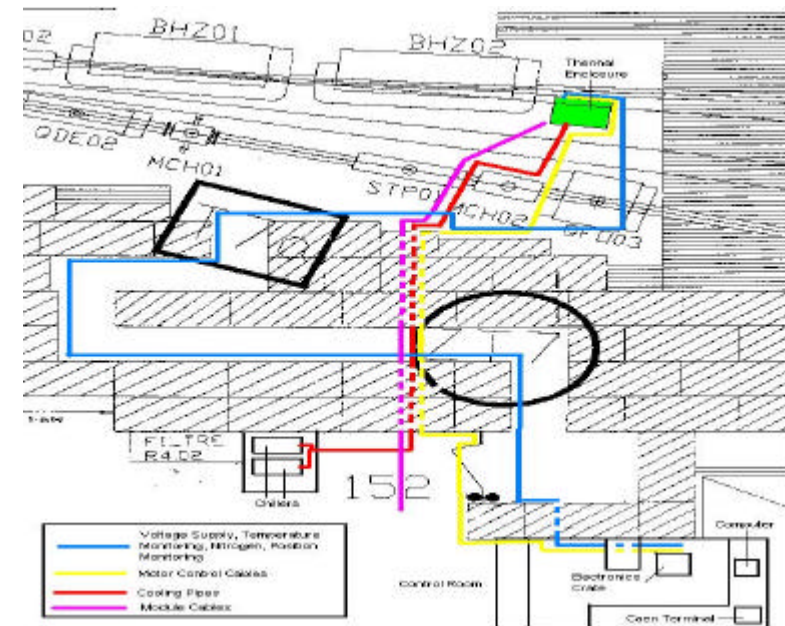
Samples of production sensors continue to be irradiated throughout production, to ensure that the post-irradiation performance is being maintained.

T7 irradiation facility at CERN PS: 24 GeV/c p up to $3 \times 10^{14} \text{p.cm}^{-2}$.

During irradiation, the detectors are chilled in nitrogen to -8°C , and biased at 100V with all strip metals grounded.

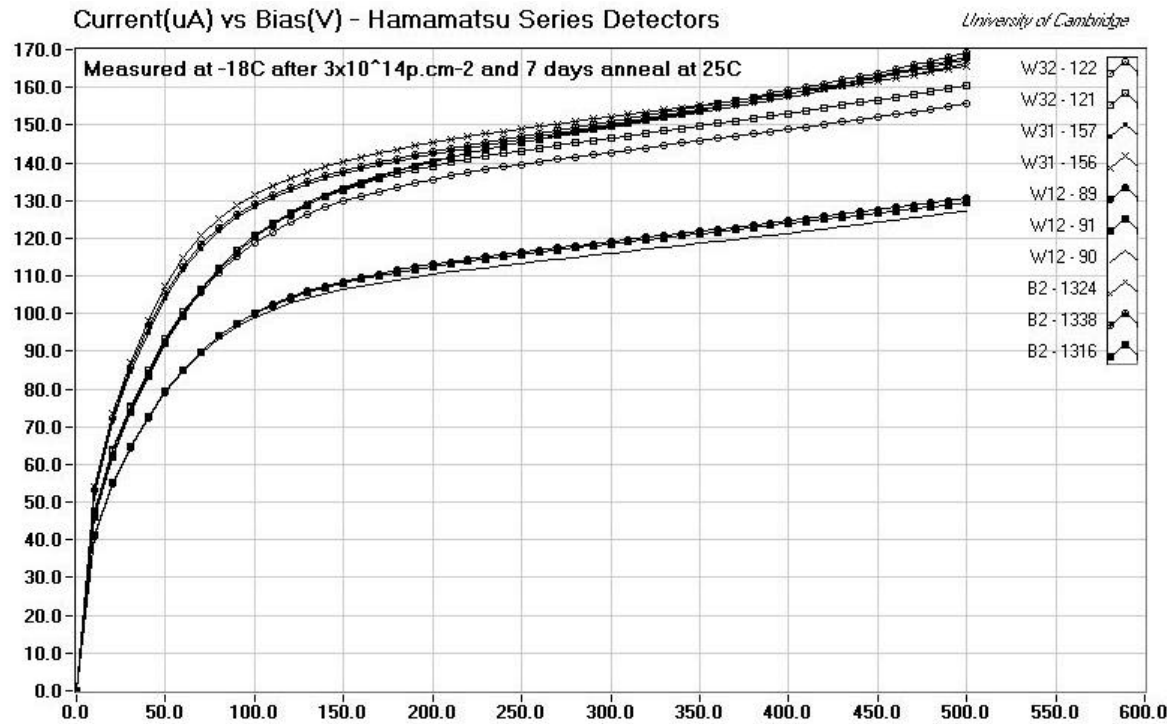
Typical irradiation time 6-10 days.

Post-irradiation treatment: annealing for 7 days at 25°C .





Post-irradiation leakage current (Atlas)



After $3 \times 10^{14} \text{p.cm}^{-2}$ and 7 days anneal at 25°C

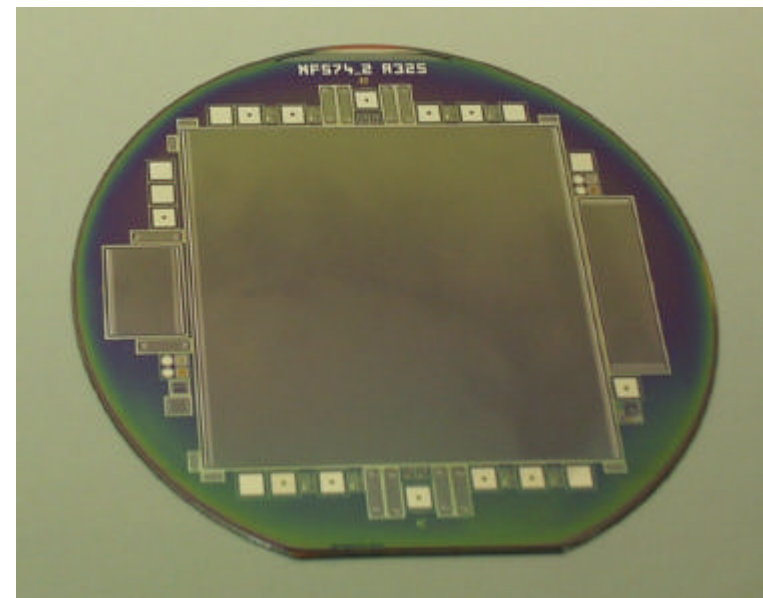
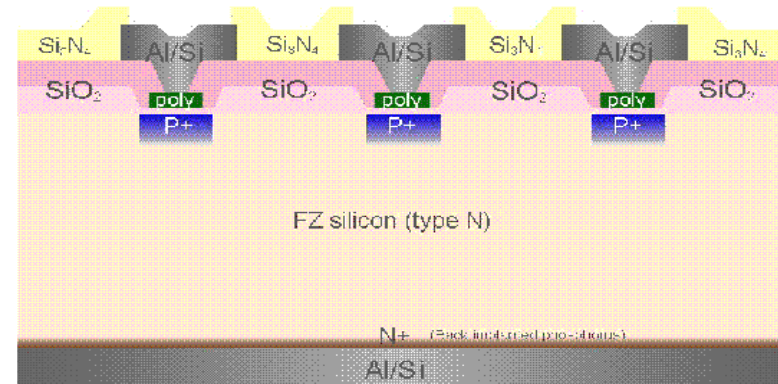
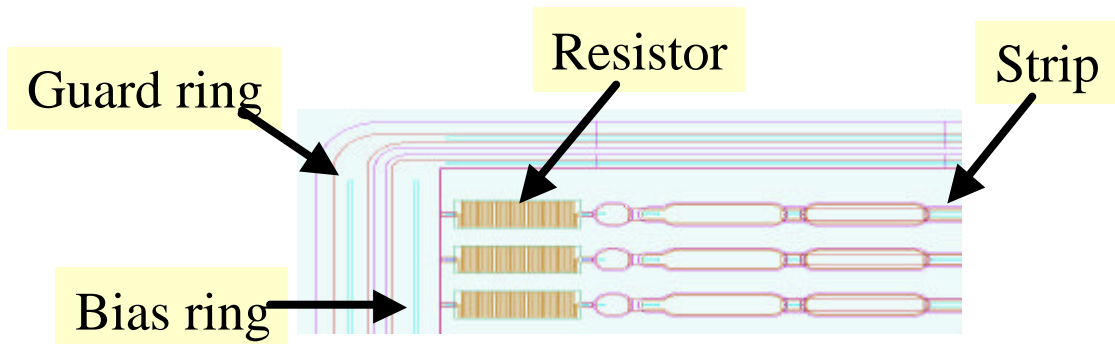
Excellent post-irradiation IV characteristics

$< 160 \mu\text{A} @ 500\text{V}$ at -18°C , depending on geometry

Note: the 4 “groupings” are due to the 4 different sensor geometries



Standard Rad-hard Technology for Silicon



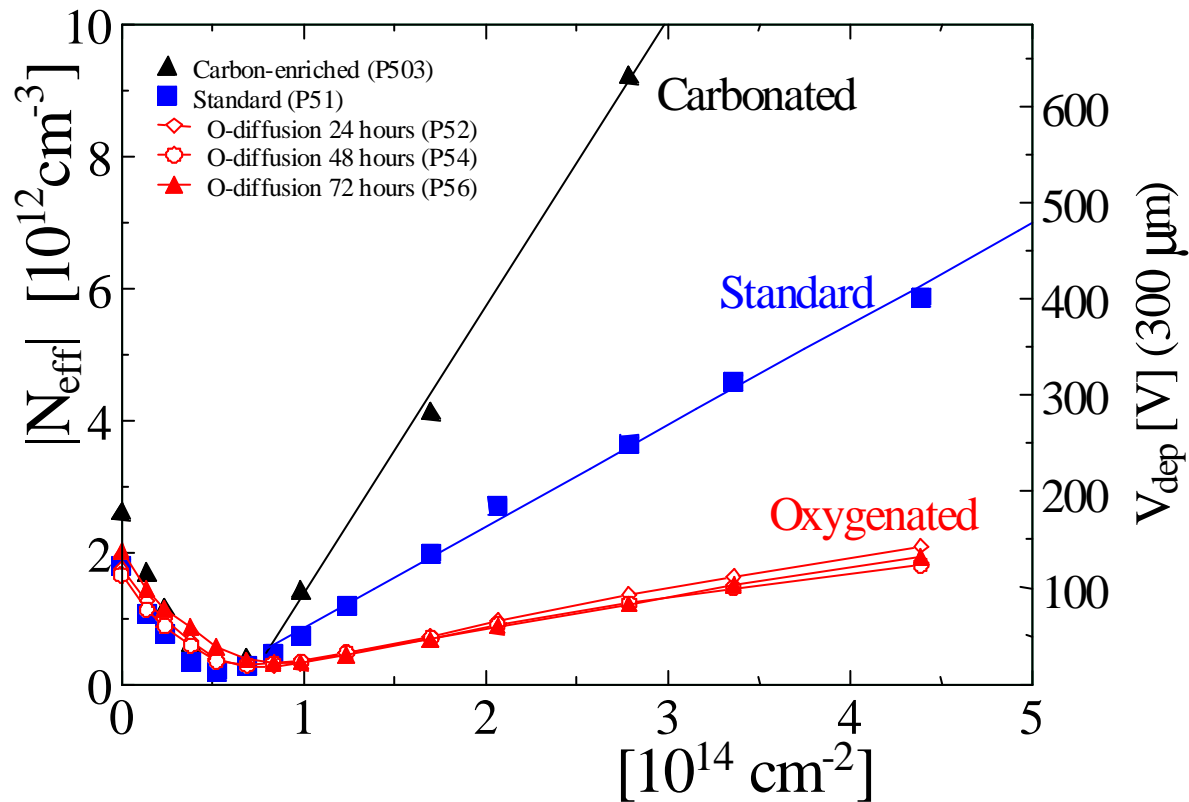
- ◆ $\langle 100 \rangle$ substrate
- ◆ Single-sided, p⁺ on n
- ◆ AC coupled, poly biased
- ◆ N⁺ channel at the edge
- ◆ Single guard structure
- ◆ Metal overhang on the strips
- ◆ Width/pitch 0.2-0.25

Further improvements by defect engineering of the substrate



Role of defects in radiation resistance (Rose)

24 GeV/c proton irradiation

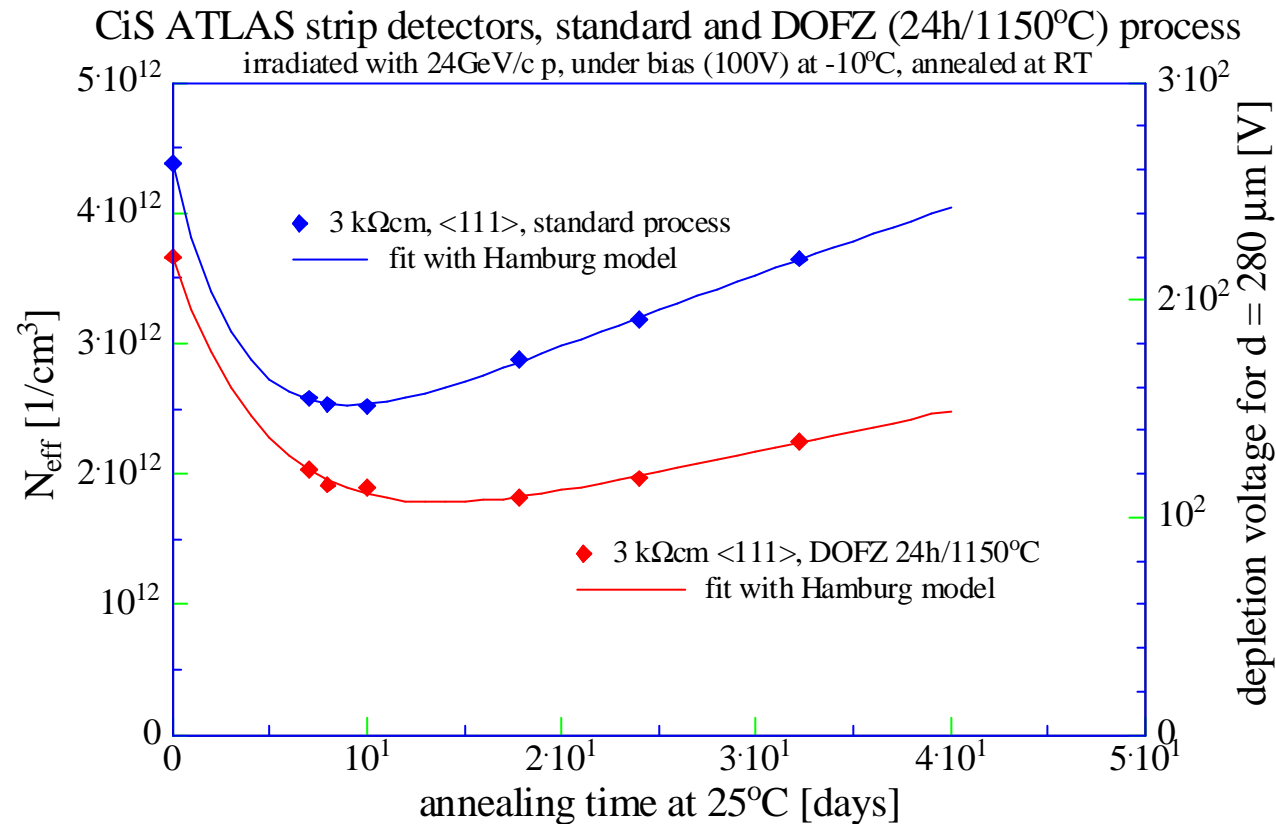


Compared to standard silicon:

- ◆ High Carbon \Rightarrow less radiation tolerant
- ◆ High Oxygen \Rightarrow more radiation tolerant



DOFZ Si-strip detectors (ATLAS)



data from L. Andricek, MPI Munich

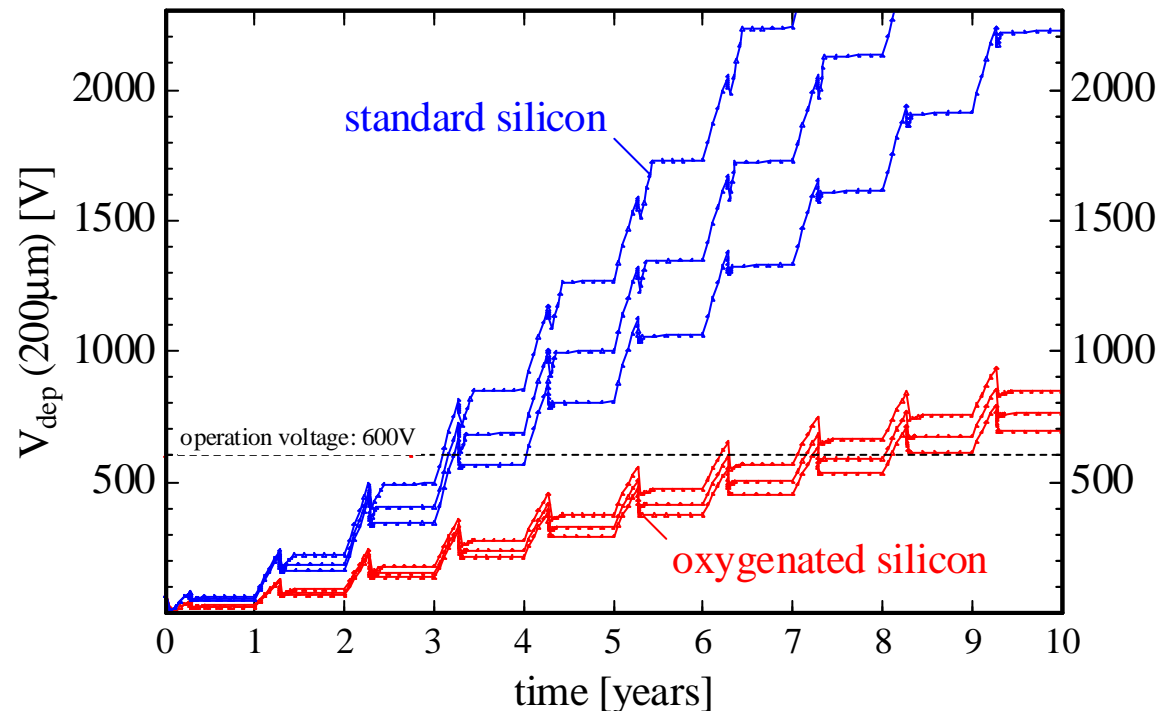
Oxygenation leads to large reduction of reverse annealing

Charge Collection Efficiency after 3×10^{14} p/cm² (24 GeV/c protons): oxygenated and standard **92%**
(Sr90, SCT 128a, analogue, 20ns rise time)



DOFZ Si used in the Atlas Pixel Detector

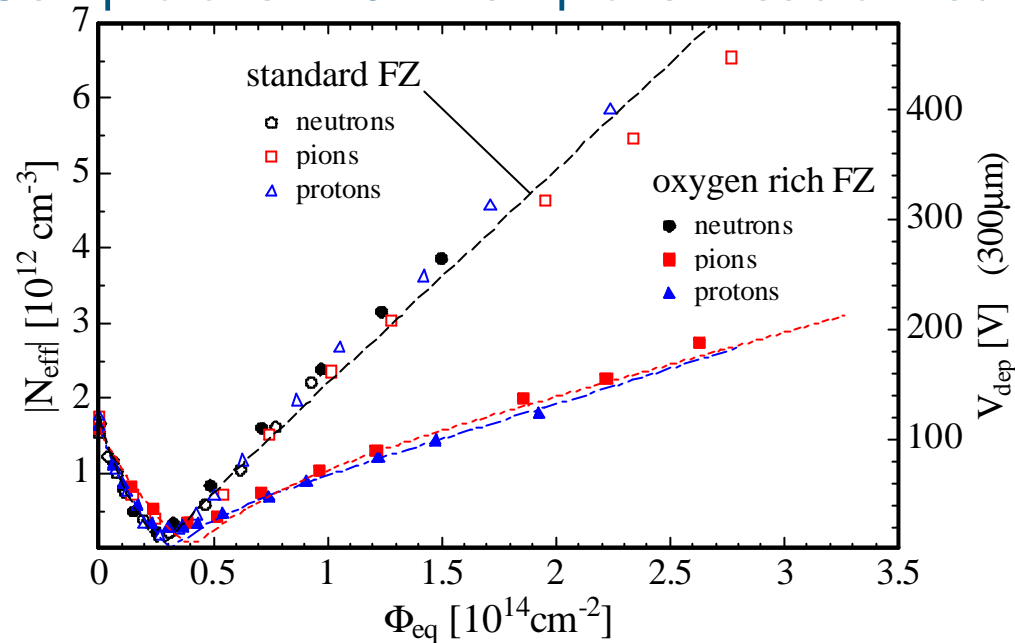
- ◆ B-layer @ $r=4\text{cm}$
- ◆ Radiation levels:
 - $\Phi_{\text{eq}}(\text{year}) = 3.5 \times 10^{14} \text{ cm}^{-2}$; full L : > 85% charged hadrons
 - 1 year = 100 days beam on ; temperature -7°C
- ◆ Three scenarios:
 - ◆ (1) 3 days 20°C and 14 days 17°C
 - ◆ (2) 30 days 20°C
 - ◆ (3) 60 days 20°C





DOFZ-Si: hadron-neutron puzzle (Rose)

23 GeV protons - 192 MeV pions - reactor neutrons



- ◆ Strong improvement for π and p
- ◆ Almost none for neutrons
- ◆ Role of Coulombian interactions in radiation induced defects? Dependence from the process and/or the starting material?
- ◆ A lot of progress, but still much to be understood



A new challenge: SLHC

Basic assumptions

- Luminosity $10^{35} \text{cm}^{-2} \text{s}^{-1}$
- Bunch spacing 12.5ns (10ns)
- Program of new physics with an integrated luminosity of 2500fb^{-1}
- Start-up around 2012
- Need of maintaining B-tagging capability
- Momentum resolution
- Pattern recognition
- Fast (10ns) and low power (1-2mW/ch) electronics available



General approach

(L.Casagrande, M. Huhtinen, C.Joram, T. Niinikoski, S. Stapnes and G. Tonelli +many others)

Expected integrated fluences

•R=4cm	$1.6 \times 10^{16} \text{cm}^{-2}$
•R=20cm	$8.0 \times 10^{14} \text{cm}^{-2}$
•R=60cm	$2.5 \times 10^{14} \text{cm}^{-2}$
•R=115cm	$1.0 \times 10^{14} \text{cm}^{-2}$

- The Tracking systems of Atlas and Cms will not be able to cope with this luminosity (high bias voltage, increase in noise, thermal runaway, occupancy).

- A complete rebuilding of the Inner Detector Systems will be needed

- Current detector technologies with important new developments could work at a factor 3 larger radius; new ideas at smaller radius.



Tracking @ SLHC

- Radial region: $60\text{cm} < r < 110\text{cm}$;

$$1 \times 10^{14} \text{cm}^{-2} < \Phi < 2.5 \times 10^{14} \text{cm}^{-2}$$

Further developments in radiation resistant micro-strip silicon detectors.

- Radial region: $20\text{cm} < r < 60\text{cm}$;

$$2.5 \times 10^{14} \text{cm}^{-2} < \Phi < 8 \times 10^{14} \text{cm}^{-2}$$

Extension of the actual pixel technology, defect engineering.

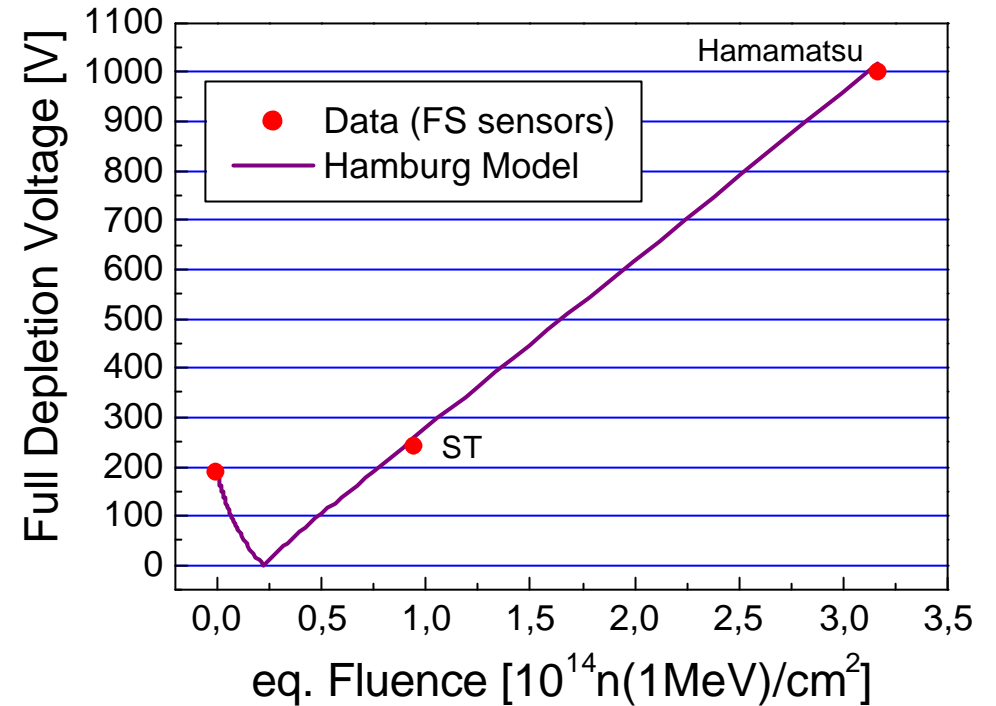
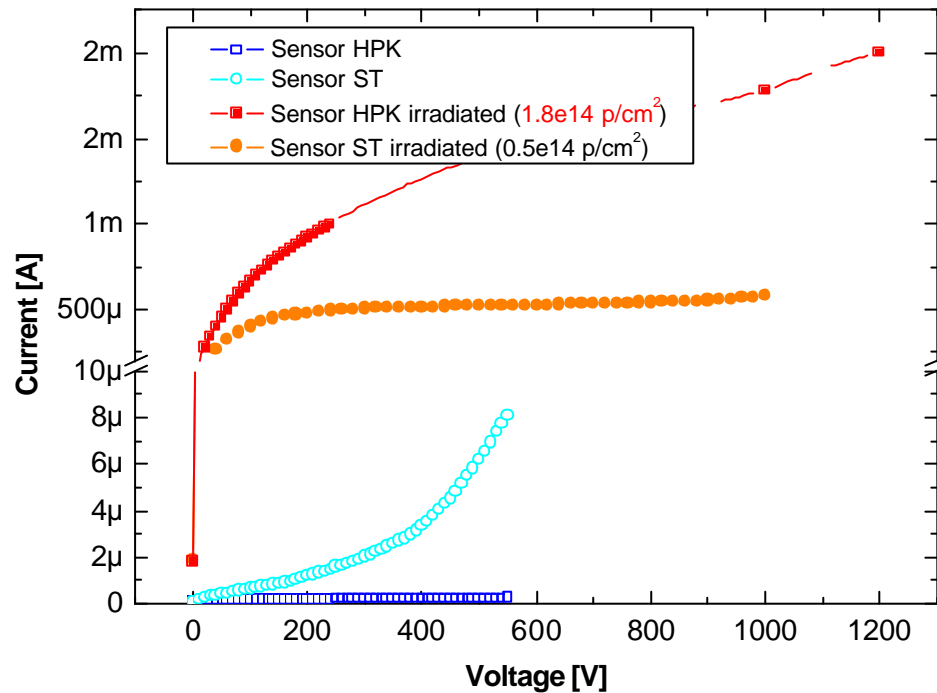
- Radial region: $5\text{cm} < r < 20\text{cm}$:

$$10^{15} \text{cm}^{-2} < \Phi < 10^{16} \text{cm}^{-2}$$

New ideas, new materials.



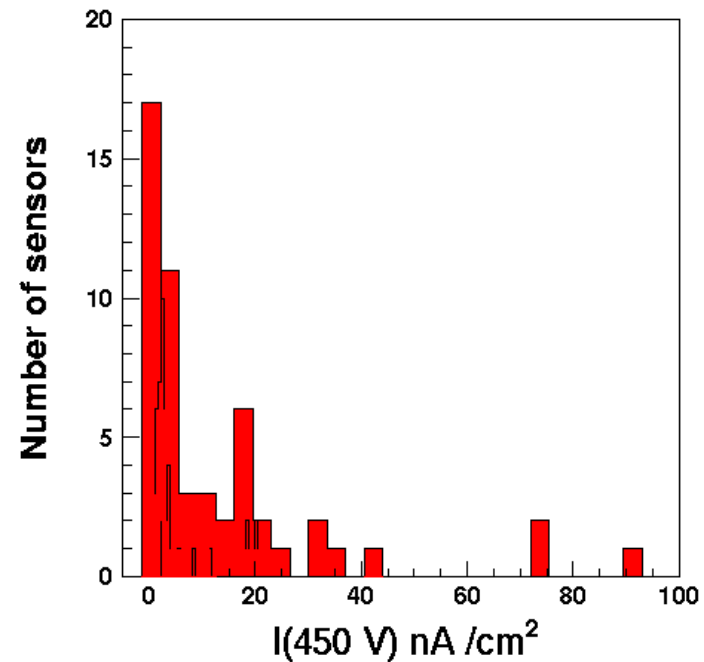
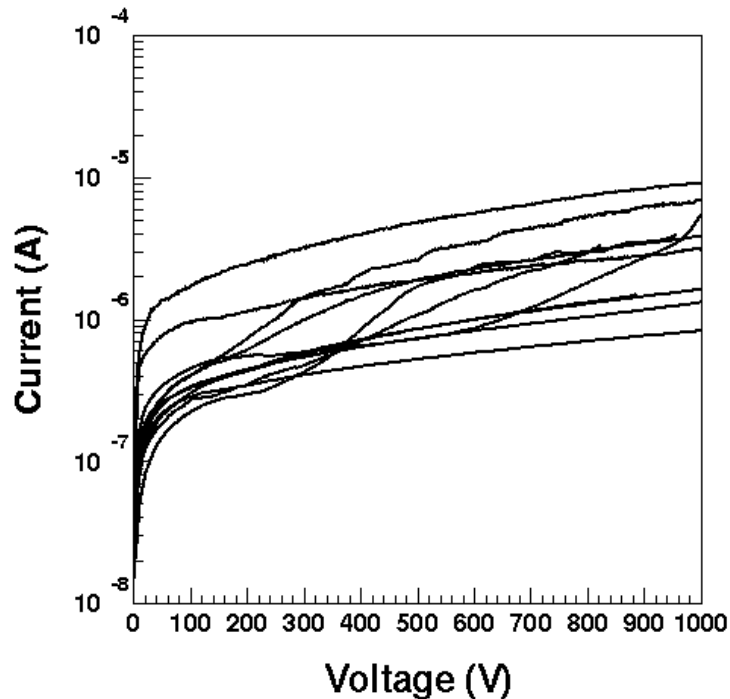
Radial region $60 < r < 110$ cm



- Results for detectors of the CMS outer tracker (500 μ m thick) irradiated up to fluences corresponding to the ones expected in the outer region of the SLHC trackers ($1-3 \times 10^{14}$ p cm⁻²)
- Very high voltage operation ($V_b > 750$ V)



Very high voltage operation of Si detectors ?



- A careful tuning of the detector design and process characteristics is needed to explore the possibility of producing detectors that can be operated up to 1000V.
- The detector behavior in this regime, post-irradiation performance, system aspects etc. should be properly addressed.
- Since high volume production will be needed, we should address the issue of transferring the technology to the 8" processing lines (procurement of the raw material, standard thickness, access to the lines, compatibility of the process etc.)



Radial regions $20 < r < 60 \text{cm}$ and $r > 20 \text{cm}$

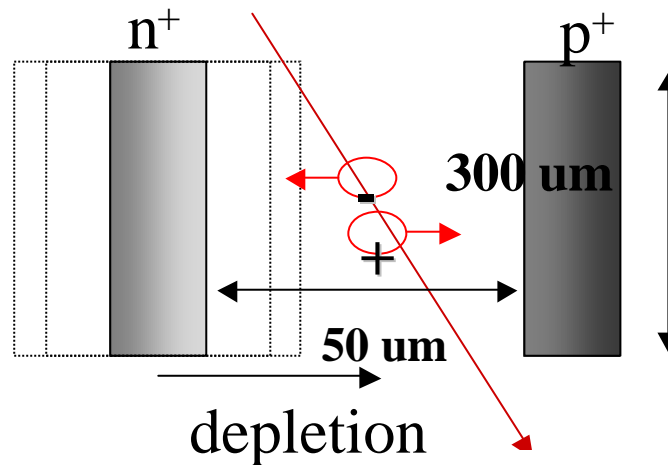
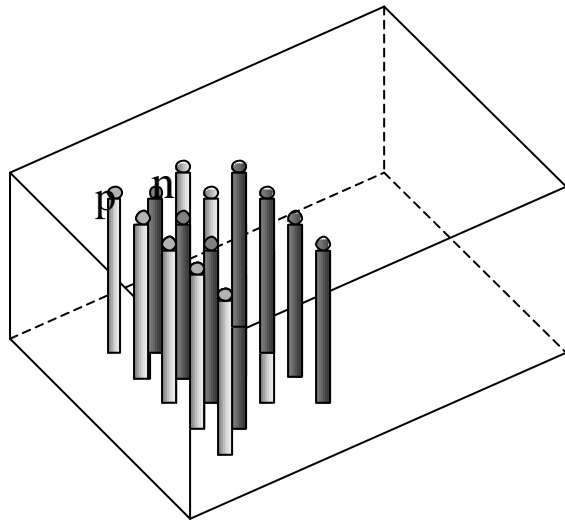
Pixel geometry (micro and macro-pixel)

- Extension of the existing hybrid pixel geometry to 3x larger radii
- Extensive use of defect engineered silicon (RD48)
- Use of CVD diamond as sensing element ($10.000e^-$ and $5 \times 10^{15} \text{pcm}^{-2}$ RD42)
- Monolithic pixels (several groups)
- Cryogenic approach (130°K ; Lazarus effect RD39).

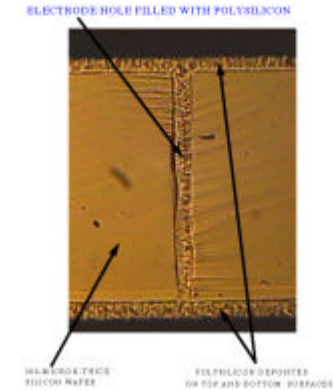
and new ideas.....



3D detectors (S. Parker et al.)



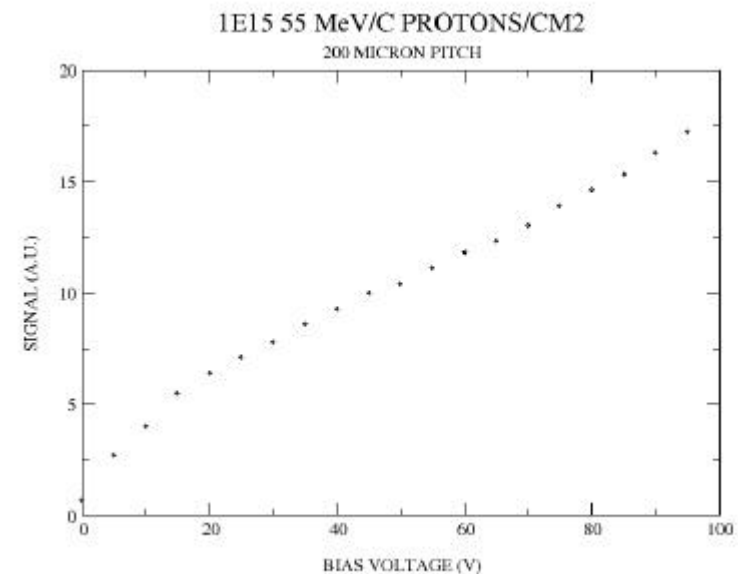
Deep reactive ion etching



Si thickness
 Charge collection distance
 Depletion voltage

300- 500 μm
 50-100 μm
 5-10V

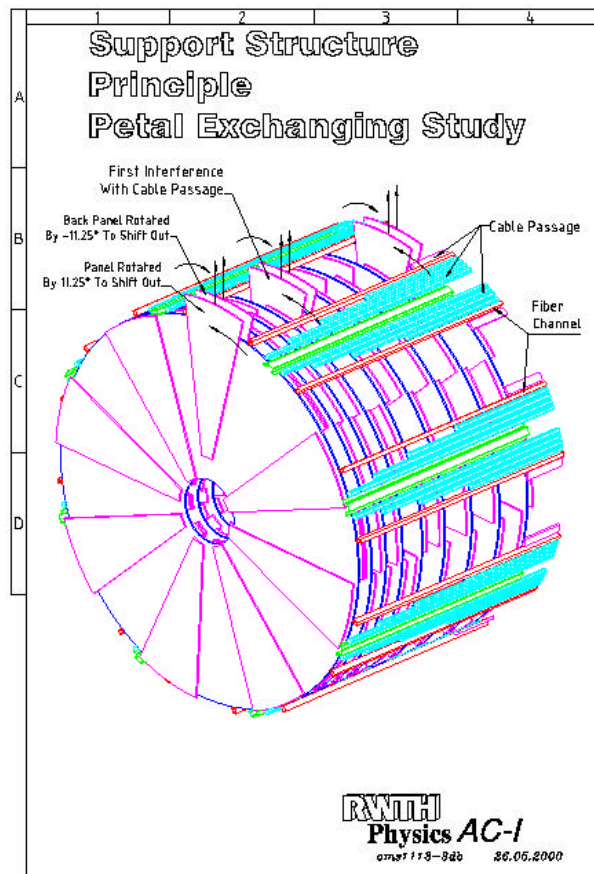
3D DETECTOR SIGNAL AFTER $2 \times 10^{15} \text{ n/cm}^2$





Mechanics and engineering

- Highly modular approach; carbon fibre composite supporting structure
- Serious cooling issues; operating temperature: $-15^{\circ}\text{C}/-20^{\circ}\text{C}$
- Low mass components, services, interconnections





Conclusions

- The current radiation tolerance for semiconductor detectors is marginal to cope with a x10 increase in luminosity of LHC
- The state-of-the-art technologies can be further developed to be used at large radii.
- New concepts or significant breakthroughs are needed for the innermost region.
- Although full priority will be given in the coming years to complete the current trackers, a low profile start-up of R&D activity on these issues would be necessary to prepare in time the adequate technical solutions.